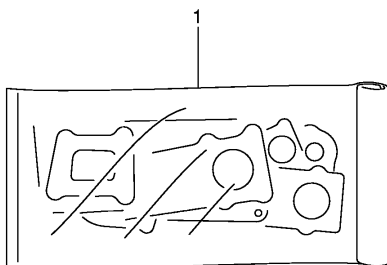
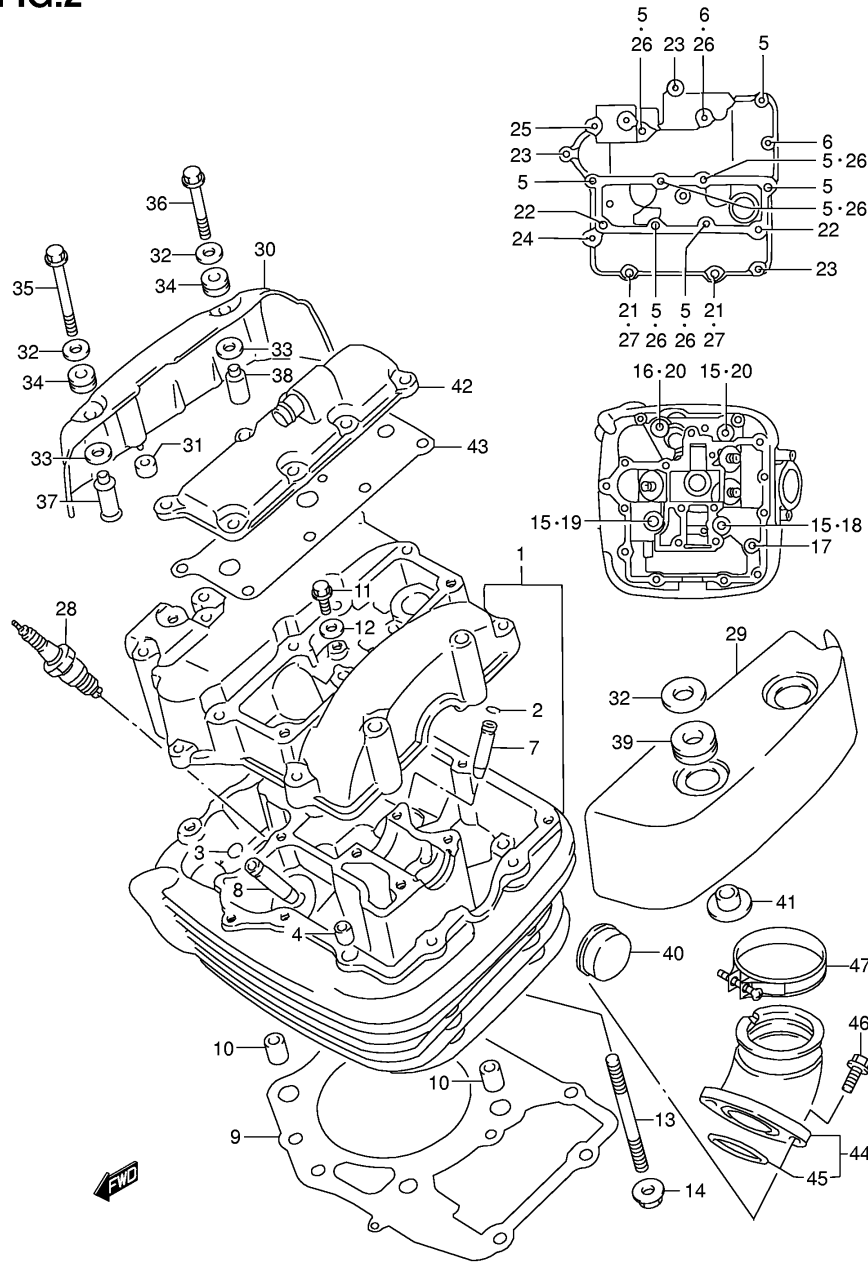


FIG.1



Ref No	Part No	Description
1	11400-10853	Gasket Set
2	11141-10F00	• Gasket, Cylinder Head Front
3	11142-10F00	• Gasket, Cylinder Head Rear
4	11177-38B01-H17	• Gasket, Breather Cover
5	11241-10F00	• Gasket, Cylinder Front
6	11242-10F00	• Gasket, Cylinder Rear
7	11482-38B20	• Gasket, Clutch Cover
8	11483-10F10	• Gasket, Generator Cover
9	11485-10F10	• Gasket, Gear Shift Cover
10	14181-10F00	• Gasket, Exhaust Pipe
11	09168-06023	• Gasket (5.8x13x1.2)
12	09168-16002	• Gasket (16x22x2)
13	09168-16003	• Gasket (16x22x2)
14	09168-18003	• Gasket (18x24.2x2)
15	09280-04004	• O Ring (d:1.2,id:4.0)
16	09280-12009	• O Ring (d:1.9,id:12.6)
17	09280-17003	• O Ring (d:3.1,id:16.8)
18	09280-22008	• O Ring (d:3.1,id:22.7)
19	09280-41007	• O Ring (d:1.9,id:40.7)

FIG.2



VL1500K5 E03 E28_002
CYLINDER HEAD (FRONT)

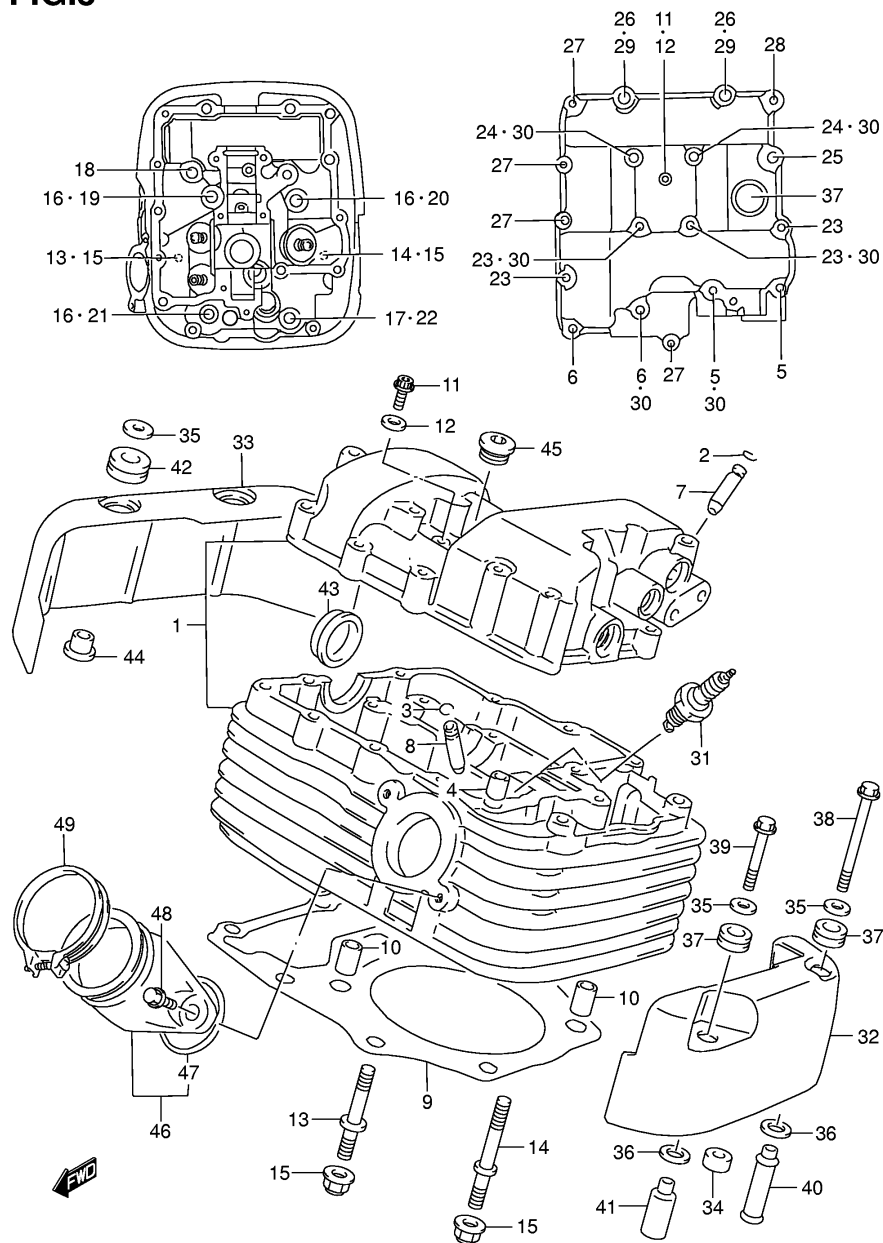
Ref No	Part No	Description
1	11101-10F20	Head Assy, Cylinder Front
2	09381-10004	• . Ring, Valve Guide Intake
3	09381-10003	• . Ring, Valve Guide Exhaust
4	09206-08001	• . Pin
5	09103-06064	• . Bolt (6x60)
6	09103-06102	• . Bolt (6x55)
7	11115-38B70	Guide, Valve Intake (os:0.3)
8	11115-45740	Guide, Valve Exhaust (os:0.3)
9	11141-10F00	Gasket, Cylinder Head Front
10	04211-13189	Pin
11	07120-06123	Bolt, Oil Gallery
12	09168-06018	Gasket
13	09108-08142	Stud Bolt (l:30)
14	08316-10083	Nut (green)
15	09160-10039	Washer
16	09168-10017	Washer
17	09103-08099	Bolt (8x70)
18	09103-10178	Bolt (10x180)
19	09103-10179	Bolt (10x190)
20	09103-10180	Bolt (10x200)
21	09103-08213	Bolt (8x268)
22	01550-06203	Bolt
23	01550-06303	Bolt
24	01550-06353	Bolt
25	01550-06703	Bolt
26	09168-06023	Gasket
27	09160-08130	Washer
28	09482-00354	Spark Plug (ngk,dpr7ea-9)
28	09482-00355	Spark Plug (denso,x22epr-u9)
28	09482-00334	Spark Plug (ngk,dpr8ea-9)
28	09482-00335	Spark Plug (denso,x24epr-u9)
28	09482-00330	Spark Plug (ngk,dpr9ea-9)
28	09482-00331	Spark Plug (denso,x27epr-u9)
29	11171-10F00	Cap, Head Cover Lh
30	11172-10F00	Cap, Head Cover Rh
31	11273-24B00	Cushion, Head Cover Cap
32	09160-06084	Washer, Head Cover Cap Upper
33	09160-09016	Washer, Head Cover Cap Lower
34	09320-09016	Cushion, Head Cover Cap No.2
35	01547-06707	Bolt, Head Cover Cap No.1
36	01547-06507	Bolt, Head Cover Cap No.2
37	11179-10F00	Spacer, Head Cover Cap No.1
38	11179-10F10	Spacer, Head Cover Cap No.2
39	09320-13015	Cushion
40	09241-30008	Plug, Cylinder Head
41	09301-08007	Bush
42	11180-38B10	Cover, Breather
43	11177-38B01-H17	Gasket, Breather Cover
44	13101-10F10	Pipe, Intake Front
45	09280-41007	• . O Ring (d:2.4,id:41.7)
46	09119-06092	Bolt
47	09402-62208	Clamp, Intake Pipe

VL1500K5 (VL1500K5 E3/E28)

FIG3

CYLINDER HEAD (REAR)

FIG.3



VL1500K5 E03 E28_003
CYLINDER HEAD (REAR)

Ref No	Part No	Description
1	11103-10F10	Head Assy, Cylinder Rear
2	09381-10004	• . Ring, Valve Guide Intake
3	09381-10003	• . Ring, Valve Guide Exhaust
4	09206-08001	• . Pin
5	09103-06064	• . Bolt (6x60)
6	09103-06102	• . Bolt (6x55)
7	11115-38B70	Guide, Valve Intake (os:0.3)
8	11115-45740	Guide, Valve Exhaust (os:0.3)
9	11142-10F00	Gasket, Cylinder Head Rear
10	04211-13189	Pin
11	07120-06123	Bolt, Oil Gallery
12	09168-06018	Gasket
13	09108-08142	Stud Bolt (l:30)
14	09108-08205	Stud Bolt (m12/8)
15	08316-10083	Nut (green)
16	09160-10039	Washer
17	09168-10017	Washer
18	09103-08181	Bolt (8x57)
19	09103-10178	Bolt (10x180)
20	09103-10179	Bolt (10x190)
21	09103-10180	Bolt (10x200)
22	09103-10181	Bolt (10x215)
23	09103-06101	Bolt (6x50)
24	09103-06112	Bolt (6x45)
25	09103-08086	Bolt (8x130)
26	09103-08213	Bolt (8x268)
27	01550-06303	Bolt
28	01550-06353	Bolt
29	09160-08130	Washer
30	09168-06023	Gasket
31	09482-00354	Spark Plug (ngk,dpr7ea-9)
31	09482-00355	Spark Plug (denso,x22epu-u9)
31	09482-00334	Spark Plug (ngk,dpr8ea-9)
31	09482-00335	Spark Plug (denso,x24epu-u9)
31	09482-00330	Spark Plug (ngk,dpr9ea-9)
31	09482-00331	Spark Plug (denso,x27epu-u9)
32	11173-10F00	Cap, Head Cover Lh
33	11174-10F00	Cap, Head Cover Rh
34	11273-24B00	Cushion, Head Cover Cap
35	09160-06084	Washer, Head Cover Cap Upper
36	09160-09016	Washer, Head Cover Cap Lower
37	09320-09016	Cushion, Head Cover Cap No.2
38	01547-06707	Bolt, Head Cover Cap No.1
39	01547-06507	Bolt, Head Cover Cap No.2
40	11179-10F00	Spacer, Head Cover Cap No.1
41	11179-10F10	Spacer, Head Cover Cap No.2
42	09320-13015	Cushion
43	09241-30008	Plug, Cylinder Head
44	09301-08007	Bush
45	09248-22004	Plug, Head Cover
46	13102-10F10	Pipe, Intake Rear
47	09280-41007	• . O Ring (d:1.9,id:40.7)
48	09119-06092	Screw
49	09402-62208	Clamp, Intake Pipe

FIG.4

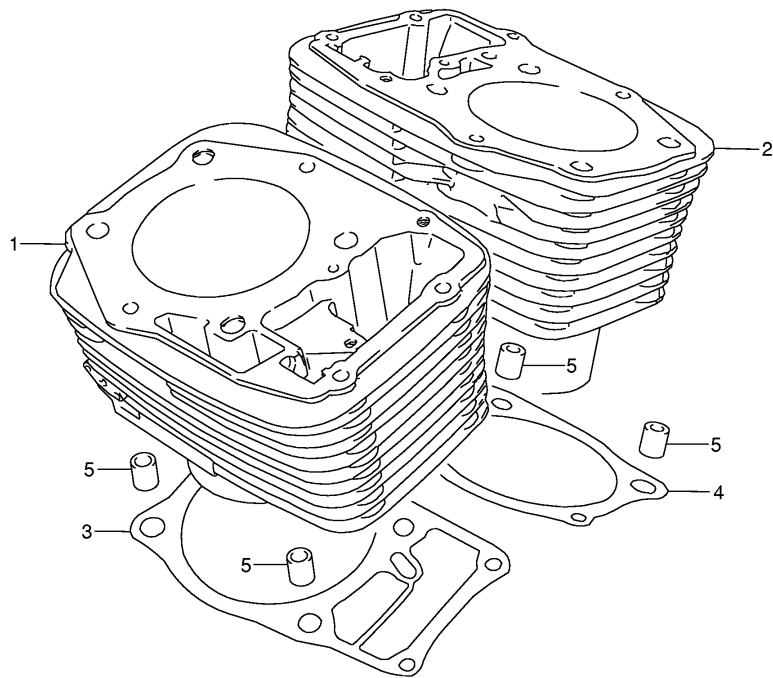
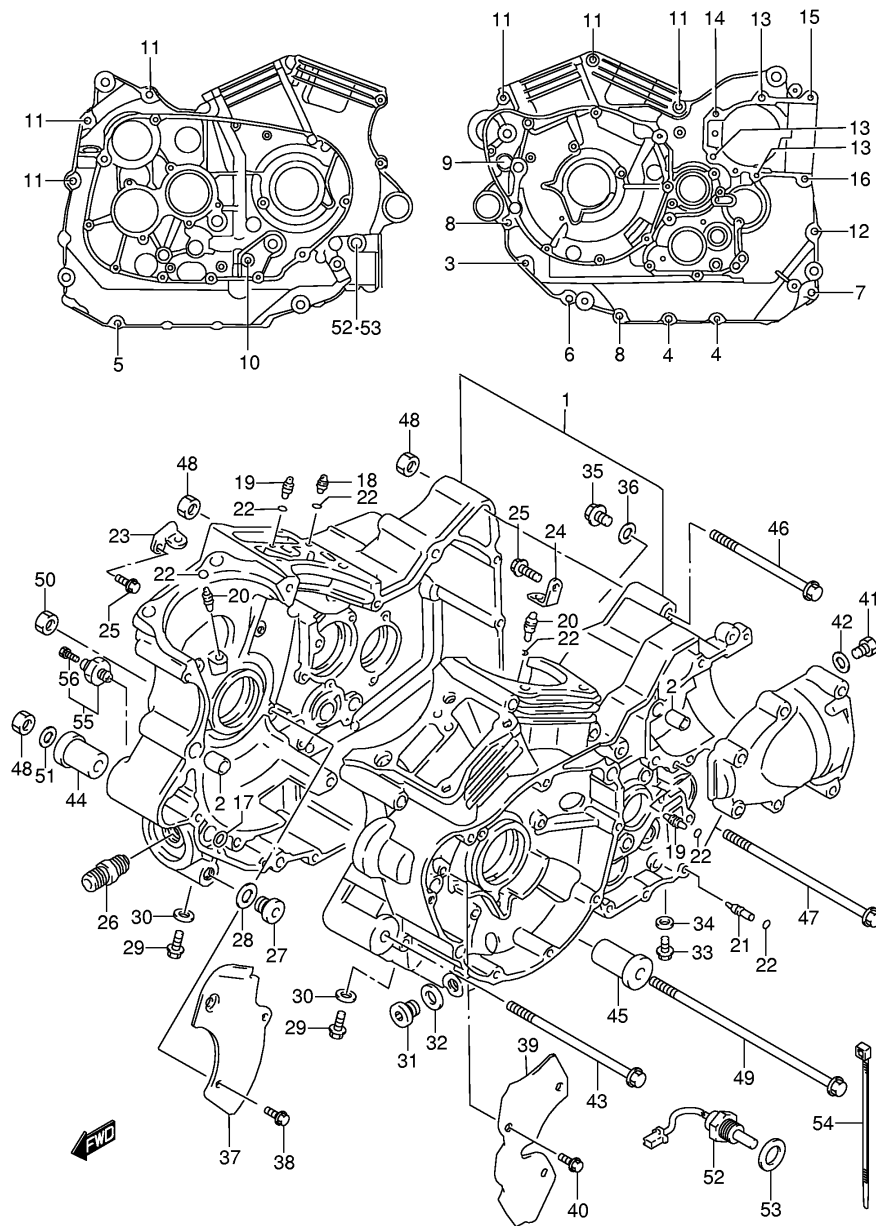


