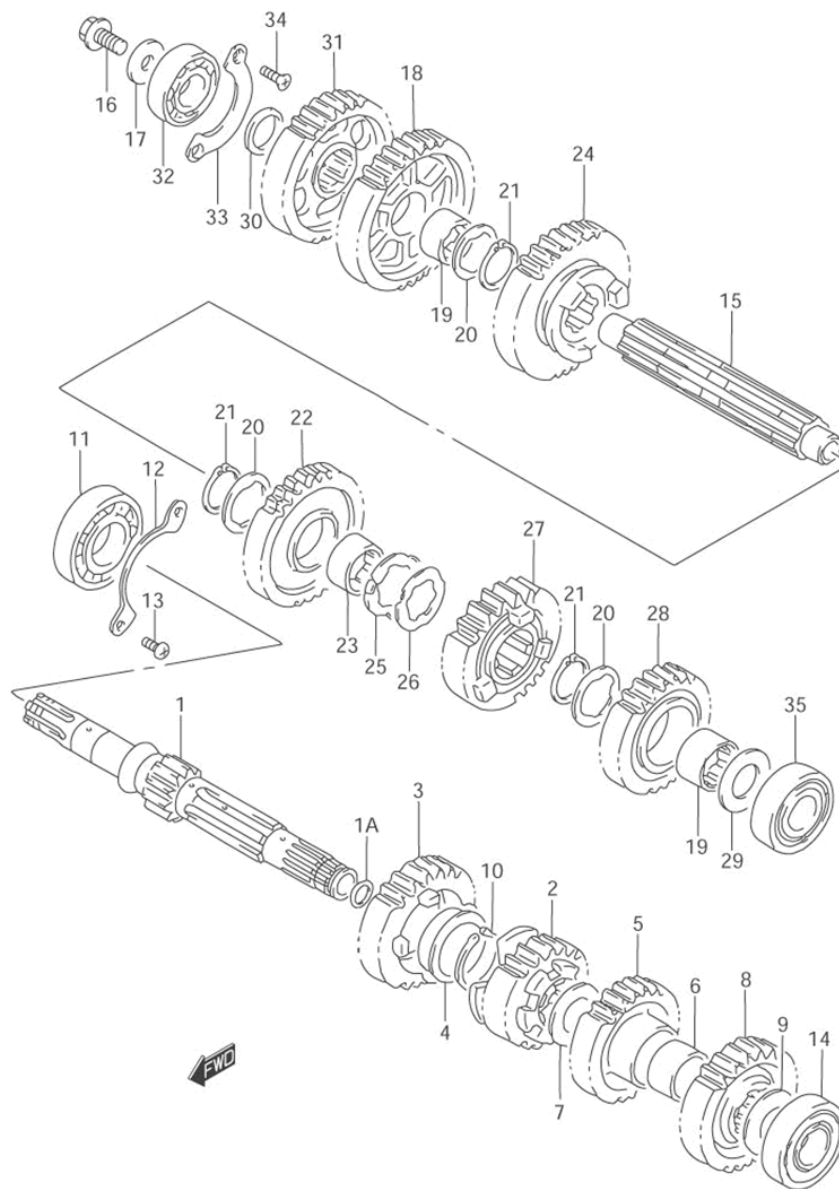


**FIG.18**



VL1500Y E03 E28\_018  
TRANSMISSION

REF#	PART	#REQ	REMARKS
1	COUNTERSHAFT (NT:12) 24120-38B20	1	
1A	O RING, CENTER SHAFT 09280-17004	1	
2-1	GEAR, 2ND DRIVE (NT:17)	1	

	24221-38B12	
2-2	GEAR, 2ND DRIVE (NT:17) 24221-38B12	1
3	GEAR, 3RD DRIVE (NT:21) 24231-38B11	1
4	BUSH, 3RD DRIVE GEAR 09301-28001	1
5	GEAR, 4TH DRIVE (NT:24) 24241-38B21	1
6	BUSH, 4TH DRIVE GEAR 24242-38B10	1
7	WASHER (22X32X1.0) 09181-22195	1
8	GEAR, 5TH DRIVE (NT:26) 24251-38B20	1
9	WASHER (20X32X1.0) 09181-20223	1
10	CIRCLIP 08331-31286	1
11	BEARING, RH (25X62X17) 09262-25080	1
12	RETAINER 24741-38A00	1
13	SCREW 02112-0612A	2
14	BEARING, CNTR, L 09262-20080	1
15	DRIVE SHAFT 24131-38B20	1
16	BOLT 09103-10112	1
17	WASHER 08211-10305	1
18	GEAR, 1ST DRIVEN (NT:36) 24311-38B20	1
19	BUSH 24332-24A00	2
20	WASHER (28.1X38X1.0) 09167-28001	3
21	CIRCLIP 08331-31286	3
22	GEAR, 2ND DRIVEN (NT:31) 24321-38B20	1
23	BUSH, 2ND DRIVEN GEAR 24332-49000	1
24-1	GEAR, 3RD DRIVEN (NT:28) 24331-38B12	1
24-2	GEAR, 3RD DRIVEN (NT:28) 24331-38B12	1
25	LOCK WASHER, RH 09169-28001	1
26	LOCK WASHER, LH 09167-28002	1
27-1	GEAR, 4TH DRIVEN (NT:25) 24341-38B12	1
27-2	GEAR, 4TH DRIVEN (NT:25) 24341-38B12	1
28	GEAR, 5TH DRIVEN (NT:23) 24351-38B20	1
29	WASHER 08211-20382	1
30	WASHER (22X32X3.0) 09160-22032	1
31	GEAR, OVERDRIVING (NT:34) 24621-38B00	1
32	BEARING, RH (22X56X16) 09262-22029	1
33	RETAINER 24741-38401	1
34	SCREW 02122-0612A	2
35	BEARING, CNTR, L 09262-20080	1