FIG.5

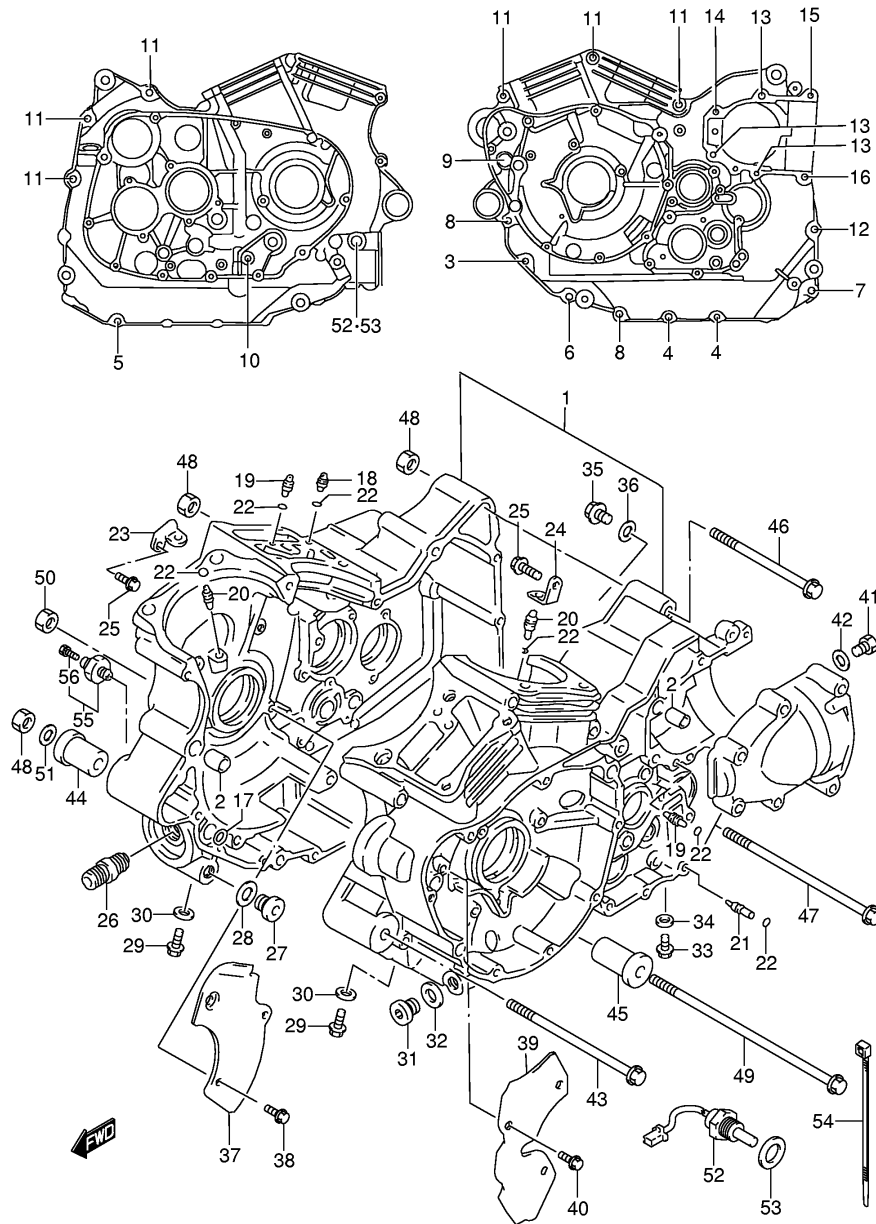


CRANKCASE

Ref No	Part No	Description
1	11300-10871	Crankcase Set
2	09206-11007	. Pin
3	01550-06553	. Bolt
4	01550-06653	. Bolt
5	01550-06853	. Bolt
6	01550-08553	. Bolt
7	01550-08653	. Bolt
8	01550-08703	. Bolt (8x70)
9	01550-08903	. Bolt
10	09103-08098	. Bolt (8x115)
11	09103-08164	. Bolt (8x95)
12	01550-08803	. Bolt (8x80)
13	01550-08403	. Bolt
14	01550-08503	. Bolt
15	01550-08553	. Bolt
16	01550-08653	. Bolt
17	09280-12009	. O Ring (d:1.9,id:12.6)
18	09493-44002	. Jet, Head Cooling
19	09493-28010	. Jet, Head/secondary
20	09493-80009	. Jet, Piston Cooling
21	09493-24011	. Jet, Mission
22	09280-04004	. O Ring, Jet (d:1.2,id:4.0)
23	16438-38B00	. Plate, Piston Jet, Front
24	16439-38B00	. Plate, Piston Jet, Rear
25	01550-06123	. Bolt
26	16591-06B00	. Union, Oil Filter Stand
27	09248-16012	Plug, Control Plunger (16x8)
28	09168-16002	Gasket
29	01550-08123	Plug, Oil Gallery
30	09168-08016	Gasket
31	09248-14005	Plug, Main Gallery
32	09168-14002	Gasket
33	01550-06103	Plug, Mission Gallery
34	09168-06023	Gasket (5.8x13x1.2)
35	09247-12006	Plug, Main Gallery End
36	09168-12002	Gasket
37	11521-38B01	Plate, Oil Separator
38	09125-06110	Bolt
39	11522-10F00	Plate, Oil Separator Front
40	01547-06123	Bolt
41	09247-12106	Plug, Oil Drain
42	09168-12002	Gasket
43	09103-10145	Bolt (10x205)
44	11621-10F10	Spacer
45	11610-20C00	Spacer (l:27)
46	09103-10119	Bolt (10x140)
47	09103-10278	Bolt (10x160)
48	08319-31103	Nut
49	09103-10226	Bolt (10x260)
50	09159-10047	Nut
51	09160-10502	Washer, Front Low (10.5x20x3.2)
52	13650-42F10	Sensor, Oil Temp
53	09168-14015	Gasket
54	09407-10404	Clamp

VL1500K5 E03 E28_005
CRANKCASE

FIG.5



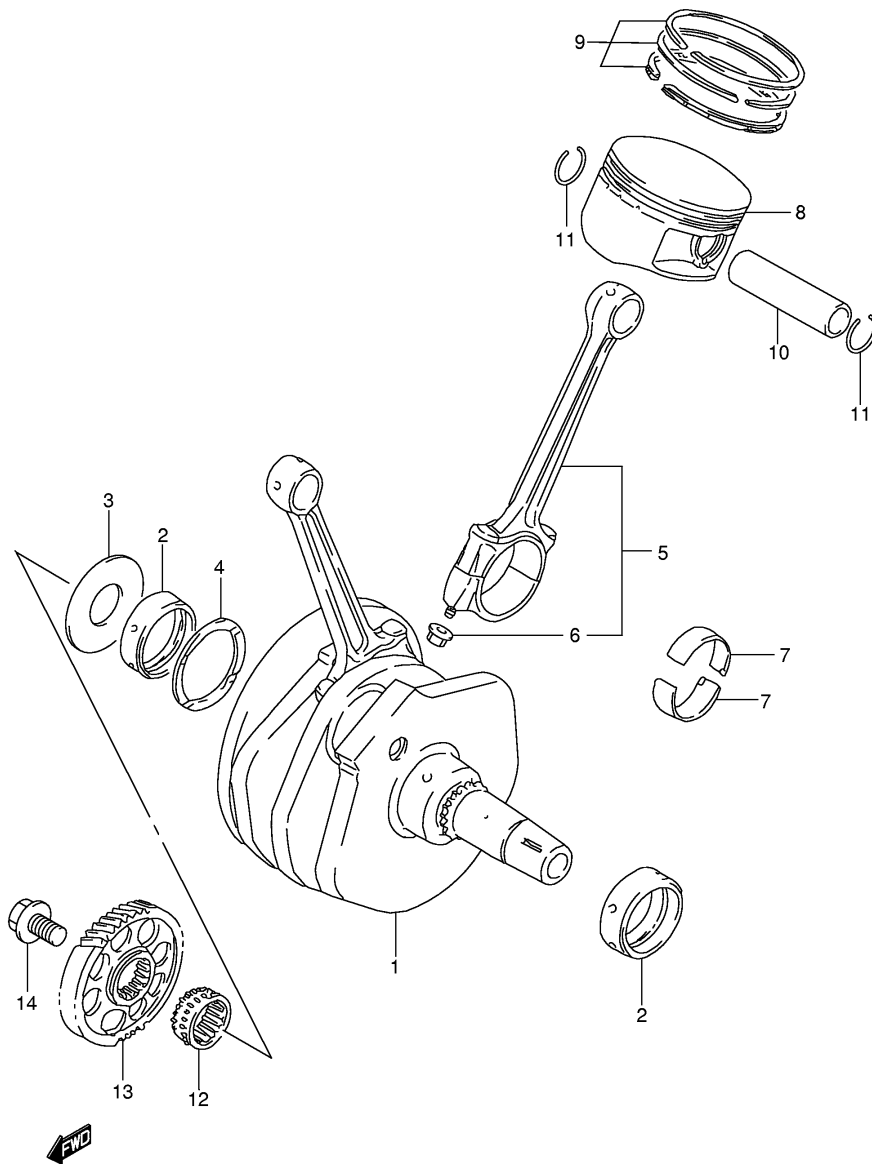
Ref No	Part No	Description
55	37820-33D10	Switch, Oil Pressure
56	37822-33D00	• Bolt

FIG6



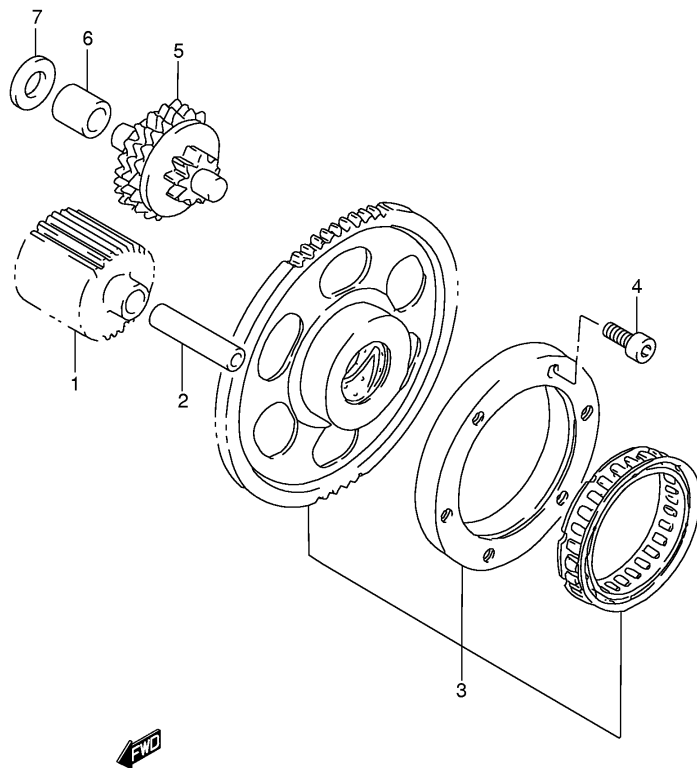
VL1500K5 E03 E28_006
CRANKCASE COVER

FIG.7



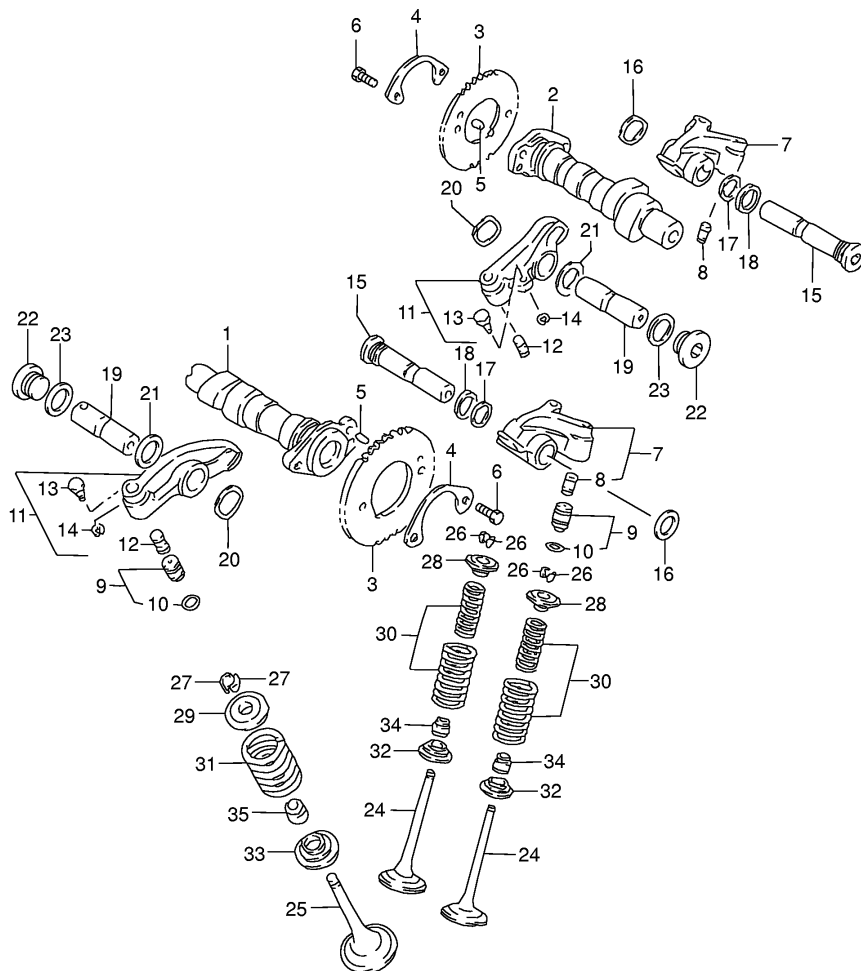
Ref No	Part No	Description
1	12000-10830	Crankshaft
2	12229-38B00	Bearing, Crankshaft
3	12652-38B00	Washer, Crank Thrust
4	12228-38B00-0A0	Bearing, Crank Thrust (no.1)
4	12228-38B00-0B0	Bearing, Crank Thrust (no.2)
4	12228-38B00-0C0	Bearing, Crank Thrust (no.3)
4	12228-38B00-0D0	Bearing, Crank Thrust (no.4)
4	12228-38B00-0E0	Bearing, Crank Thrust (no.5)
4	12228-38B00-0F0	Bearing, Crank Thrust (no.6)
4	12228-38B00-0G0	Bearing, Crank Thrust (no.7)
4	12228-38B00-0H0	Bearing, Crank Thrust (no.8)
4	12228-38B00-0I0	Bearing, Crank Thrust (no.9)
4	12228-38B00-0J0	Bearing, Crank Thrust (no.10)
5	12160-10F00	Rod Assy, Connecting
6	09159-09001	• . Nut
7	12164-38B01-0A0	Bearing, Crank Pin (green)
7	12164-38B01-0B0	Bearing, Crank Pin (black)
7	12164-38B01-0C0	Bearing, Crank Pin (brown)
7	12164-38B01-0D0	Bearing, Crank Pin (yellow)
7	12164-38B01-0E0	Bearing, Crank Pin (blue)
8	12111-10F00-0F0	Piston
9	12140-10F00	Ring Set, Piston
10	12151-14A01	Pin, Piston
11	09381-23003	Circlip
12	12731-38B00	Sprocket, Cam Chain Drive Rh
13	21111-10F00	Gear, Primary Drive (nt:48)
14	09103-14010	Bolt (14x28)

FIG.8



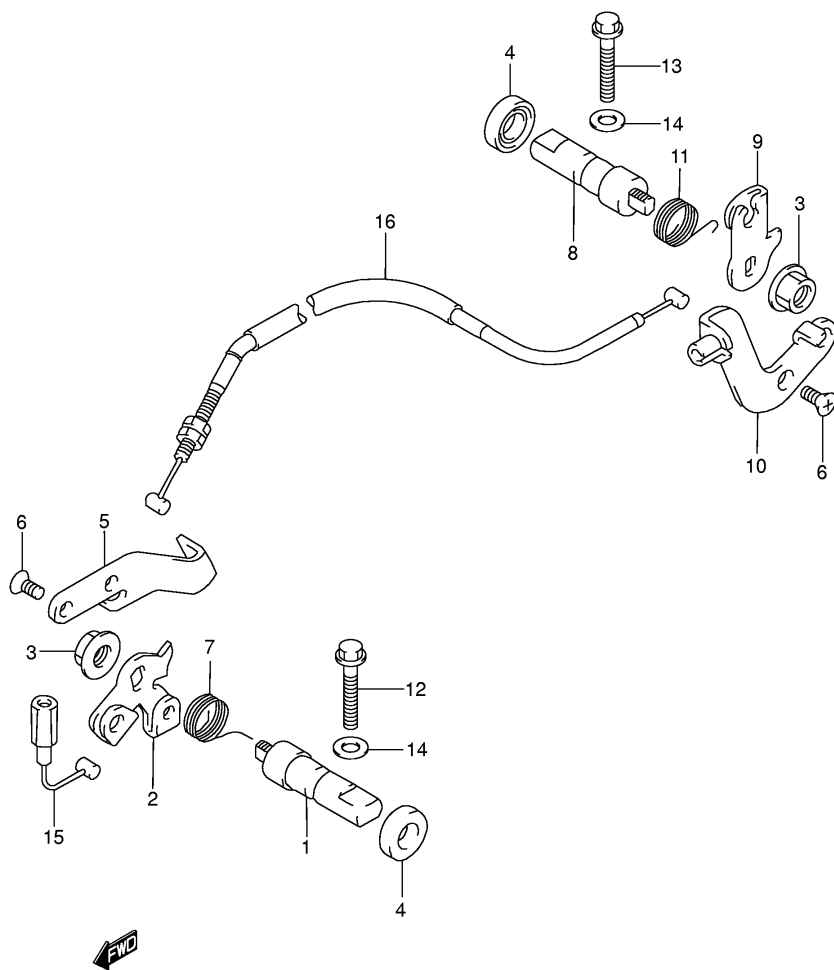
Ref No	Part No	Description
1	12611-10F00	Gear, Starter Idle No.1
2	09206-11015	Pin
3	12600-10860	Clutch Set, Starter
4	07130-08163	Bolt
5	12600-24B00	Limiter Assy, Starter Idle Gear
6	12618-31D01	Bush
7	09181-10195	Washer

FIG.9



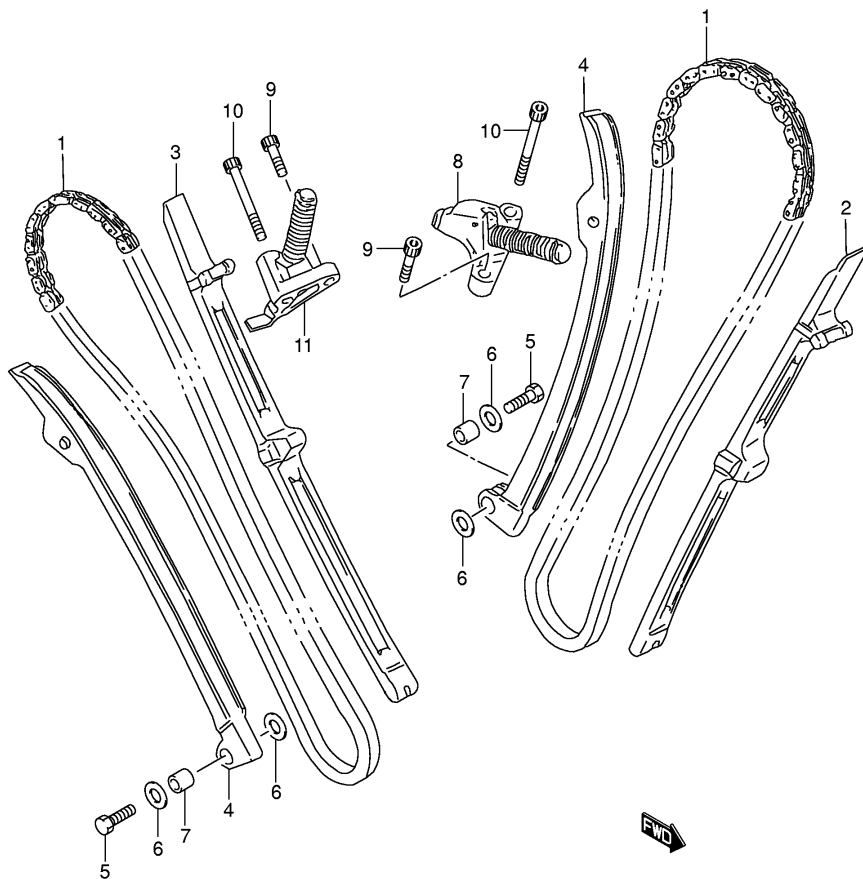
Ref No	Part No	Description
1	12711-10F10	Camshaft, Front
2	12713-10F10	Camshaft, Rear
3	12741-38B01	Sprocket, Camshaft
4	12747-44000	Washer
5	09261-05005	Pin (5x8)
6	09111-06027	Bolt (6x12.5)
7	12840-38B01	Arm, Valve Rocker In
8	12863-38B00	• . Chamber, Adjuster
9	12860-38B01	Adjuster, Valve Lash
10	12864-38B01	• . O Ring
11	12850-38B02	Arm, Valve Rocker Front Ex
12	12863-38B00	• . Chamber, Adjuster
13	12844-38B00	• . Pin, Decomp
14	08332-11033	• . E Ring
15	12861-38B00	Shaft, Valve Rocker Arm In
16	09164-14012	Washer, Wave
17	09181-14139	Washer
18	09168-16003	Gasket
19	12871-38B00	Shaft, Valve Rocker Arm Ex
20	09164-16003	Washer, Wave
21	09160-16033	Washer
22	09248-18004	Plug, Rocker Arm Shaft
23	09168-18003	Gasket
24	12911-38B00	Valve, Intake
25	12912-38B00	Valve, Exhaust
26	12932-24400	Cotter, Valve In
27	12932-82000	Cotter, Valve Ex
28	12931-33200	Retainer, Spring In
29	12931-45000	Retainer, Spring Ex
30	12920-06B00	Spring Set, Valve In
31	12922-44110	Spring, Valve Ex
32	12933-33201	Seat, Spring In
33	12933-45001	Seat, Spring Ex
34	09289-05015	Oil Seal, In (5.5x11x8.2)
35	09289-07002	Oil Seal, Ex (7x14.4x9)

FIG.10



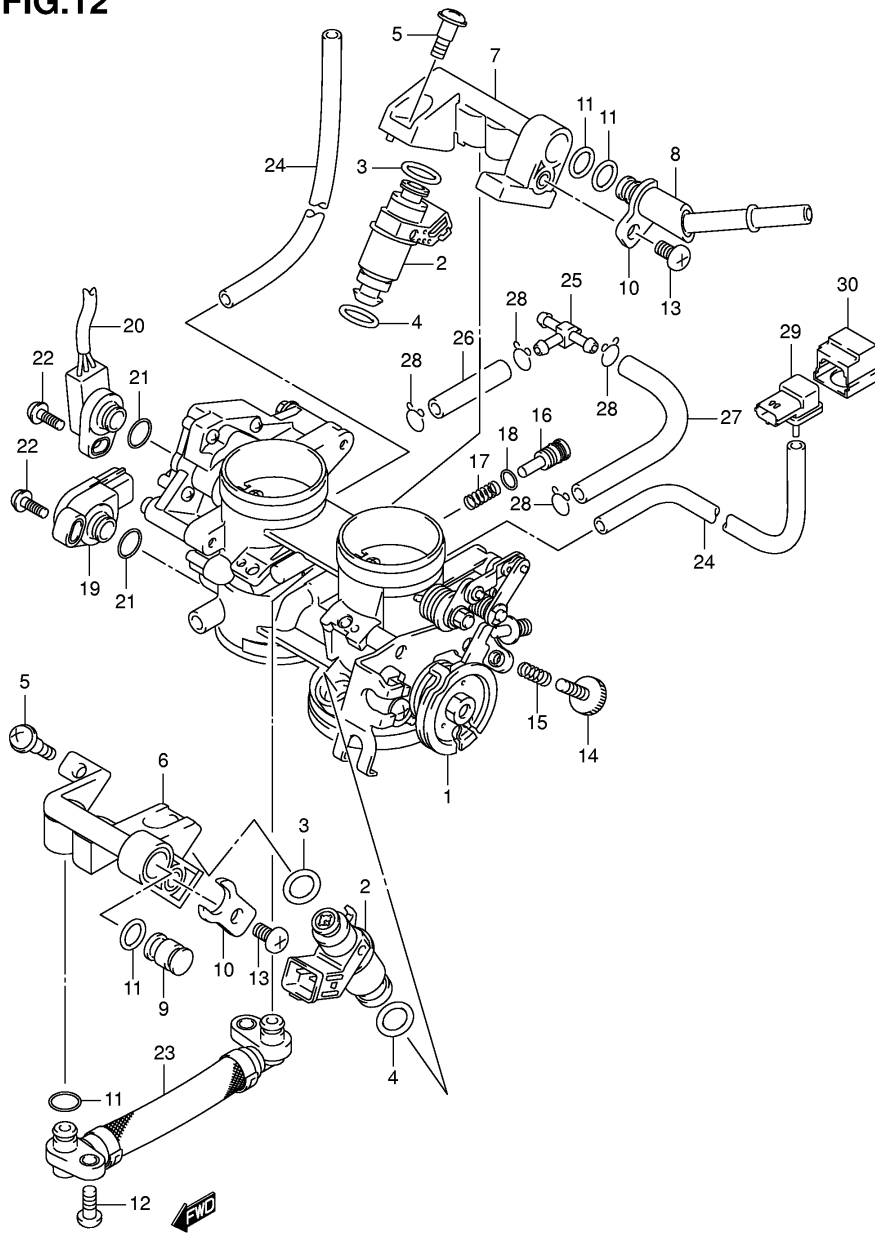
Ref No	Part No	Description
1	12939-38B00	Shaft, Decomp Front
2	12942-10F00	Lever, Decomp Front
3	08316-10083	Nut
4	09282-10012	Oil Seal (10x20x6)
5	12944-10F00	Holder, Decomp Cable Front
6	02122-05103	Screw
7	09448-17031	Spring, Decomp Shaft Front
8	12941-38B00	Shaft, Decomp Rear
9	12952-10F00	Lever, Decomp Rear
10	12950-10F00	Holder, Decomp Cable Rear
11	09448-17020	Spring, Decomp Shaft Rear
12	02162-06303	Bolt
13	02162-06253	Bolt
14	09168-06023	Gasket
15	58900-10F00	Cable, Decomp Front
16	58910-10F10	Cable, Decomp Rear

FIG.11



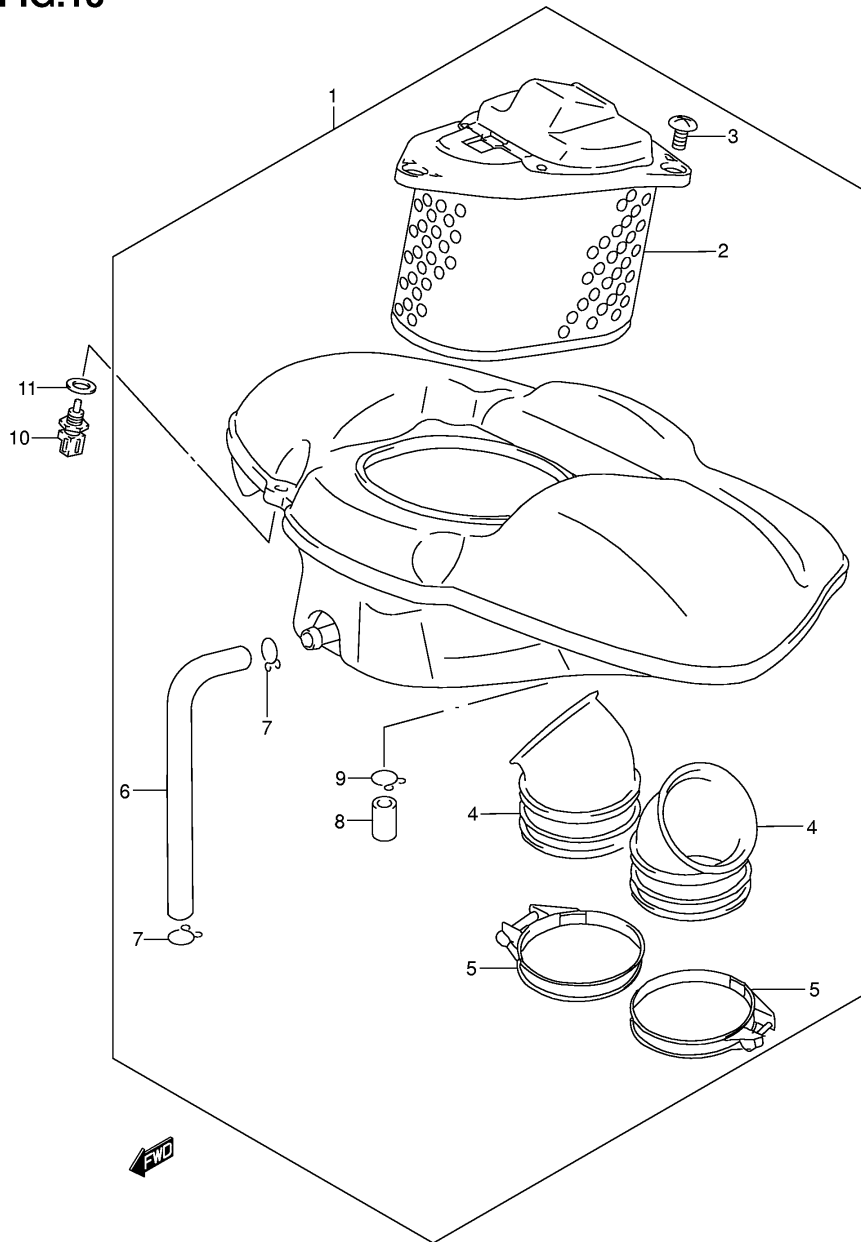
Ref No	Part No	Description
1	12760-38B00	Chain, Cam Shaft Drive
2	12771-38B00	Guide, Cam Chain Front
3	12771-10F00	Guide, Cam Chain Rear
4	12811-38B00	Tensioner, Cam Chain
5	09100-06129	Bolt (6x26)
6	08211-06182	Washer
7	09180-06184	Spacer
8	12831-38A01	Adjuster Assy, Tensioner Front
9	07130-06203	Bolt
10	07130-06453	Bolt
11	12832-38A01	Adjuster Assy, Tensioner Rear

FIG.12



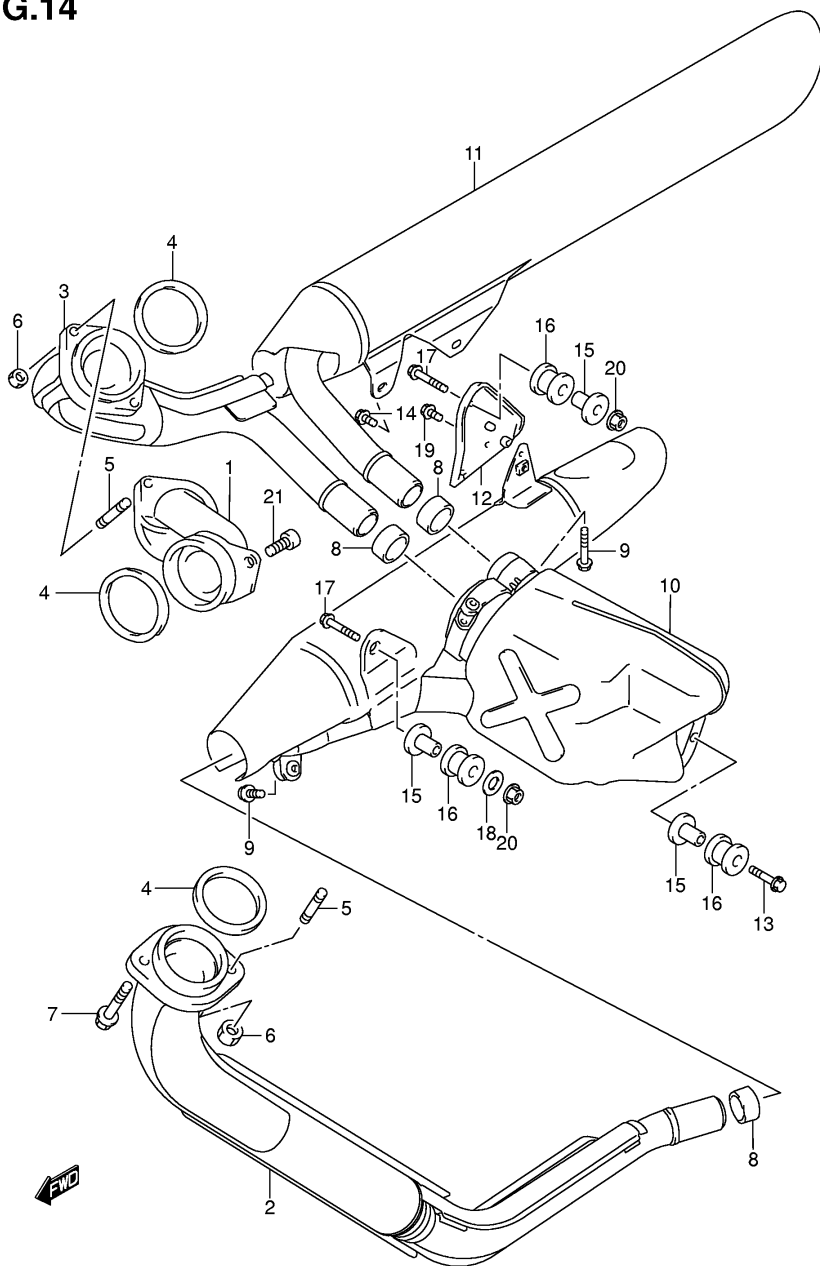
Ref No	Part No	Description
1	13401-10F00	Body, Throttle
1	13401-10F10	Body, Throttle
2	15710-10G00	Injector Assy
3	15721-10G00	O Ring
4	15722-10G00	O Ring
5	13602-34F50	Screw, Throttle Cover
6	13471-10F00	Pipe, Fuel
7	13471-10F10	Pipe, Fuel
8	13473-10F00	Joint
9	13476-10F00	Plug
10	13428-10F00	Plate
11	15721-24F00	O Ring
12	13602-10F00	Screw
13	13602-10F10	Screw
14	13605-10F00	Screw, Idle
15	13268-35F00	Spring
16	13279-10G00	Adjust Screw
17	13271-10G00	Spring
18	13295-10G00	O Ring
19	13580-18G00	Sensor Assy, Throttle Main
20	13580-40F30	Sensor Assy, Throttle Sub
21	13575-40F00	O Ring
22	13605-40F00	Screw
23	13680-10F00	Pipe Assy, Fuel
24	13683-10F30	Hose
25	13685-36E50	Joint
26	13683-10F20	Hose
27	13683-10F10	Hose
28	13693-24F00	Clip
29	18591-42F00	Sensor, Pressure
30	18595-42F00	Holder

FIG.13



Ref No	Part No	Description
1	13700-10F20	Cleaner Assy, Air
2	13780-10F20	• Filter
3	02142-05123	• Screw
4	13881-10F20	• Tube, Outlet
5	09402-54208	• Clamp
6	13853-10F00	• Tube, Breather
7	09401-14301	• Clip
8	13859-41B10	• Plug
9	09401-14301	• Clip
10	13650-57F00	Sensor, Air Temp
11	09168-12017	Gasket

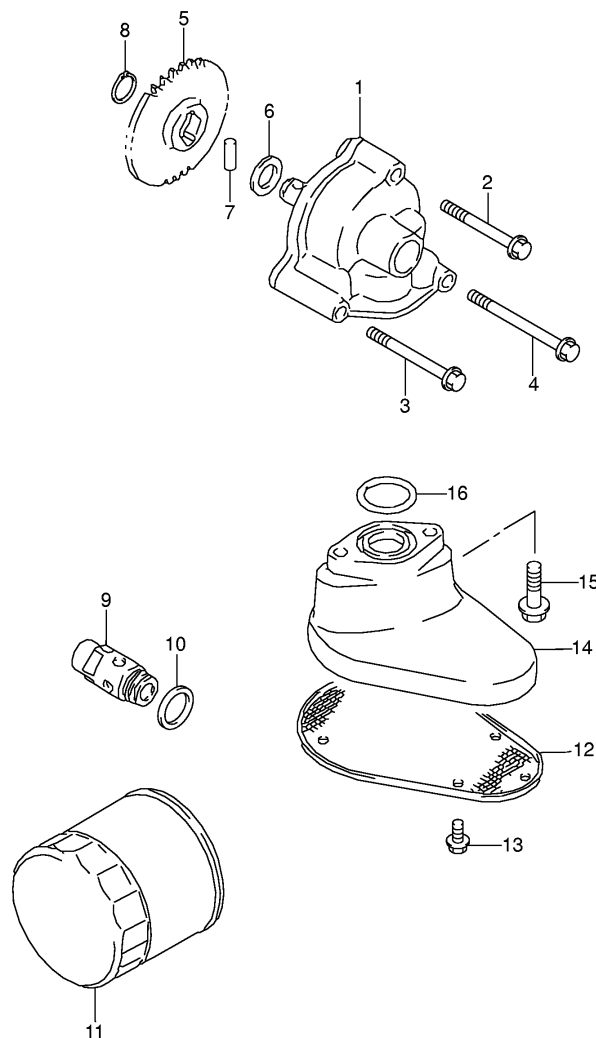
FIG.14



Block Title.
MUFFLER

Ref No	Part No	Description
1	14111-10F01	Manifold, Exhaust Rear
2	14150-10FA0	Pipe, Exhaust Front Rh
3	14160-10FA0	Pipe, Exhaust Rear Lh
4	14181-10F00	Gasket, Exhaust Pipe
5	01421-08208	Stud Bolt
6	08313-20087	Nut
7	09104-08038	Bolt, Front Upper
8	14771-13E00	Connector, Muffler Front
9	09106-08137	Bolt
12	14770-10FA0	Bracket, Muffler Support
13	09118-08152	Bolt, Premuffler Support Lh
14	09118-08142	Bolt, Muffler Support
15	09180-08156	Spacer
16	09320-12073	Cushion
17	09103-08004	Bolt, Muf Support Rh
18	09160-08140	Washer, Muf Support Rh Front
19	09103-10310	Bolt, Muf Body Support Rh
20	08361-25088	Nut, Muffler Rh
21	07130-08253	Bolt, Rear Muffler

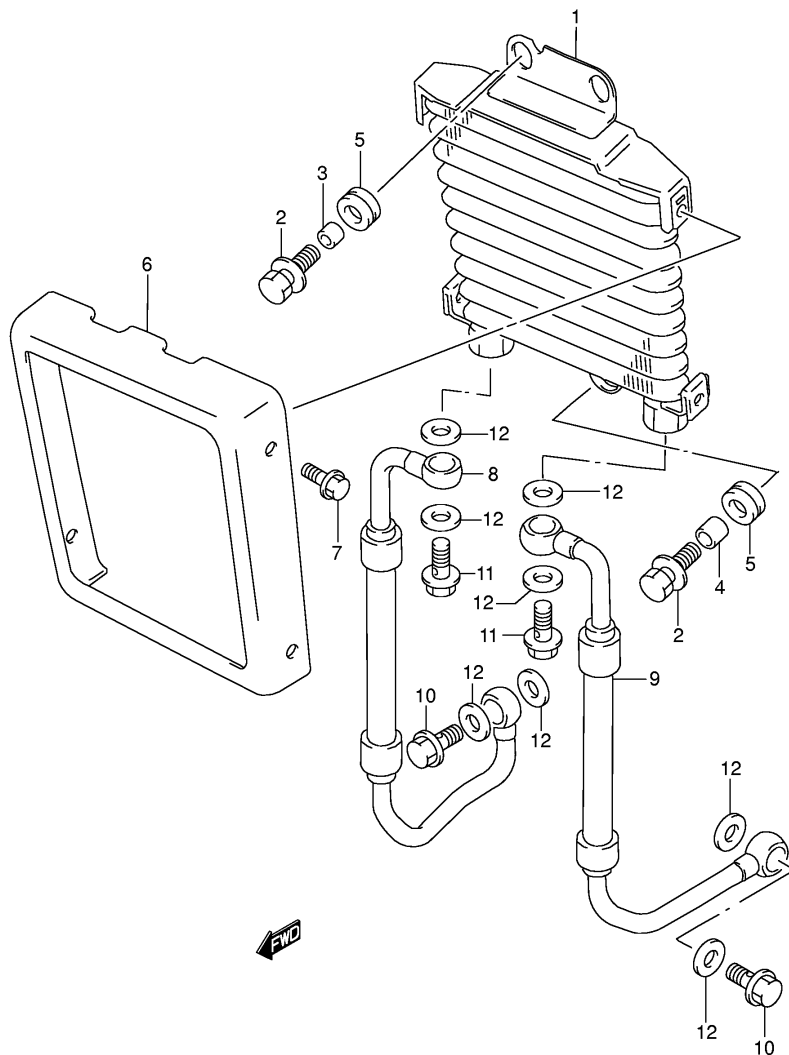
FIG.15



Ref No	Part No	Description
1	16400-38B10	Pump Assy, Oil
2	01547-06453	Bolt
3	01547-06553	Bolt
4	01547-06653	Bolt
5	16331-38B01	Gear, Oil Pump Driven (nt:31)
6	09181-12158	Washer
7	09261-05006	Pin
8	08331-31126	Circlip
9	16440-17C20	Valve Assy, Oil Relief
10	09168-16002	Gasket
11	16510-03G00-X07	Filter, Engine Oil
12	16520-38B10	Strainer, Oil
13	01550-05103	Bolt
14	16525-38B10	Holder, Oil Strainer
15	01550-06253	Bolt
16	09280-22008	O Ring (d:3.1,id:22.7)

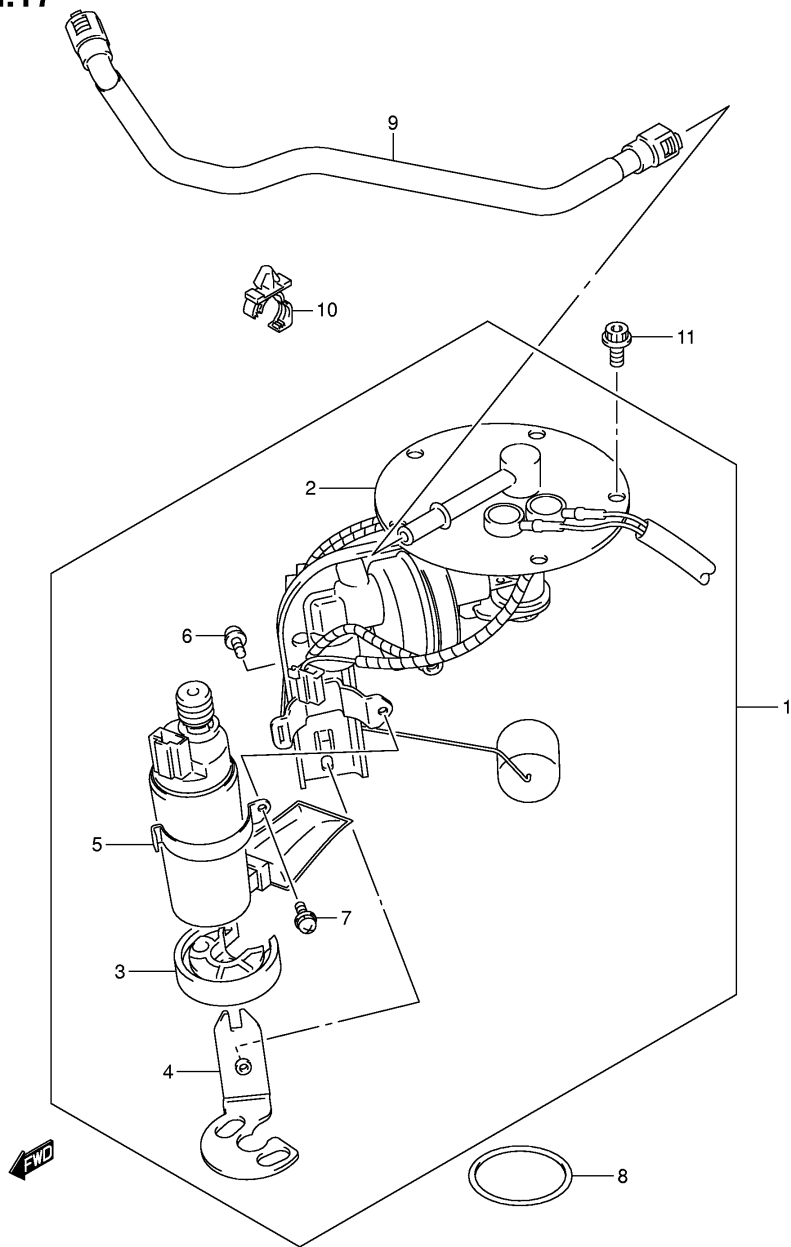


FIG.16



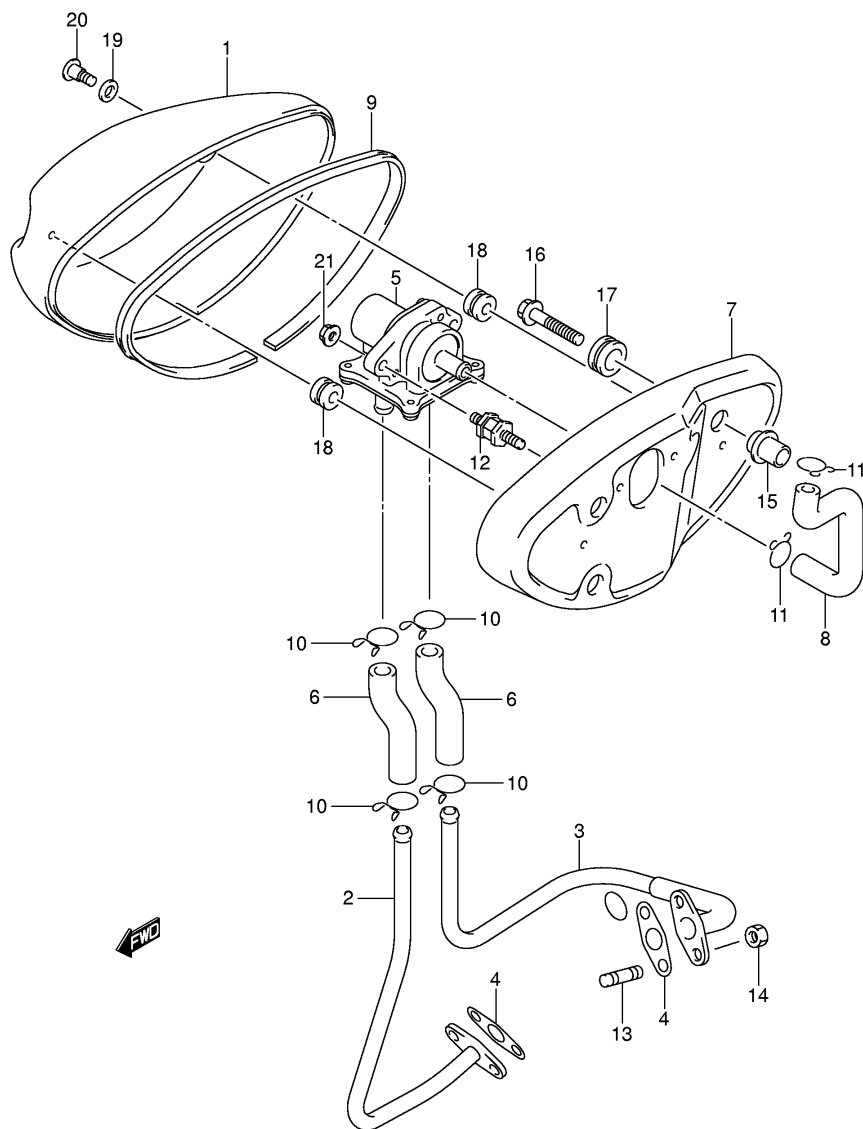
Ref No	Part No	Description
1	16600-10F00	Cooler Assy, Oil
2	09116-06167	Bolt
3	09180-06310	Spacer
4	09180-07004	Spacer, Lower
5	09320-10015	Cushion
6	16621-10F00	Cover, Oil Cooler
7	09139-06091	Bolt
8	16460-10F10	Hose, Oil Cooler Rh
9	16470-10F10	Hose, Oil Cooler Lh
10	09360-14012	Bolt, Oil Hose Union
11	09360-14009	Bolt, Oil Hose Union
12	09168-14015	Gasket (14x20x1.5)

FIG.17



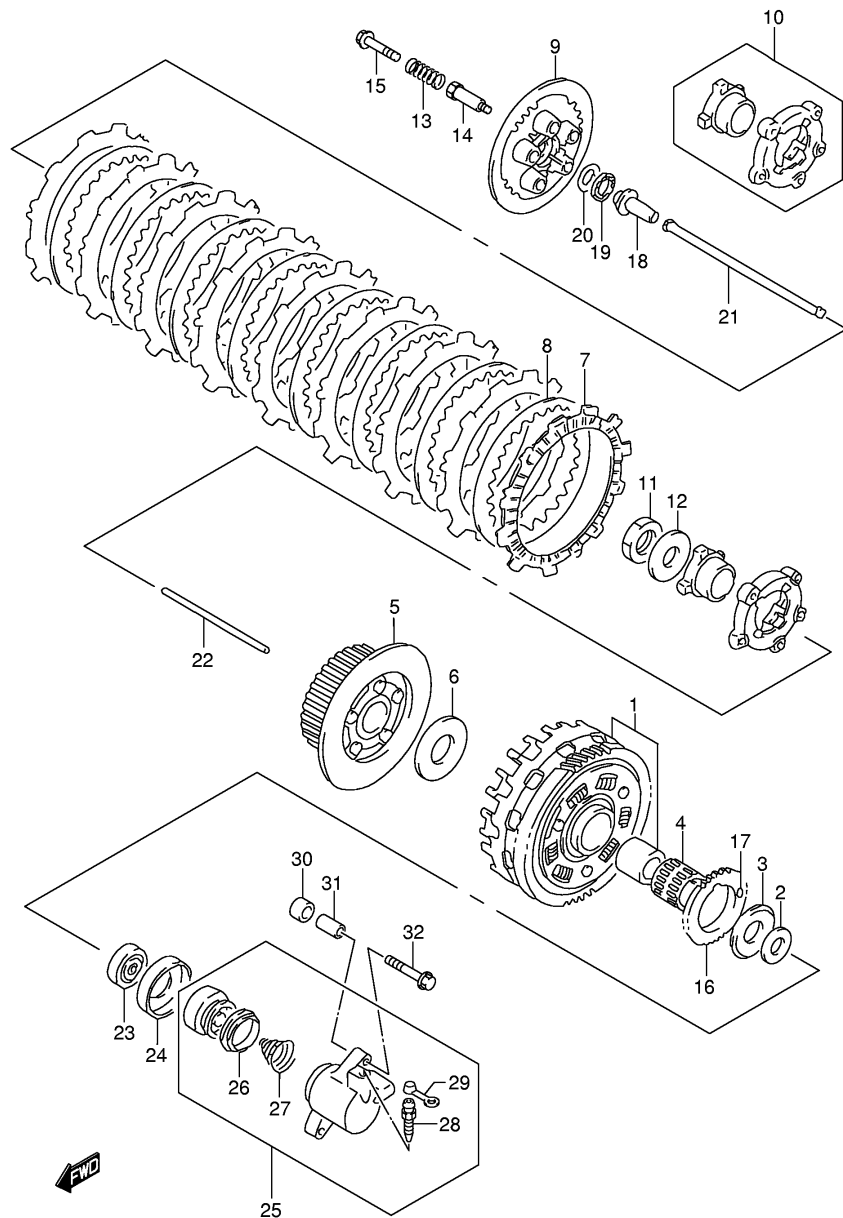
Ref No	Part No	Description
1	15100-10F10	Pump Assy, Fuel
2	15110-10F00	• . Plate Assy
3	15111-35F00	• . Cushion, Fuel Pump
4	15112-10F00	• . Holder, Fuel Pump
5	15115-10F00	• . Band, Fuel Pump
6	15116-10F00	• . Screw
7	15116-10F10	• . Screw
8	15201-35F00	O Ring
9	15810-10F00	Hose, Fuel
10	09403-12412	Clamp
11	07120-06123	Bolt

FIG.18



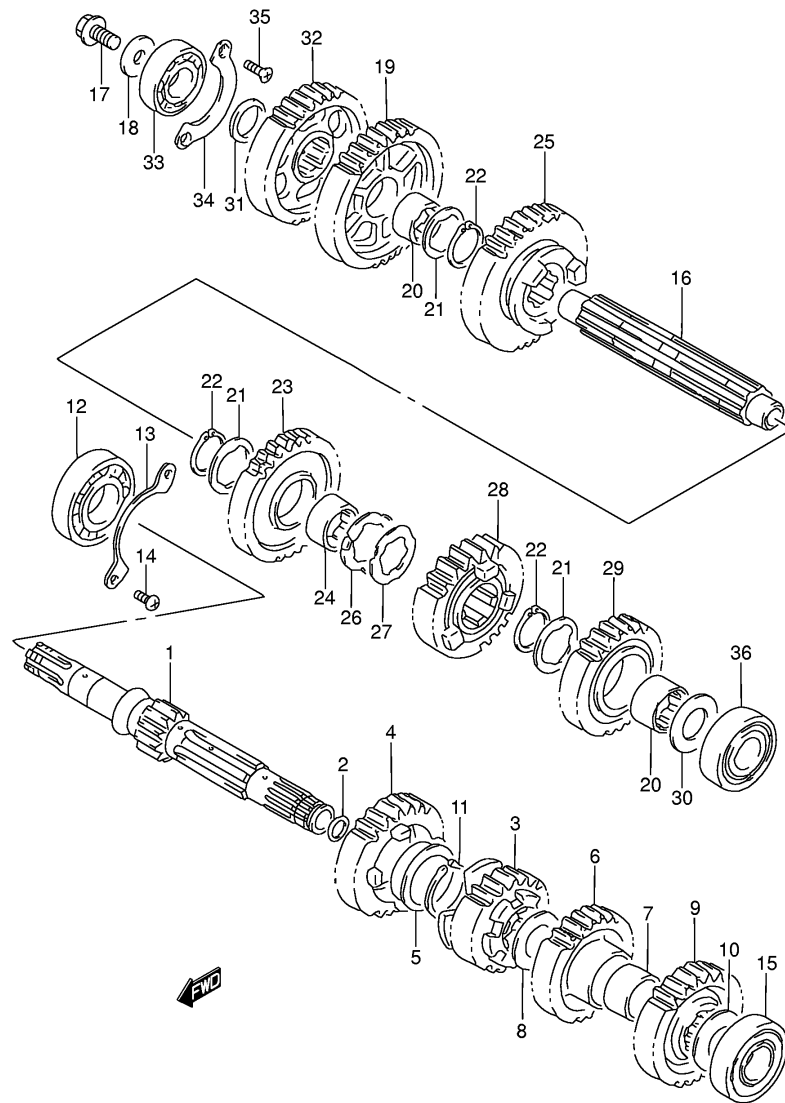
Ref No	Part No	Description
1	13741-41F11	Cover, 2nd Air
2	18410-10F20	Pipe, 2nd Air Fr
3	18420-10F20	Pipe, 2nd Air Rr
4	18441-45C01	Gasket, 2nd Air Pipe
5	18450-10F40	Valve Assy, 2nd Air
6	18461-10F20	Hose, 2nd Air Valve
7	18610-10F20	Bracket, 2nd Air S
8	18711-10F20	Hose, 2nd Air Clnr
9	18788-10F20	Cushion, 2nd Air Cov
10	09401-13414	Clip, 2nd Air Valve Hose
11	09401-15101	Clip, 2nd Air Clnr Hose
12	17788-13612	Bolt, 2nd Air Valve Cush
13	01421-06163	Bolt, 2nd Air Pipe Stud
14	08316-10063	Nut, 2nd Air Pipe
15	18630-10F20	Spacer, 2nd Air Sp
16	09116-06176	Bolt, 2nd Air Sprt
17	09320-10014	Cushion, 2nd Air Sprt
18	13747-41F00	Cushion, 2nd Air Cov
19	13833-41F00	Washer, 2nd Air Cov
20	09139-06087	Screw, 2nd Air Cov
21	08316-10063	Nut, 2nd Air Valve

FIG.19



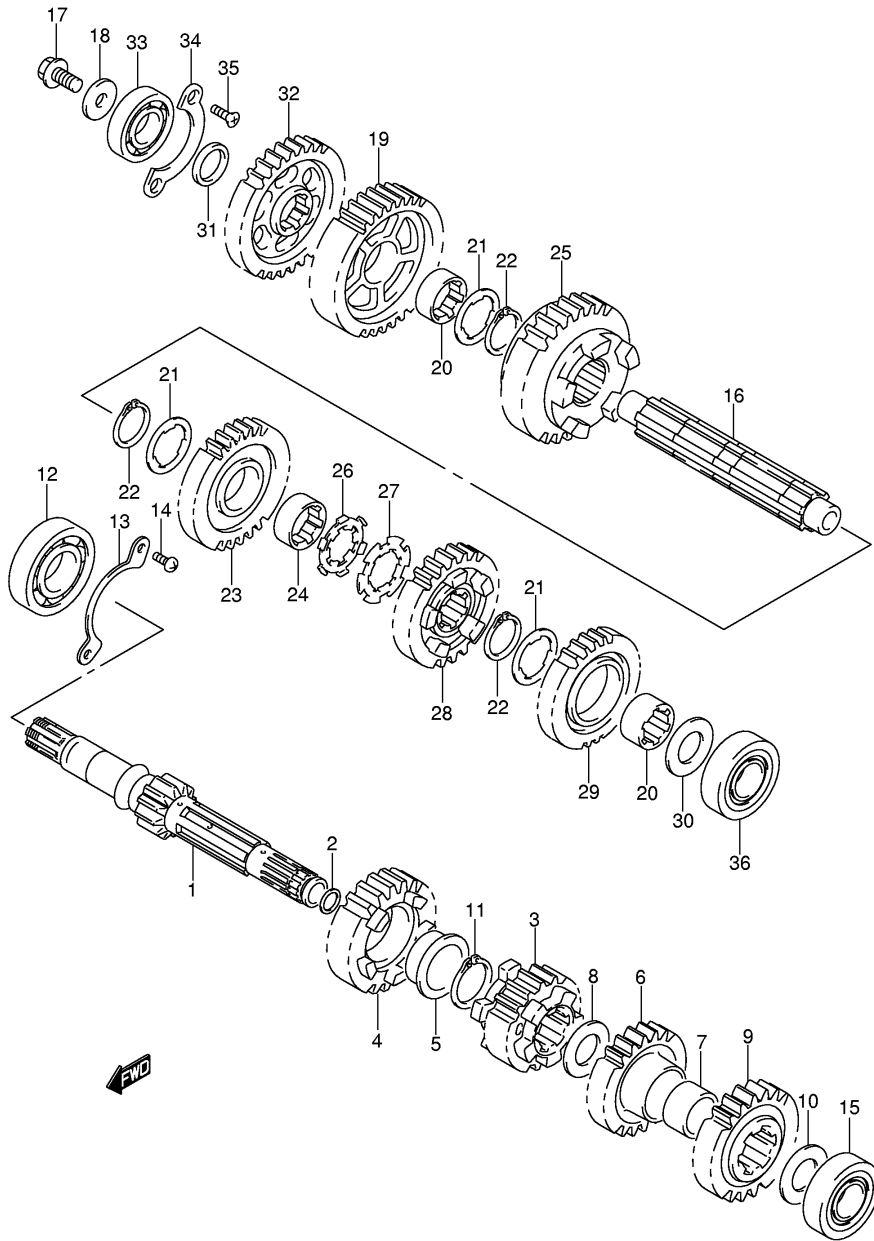
Ref No	Part No	Description
1	21200-10810	Gear, Primary Driven (nt:76)
2	09160-25066	Washer, Inner (25x38x2.5)
3	09160-25037	Washer, Thrust (25.1x54x2.5)
4	09263-35017	Bearing (35x40x35.8)
5	21410-10F00	Hub, Sleeve
6	09160-25056	Washer (25x50x2.5)
7	21441-31D20	Plate, Clutch Drive
8	21451-44B00	Plate, Clutch Driven
9	21462-10F00	Disc, Clutch Pressure
10	21610-10F00	Cam Set, Clutch
11	09159-24010	Nut, Clutch Sleeve Hub
12	09164-24006	Washer, Clutch Sleeve
13	21413-10F10	Spring, Clutch
14	21411-02F00	Bolt, Clutch Spring Sprt
15	21482-13E00	Bolt, Clutch Spring
16	16321-38B00	Gear, Oil Pump Drive (nt:40)
17	09261-06002	Pin
18	23121-38B00	Piece, Push
19	09263-15003	Bearing (15x28x2)
20	09160-15045	Washer (15.5x28x1)
21	23110-38B00	Rod, Push Rh
22	23111-24A01	Rod, Push Lh
23	09285-06017	Oil Seal (6x34x11)
24	23117-38A00	Retainer
25	23160-10F00	Cylinder, Clutch Release
26	23163-10F00	• . Cup
27	23164-10F00	• . Spring
28	59121-01A00	• . Bleeder
29	59122-01A00	• . Cap
30	09180-09019	Spacer (9x16x11)
31	09206-09011	Pin
32	01550-06403	Bolt

FIG.20



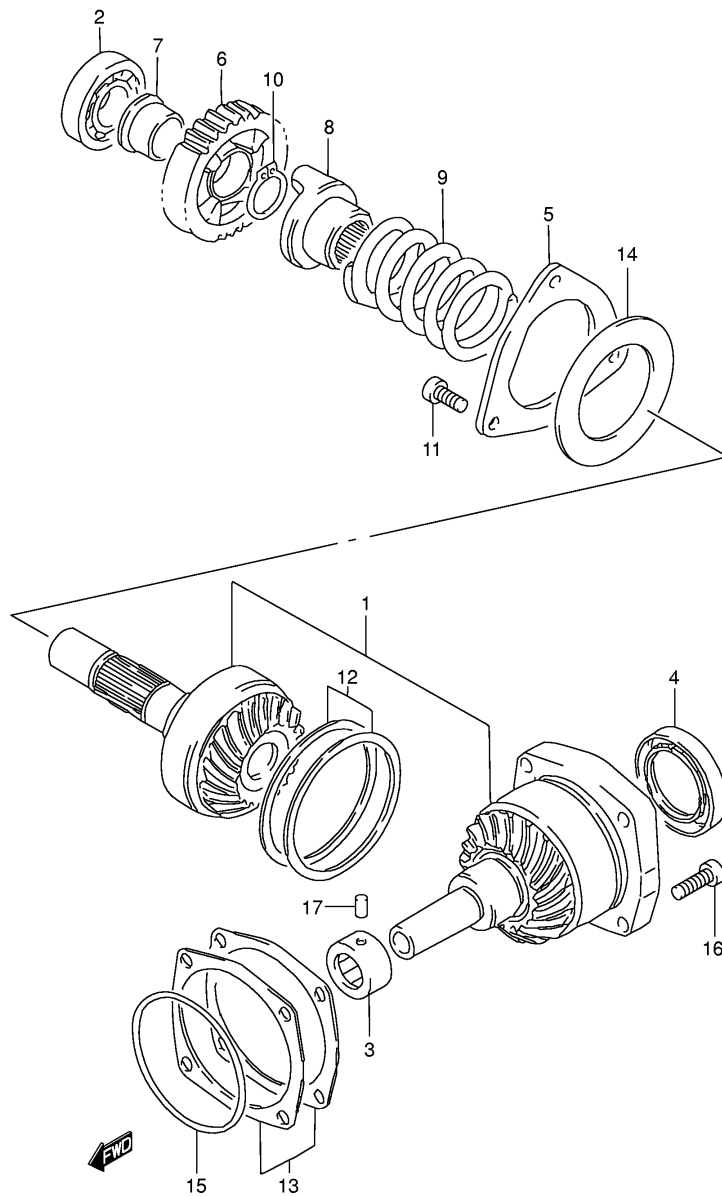
Ref No	Part No	Description
1	24120-38B20	Countershaft (nt:12)
2	09280-17004	O Ring (d:1.9,id:16.6)
3	24221-38B20	Gear, 2nd Drive (nt:17)
4	24231-38B11	Gear, 3rd Drive (nt:21)
5	09301-28001	Bush, 3rd Drive Gear
6	24241-38B30	Gear, 4th Drive (nt:24)
7	24242-38B10	Bush, 4th Drive Gear
8	09181-22195	Washer (22x32x1.0)
9	24251-38B20	Gear, 5th Drive (nt:26)
10	09181-20223	Washer (20x32x1.0)
11	08331-31286	Circlip
12	09262-25080	Bearing, Rh (25x62x17)
13	24741-38A00	Retainer
14	02112-06123	Screw
15	09262-20080	Bearing, Lh (20x52x15)
16	24131-38B20	Drive Shaft
17	09103-10112	Bolt (10x24)
18	08211-10305	Washer
19	24311-38B20	Gear, 1st Driven (nt:36)
20	24332-24A00	Bush, 1st & 5th
21	09167-28001	Washer
22	08331-31286	Circlip
23	24321-38B20	Gear, 2nd Driven (nt:31)
24	24332-49000	Bush, 2nd Driven Gear
25	24331-38B12	Gear, 3rd Driven (nt:28)
26	09169-28001	Lock Washer, Rh
27	09167-28002	Lock Washer, Rh
28	24341-38B12	Gear, 4th Driven (nt:25)
29	24351-38B20	Gear, 5th Driven (nt:23)
30	08211-20382	Washer
31	09160-22032	Washer (22x32x3)
32	24621-38B00	Gear, Overdriving (nt:34)
33	09262-22029	Bearing, Rh (22x56x16)
34	24741-38A01	Retainer
35	02122-06123	Screw
36	09262-20080	Bearing, Lh (20x52x15)

FIG.20A



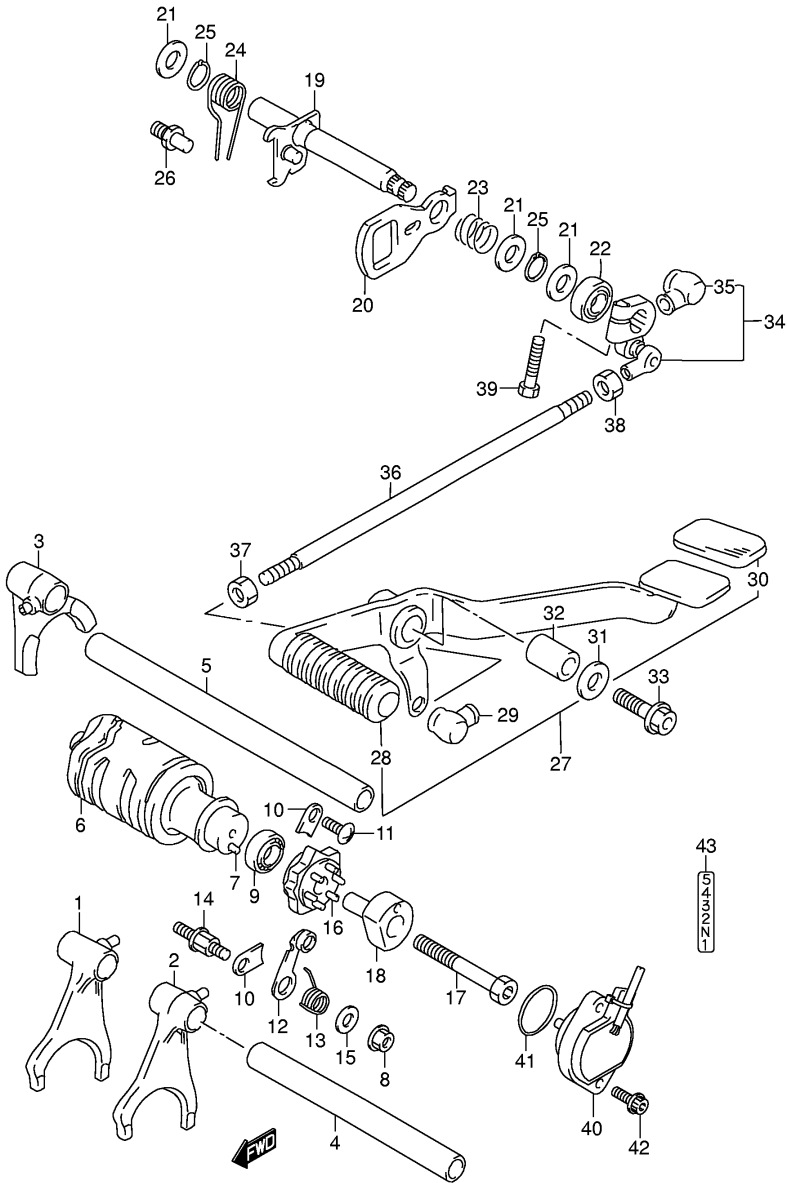
Ref No	Part No	Description
1	24120-38B20	Countershaft (nt:12)
2	09280-17004	O Ring (d:1.9,id:16.6)
3	24221-10F00	Gear, 2nd Drive (nt:17)
4	24231-10F00	Gear, 3rd Drive (nt:21)
5	09301-28001	Bush, 3rd Drive Gear
6	24241-38B30	Gear, 4th Drive (nt:24)
7	24242-38B10	Bush, 4th Drive Gear
8	09181-22195	Washer (22x32x1.0)
9	24251-38B20	Gear, 5th Drive (nt:26)
10	09181-20223	Washer (20x32x1.0)
11	08331-31286	Circlip
12	09262-25080	Bearing, Rh (25x62x17)
13	24741-38A00	Retainer
14	02112-06123	Screw
15	09262-20080	Bearing, Lh (20x52x15)
16	24131-38B20	Drive Shaft
17	09103-10112	Bolt (10x24)
18	08211-10305	Washer
19	24311-10F00	Gear, 1st Driven (nt:36)
20	24332-24A00	Bush, 1st & 5th
21	09167-28001	Washer
22	08331-31286	Circlip
23	24321-10F00	Gear, 2nd Driven (nt:31)
24	24332-49000	Bush, 2nd Driven Gear
25	24331-10F00	Gear, 3rd Driven (nt:28)
26	09169-28001	Lock Washer, Rh
27	09167-28002	Lock Washer, Rh
28	24341-10F00	Gear, 4th Driven (nt:25)
29	24351-10F00	Gear, 5th Driven (nt:23)
30	08211-20382	Washer
31	09160-22032	Washer (22x32x3)
32	24621-38B00	Gear, Overdriving (nt:34)
33	09262-22029	Bearing, Rh (22x56x16)
34	24741-38401	Retainer
35	02122-06123	Screw
36	09262-20080	Bearing, Lh (20x52x15)

FIG.21



Ref No	Part No	Description
1	24900-10810	Gear & Housing Set, Secondary
2	09262-25080	• . Bearing (25x62x17)
3	09263-20038	• . Bearing (20x34x16)
4	09283-44010	• . Oil Seal (44x68x8)
5	24931-38B00	Stopper, Bearing
6	24631-38B00	Gear, Over Driving Driven
7	24632-38B01	Bush
8	24922-38B01	Dog, Output Cam
9	24924-10F00	Spring
10	08331-31266	Circlip
11	07130-08203	Bolt
12	24935-38820	Shim Set, Sec Drive
13	24945-38810	Shim Set, Sec Drive
14	09160-57001	Washer (57x90x3)
15	09280-78003	O Ring (d:3.7,id:76.5)
16	07130-08253	Bolt
17	04221-07129	Pin

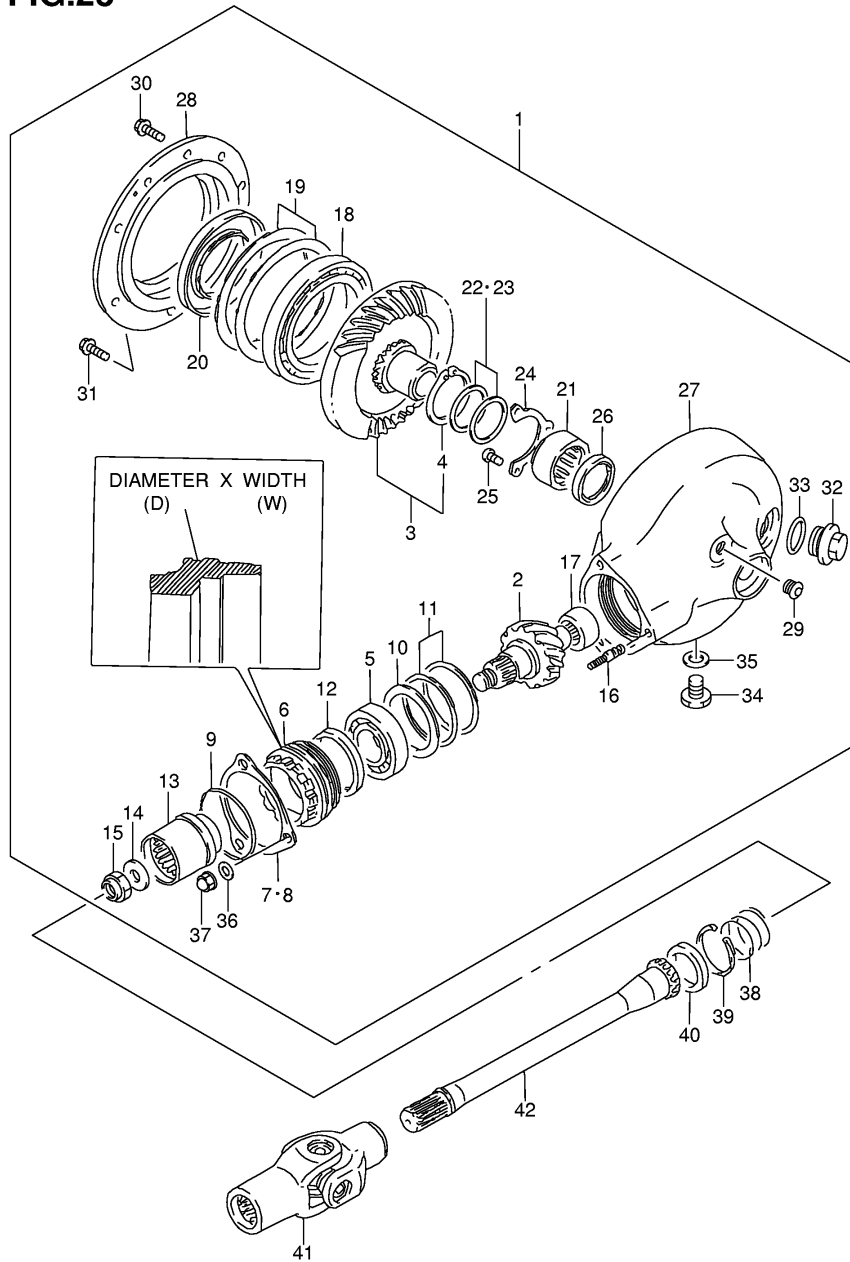
FIG.22



GEAR SHIFTING

Ref No	Part No	Description
1	25211-38B11	Fork, Gear Shifting No.1
2	25221-38B10	Fork, Gear Shifting No.2
3	25231-10F01	Fork, Gear Shifting No.3
4	25411-10F10	Shaft, Gear Shifting Fork
5	25411-10F20	Shaft, Gear Shifting Fork No.2
6	25310-10F01	Cam, Gear Shifting
7	04221-04089	• . Pin
8	08316-10063	Nut
9	09262-25006	Bearing (25x47x8)
10	24742-18A00	Retainer, Shift Cam Bearing
11	02112-06123	Screw
12	25350-24B00	Stopper, Cam
13	25355-13E20	Spring
14	25356-12C00	Support
15	08211-06181	Washer
16	25381-10F10	Plate, Gear Shift Cam
17	09106-06083	Bolt
18	25312-38B01	Holder, Neutral Switch
19	25510-10F10	Shaft, Gear Shift
20	25512-06G10	Plate, Gear Shift
21	09181-14167	Washer, Rh (14x22x1.0)
22	09283-14006	Seal, Shift Shaft (14x22x6)
23	09440-17009	Spring, Shift Plate
24	09444-20001	Spring
25	08331-31146	Circlip, Shift Shaft
26	25671-01011	Stopper, Arm
27	25600-10F02	Lever Assy, Gear Shift
28	25652-10F00	• . Rubber, Front
29	25526-47000	• . Cover, Dust
30	43151-01400	• . Rubber, Rear
31	09160-10127	Washer (10.5x24x2.3)
32	25617-10F00	Spacer, Gear Shift Lever
33	09103-10300	Bolt, Gear Shift
34	25520-22A00	Arm, Gear Shift Link
35	25526-47000	• . Cover, Dust
36	25525-17E11	Rod, Link
37	09140-06025	Nut
38	08310-00063	Nut
39	01500-06203	Bolt
40	37730-10F00	Sensor Assy, Gear Position
41	09280-35006	O Ring (d:2.4,id:35.5)
42	07120-05163	Bolt
43	68392-38B00	Label, Gear Shift

FIG.23



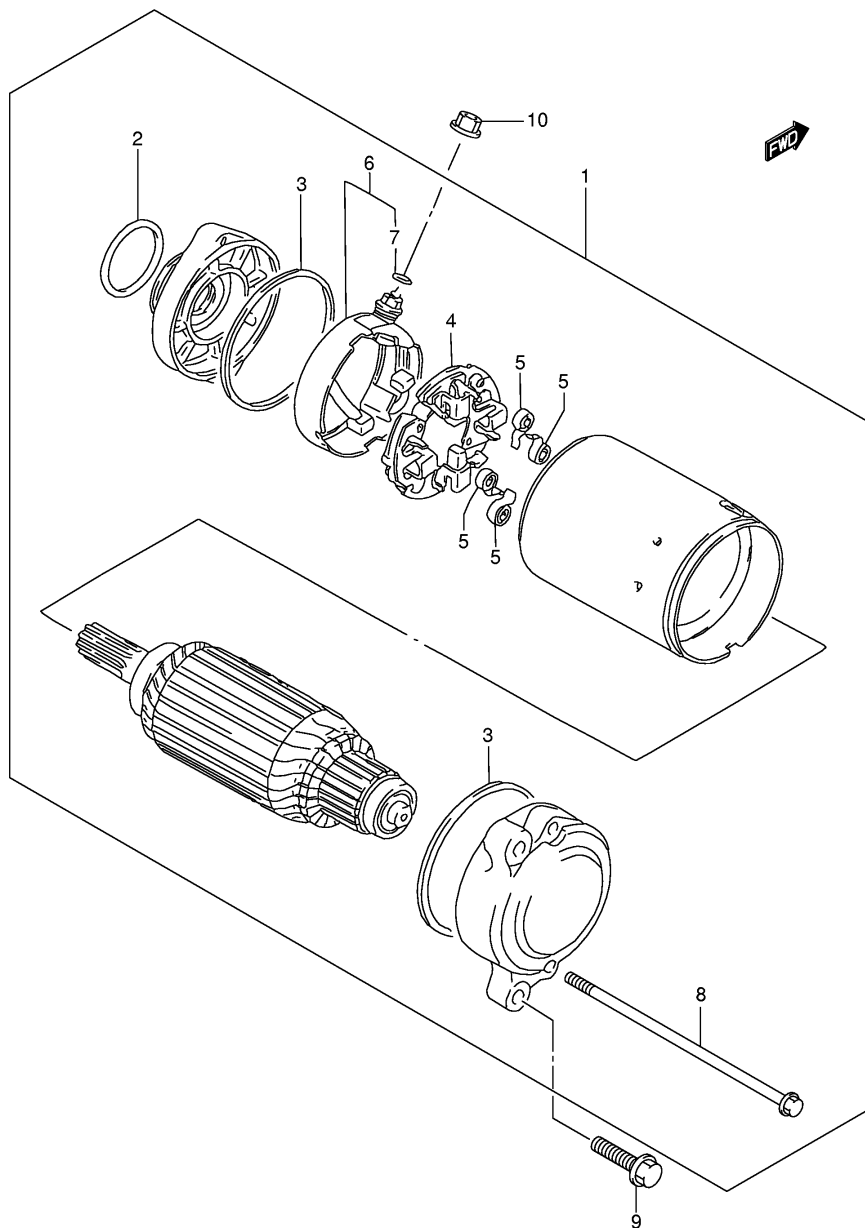
VL1500K5 E03 E28_023
PROPELLER SHAFT/FINAL DRIVE GEAR

Ref No	Part No	Description
1	27300-10811	Gear & Case Set, Final Bevel
2	27311-24A03	• Gear, Final Drive Bevel
3	27320-38B00	• Gear, Final Driven Bevel
4	08331-31526	• Circlip
5	09262-28023	• Bearing (28x68x18)
6	27312-24A02	• Stopper, Bearing
7	27313-38B00	• Plate, Stopper
8	27313-38B10	• Plate, Stopper
9	09280-64003	• O Ring (d:3.1,id:63.9)
10	09160-54001	• Washer (54x68x1.5)
11	27445-24810	• Shim Set, Final Drive Gear
12	09283-47002	• Oil Seal (47x58x7)
13	27172-24A00	• Coupling, Final Drive Gear
14	09160-16029	• Washer (16x29x4)
15	09159-16003	• Nut
16	09108-10095	• Stud Bolt
17	09263-20062	• Bearing (20x34x18)
18	09262-85001	• Bearing, Rh (85x130x14)
19	27327-38810	• Shim Set, Final Driven Gear
20	09289-70002	• Oil Seal (70x110x14.7)
21	09263-35004	• Bearing, Lh (35x48x23.7)
22	09160-35008	• Shim (35x46x0.95)
23	27326-45811	• Shim Set, Final Drive Gear
24	27329-45100	• Retainer, Final Bearing
25	02112-06123	• Screw
26	09283-35033	• Oil Seal (35x43x5)
27	27450-38B10	• Case, Final Gear
28	27461-38B00	• Case, Final Gear Bearing
29	09248-16012	• Plug
30	01550-08253	• Bolt
31	01550-10253	• Bolt
32	09259-30007	• Plug, Oil Filler
33	09280-26006	• O Ring (d:3.1,id:26.4)
34	09247-14002	• Plug, Oil Drain
35	09168-14002	• Gasket (13.8x18.8x0.4)
36	09164-10008	• Washer
37	09159-10026	• Nut
38	09440-30008	Spring
39	09381-40003	Circlip
40	09283-30026	Oil Seal (30x40.5x5.5)
41	27100-38B00	Yoke, Universal Joint
42	27151-10F00	Shaft, Propeller

STARTING MOTOR

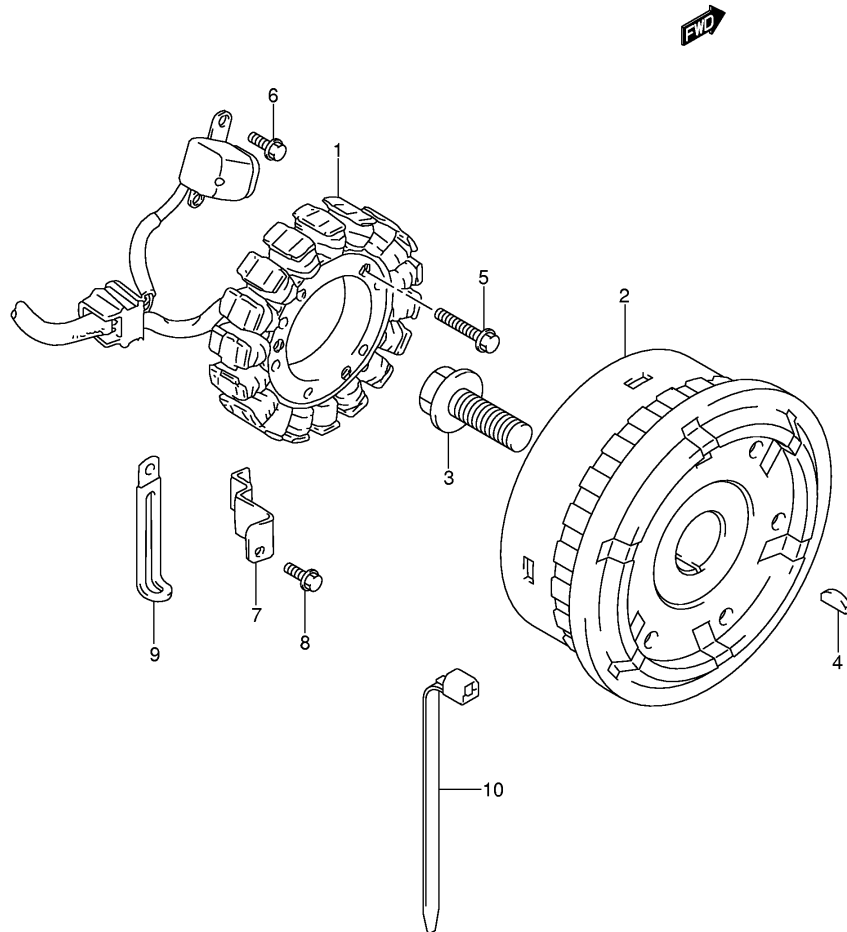
Ref No	Part No	Description
1	31100-10F00	Motor Assy, Starting
2	09280-35005	• . O Ring (d:2.1,id:34.7)
3	31264-31300	• . O Ring
4	31132-38B00	• . Holder Set, Brush
5	31135-38B00	• . Spring, Brush
6	31130-38B00	• . Terminal Set, Brush
7	31143-49040	•• .. O Ring
8	31281-24B10	• . Bolt
9	09103-06212	Bolt
10	08361-35068	Nut

FIG.24



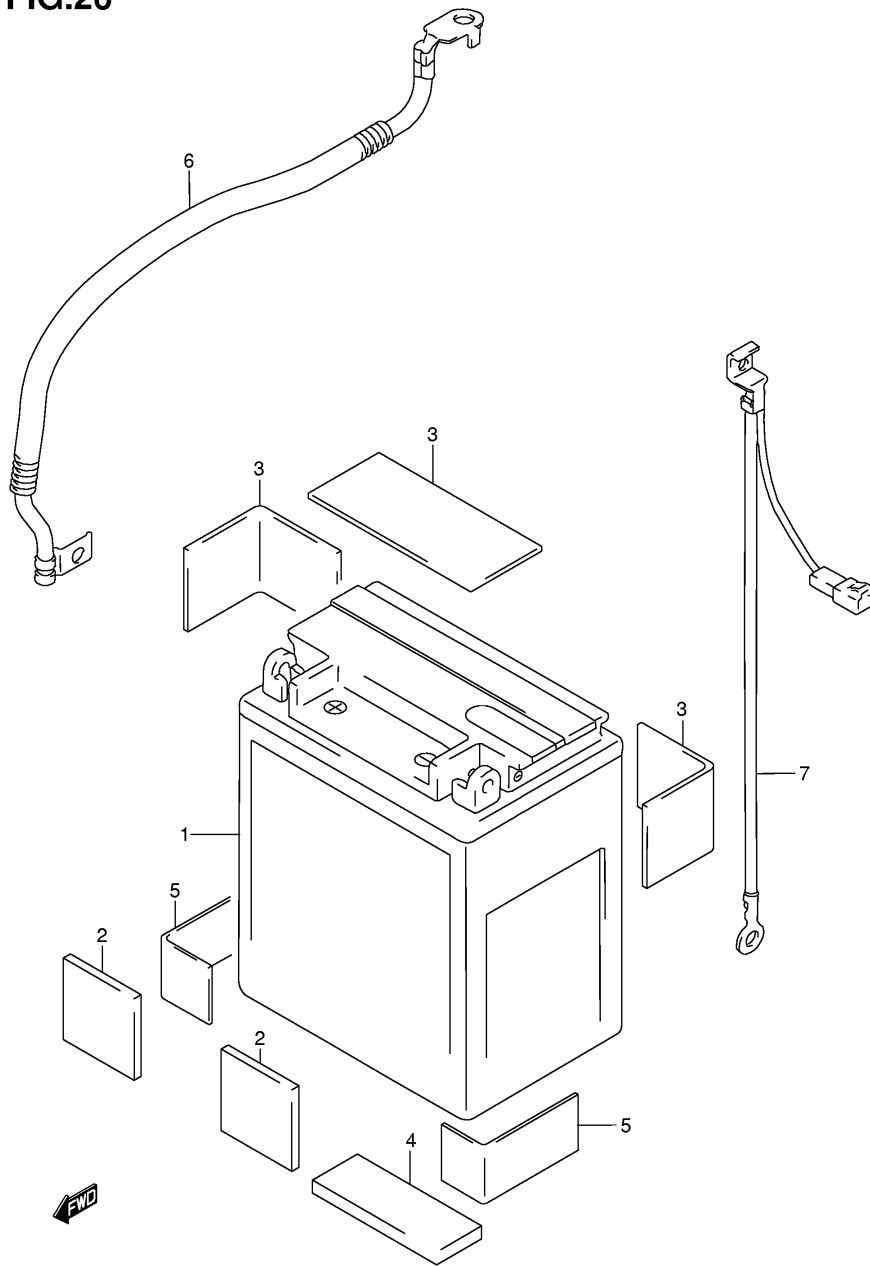
VL1500K5 E03 E28_024
STARTING MOTOR

FIG.25



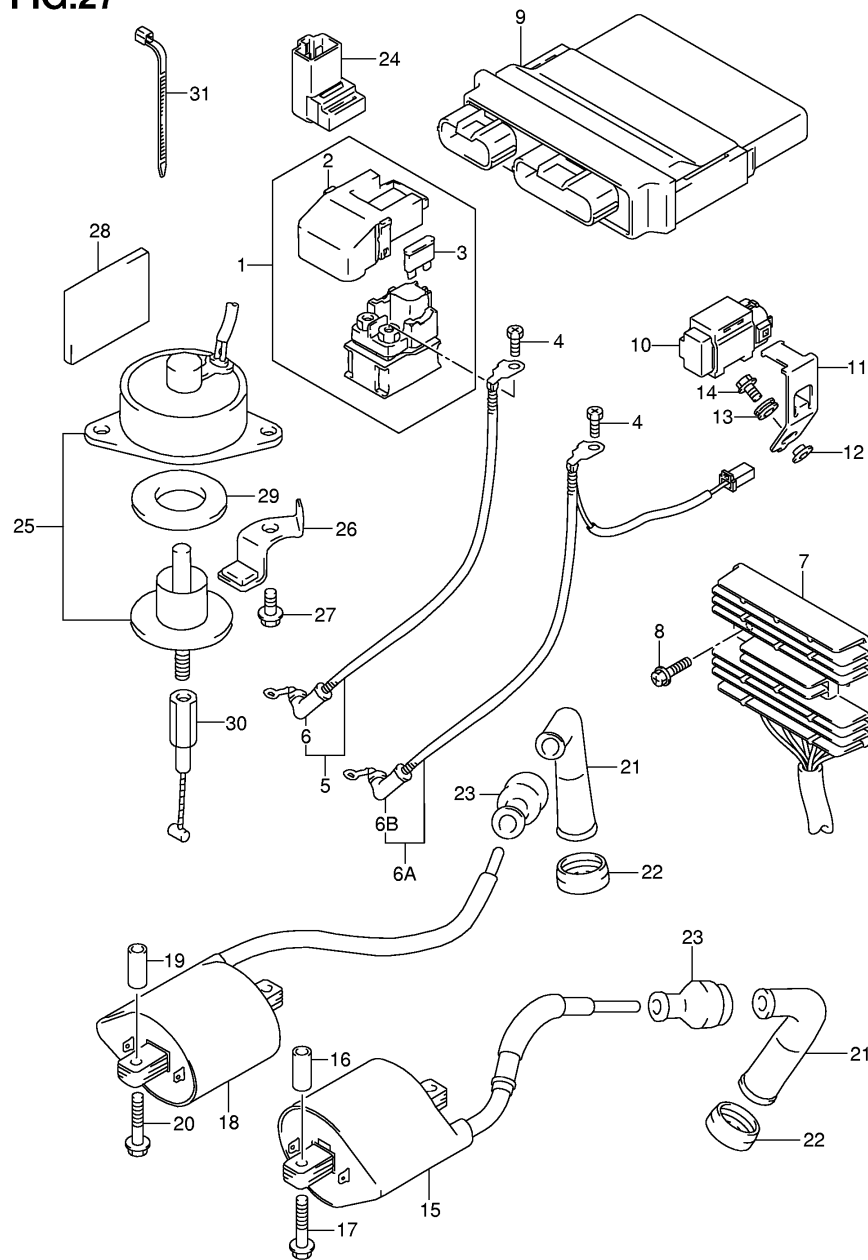
Ref No	Part No	Description
1	32101-10F10	Stator Assy
2	32102-10F10	Rotor Assy
3	09103-14001	Bolt, Rotor (14x43)
4	09420-05007	Key
5	01547-06303	Bolt, Stator
6	01547-05103	Bolt
7	32371-45C00	Clamp, Lead Wire
8	01547-05103	Bolt
9	09404-06429	Clamp (l:45)
9	09404-08207	Clamp (l:80)
10	09407-18402	Clamp (l:165)

FIG.26



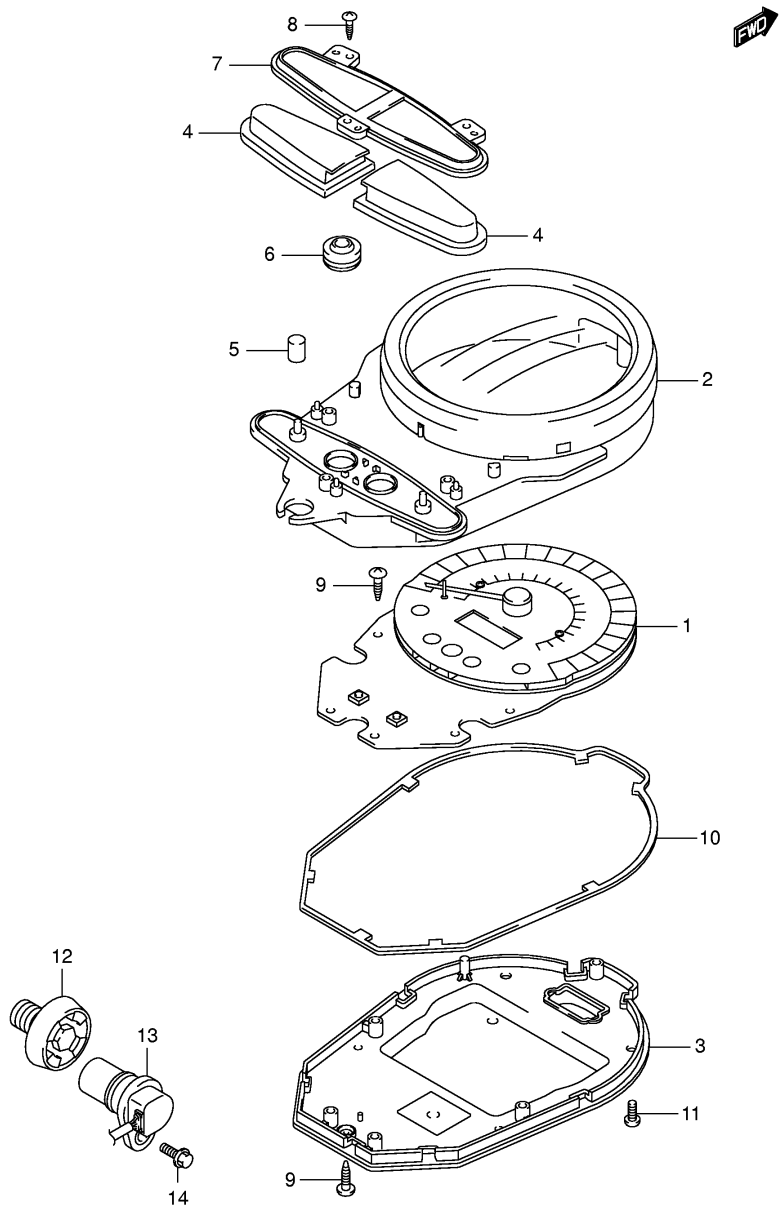
Ref No	Part No	Description
1	33610-10F10	Battery Assy (12v,18ah)
2	33652-20C00	Protector (50x50x5)
3	33651-37000	Protector (170x95x3)
4	33652-10F00	Protector (50x90x4)
5	33652-49000	Protector (20x90x4)
6	33820-10F00	Wire, Battery Plus Lead
7	33860-10F20	Wire, Battery Minus

FIG.27



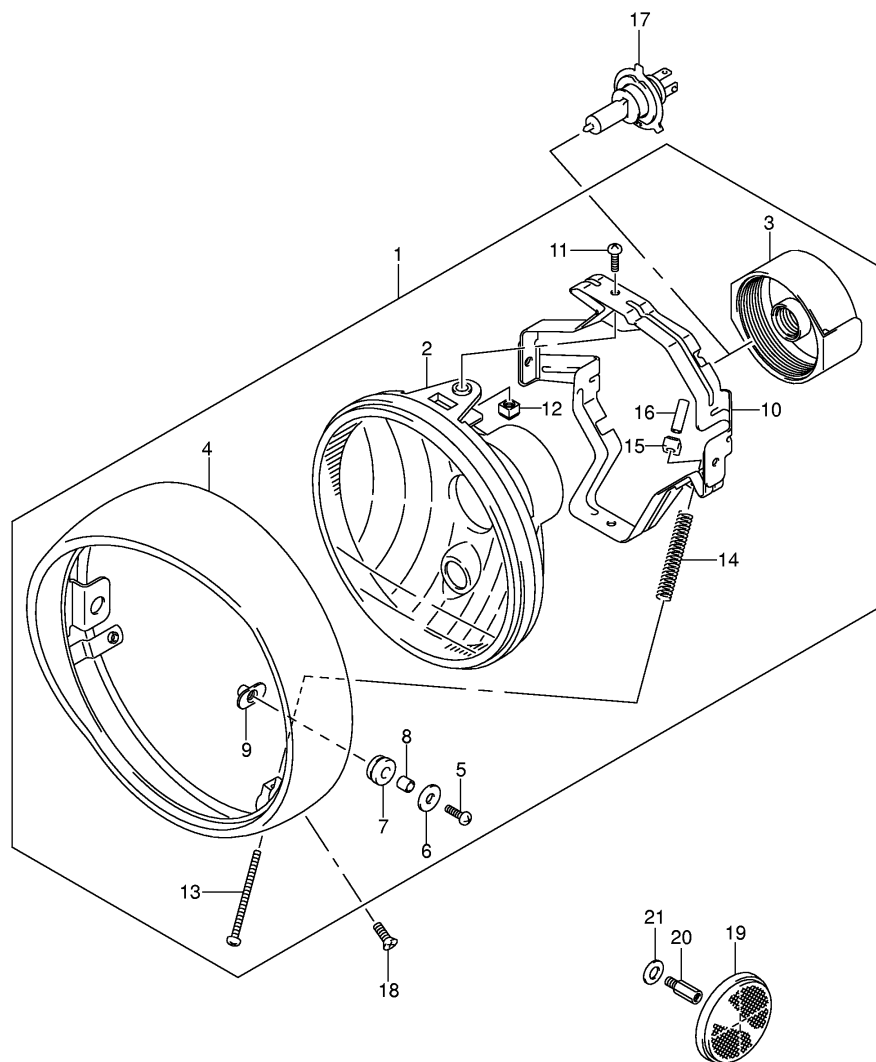
Ref No	Part No	Description
1	31800-21E20	Relay, Starting Motor
2	31861-47E00	• . Cover
3	09481-30101	• . Fuse, 30a
4	09128-06013	Bolt (6x8)
6a	33810-10FA0	Wire, Starter Motor Lead
6b	31861-48B10	• . Cap
7	32800-41F10	Rectifier, Regulator
8	02162-06253	Bolt
9	32920-10F30	Control Unit, Fi
10	33960-06G10	Sensor Assy, Fuel Cut
11	33961-10F00	Bracket, Fuel Cut
12	09180-06325	Spacer
13	09320-08051	Cushion
14	01550-06163	Bolt
15	33410-10F10	Coil Assy, Ignition Rear
16	09180-06195	Spacer (6.4x10x18)
17	01547-05403	Bolt
18	33420-10F10	Coil Assy, Ignition Front
19	09180-06195	Spacer (6.4x10x18)
20	01547-05403	Bolt
21	33510-38B00	Cap, Spark Plug
22	33541-47D00	Seal, Spark Plug
23	33542-38B00	Seal, High Tension Cord
24	38740-26E00	Relay Assy, Decomp
25	33970-10F00	Solenoid Assy, Decomp
26	33971-10F00	Stopper, Decomp Solenoid
27	01550-08163	Bolt
28	33652-19B00	Cushion, Decomp (8x27x3)
29	33972-31D10	Cushion, Decomp
30	58900-10F00	Cable, Decomp Front
31	09407-25401	Clamp, High Tension (l:235)

FIG.28



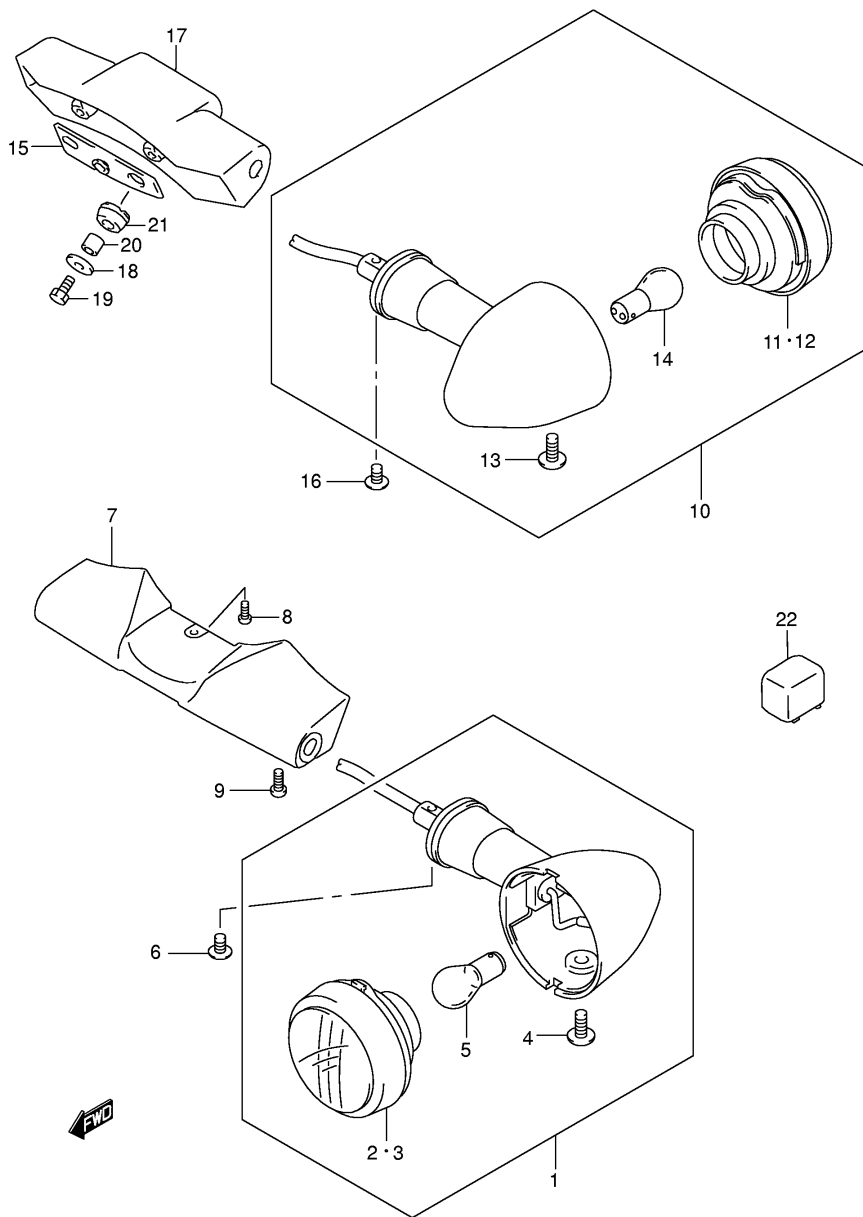
Ref No	Part No	Description
2	34151-10FA0	Case, Upper
3	34152-41F00	Case, Lower
4	34141-10FA0	Switch, Select
5	34961-10FA0	Cushion
6	34124-10FA0	Knob
7	34125-10FA0	Plate, Knob
8	34183-10FA0	Screw
9	34183-14F00	Screw
10	34153-41F00	Gasket
11	01550-05123	Screw
12	34981-10F00	Rotor, Speed
13	34990-10F20	Sensor, Speed
14	09106-06073	Bolt (6x16)

FIG.29



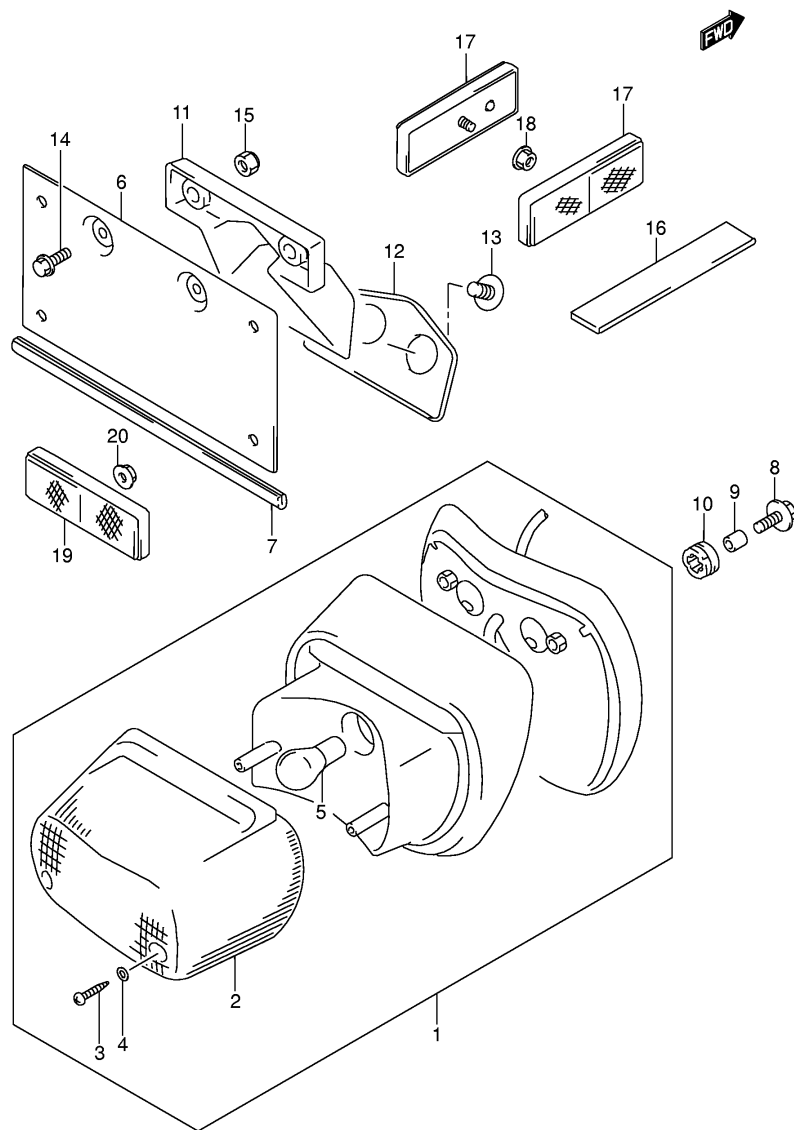
Ref No	Part No	Description
1	35100-10FE0-999	Headlamp Assy
2	35121-10FB0	. Unit
3	35174-19F00	. Cover, Socket
4	35111-10FA0	. Rim
5	02122-05203	. Screw
6	09160-05045	. Washer (5.5x18x1.0)
7	35139-45230	. Cushion
8	35133-45230	. Spacer
9	35155-10FA0	. Nut
10	35130-10FD0	. Bracket
11	35181-19F00	. Screw (5x16)
12	35135-45900	. Nut
13	35151-10FA0	. Screw, Adjuster
14	35154-10FA0	. Spring, Adjuster
15	35152-45600	. Nut
16	35158-10FA0	. Cover
17	09471-12060	Bulb (12v60/55w,h14)
18	09126-05007	Screw, Headlamp (5x8)
19	35950-49080	Reflex Reflector Front
20	09119-05023	Bolt
21	08322-01053	Washer

FIG.30



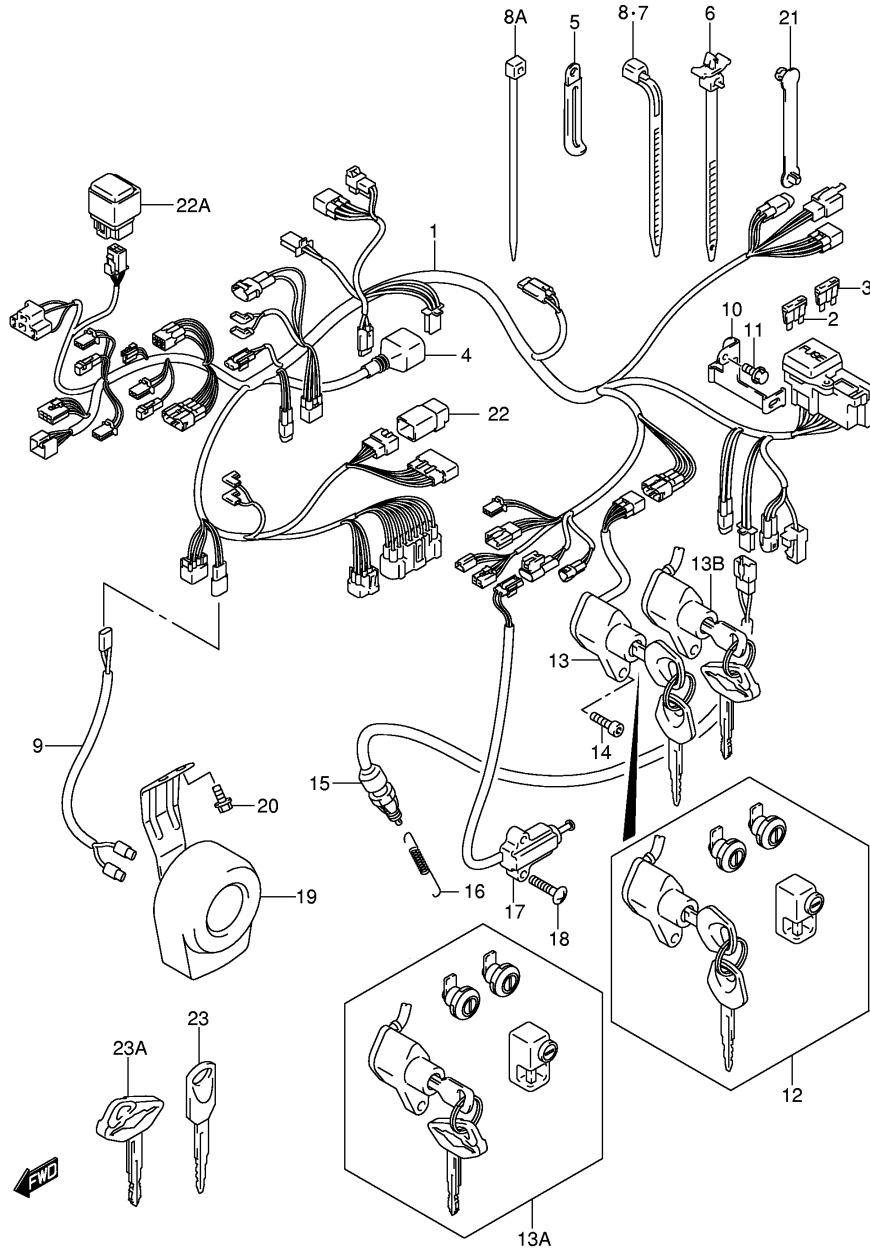
Ref No	Part No	Description
1	35601-38AD0	Lamp Assy, Front Turnsignal Rh
1	35602-38AD0	Lamp Assy, Front Turnsignal Lh
2	35610-38AA0	• . Lens
3	35630-38AA0	• . Lens
4	35623-38AA0	• . Screw
5	09471-12083	• . Bulb (12v,21/5w)
6	02142-06107	Screw
7	35671-10F10	Stay, Front Turnsignal
8	09139-06027	Bolt, Front Turn Stay (6x12)
9	09139-08007	Bolt, Front Turn Stay (8x16)
10	35603-38AB1	Lamp Assy, Rear Turnsignal Rh
10	35604-38AB1	Lamp Assy, Rear Turnsignal Lh
11	35630-38AE1	• . Lens
12	35610-38AE1	• . Lens
13	35623-38AA0	• . Screw
14	09471-12045	• . Bulb (12v,21w)
15	35674-10F00	Cushion, Rear Turn Stay
16	02142-06107	Screw
17	35621-10F00	Stay, Rear Turn Signal
18	09160-06077	Washer (6.5x20x1.2)
19	09103-06130	Bolt (6x20)
20	09180-06310	Spacer (6.5x10x10)
21	09320-09010	Cushion
22	38610-03F00	Relay Assy, Turn Signal Lamp

FIG.31



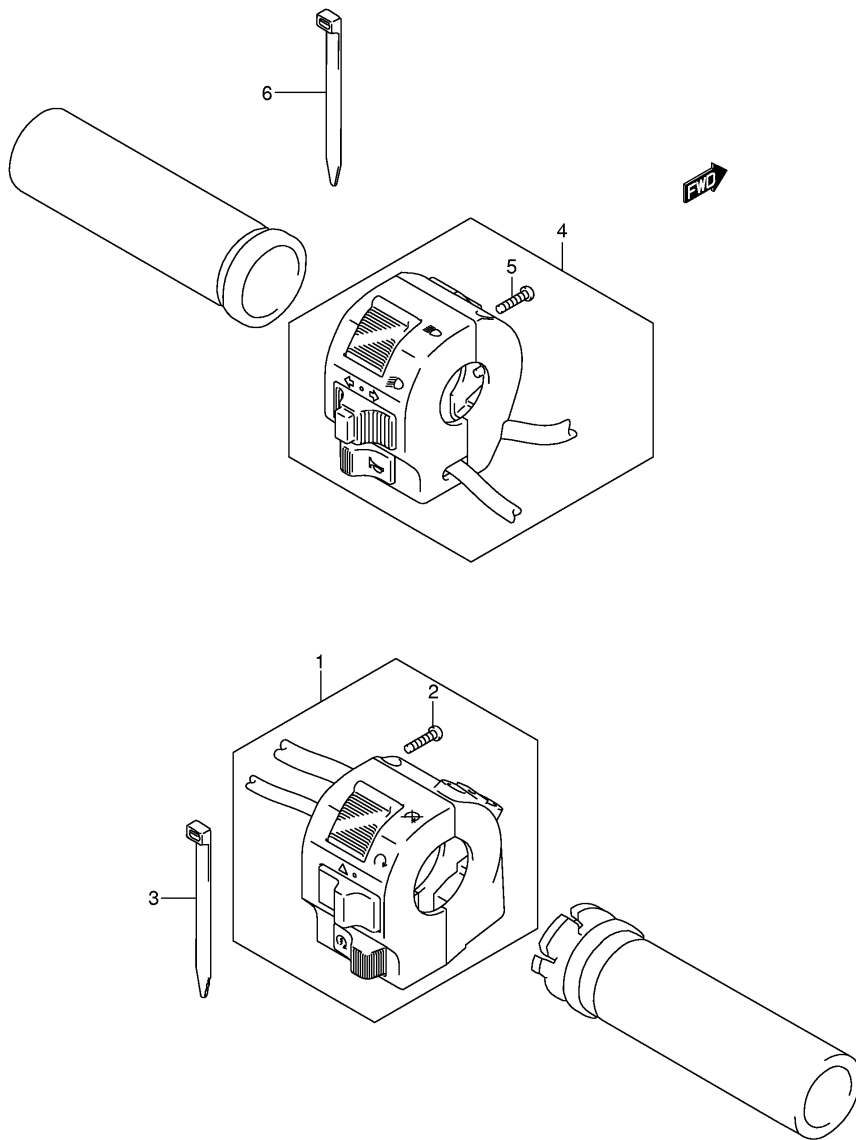
Ref No	Part No	Description
1	35710-10F30	Lamp Assy, Rear Combination
2	35712-10F30	. Lens
3	03211-04207	. Screw
4	35627-43010	. Gasket
5	09471-12083	. Bulb (12v,21/5w)
6	63461-10F30	Holder, License Plate
7	94635-19C00	Molding, License Plate
8	09116-06115	Bolt (6x20)
9	09180-06290	Spacer (6.5x10x12)
10	09320-09010	Cushion
11	35928-10F00	Stay, License Plate Holder
12	35929-10F00	Cushion, License Plate Holder
13	09116-06168	Bolt, License Plate Bracket
14	09139-06067	Screw, License Plate (6x16)
15	08313-10067	Nut, License Plate
16	33652-26E00	Protector (20x90x1.0)
17	35970-38B00	Reflex Reflector Assy, Side
18	08316-10053	Nut
19	35970-07F00	Reflex Reflector Assy, Rear
20	08316-10053	Nut

FIG.32



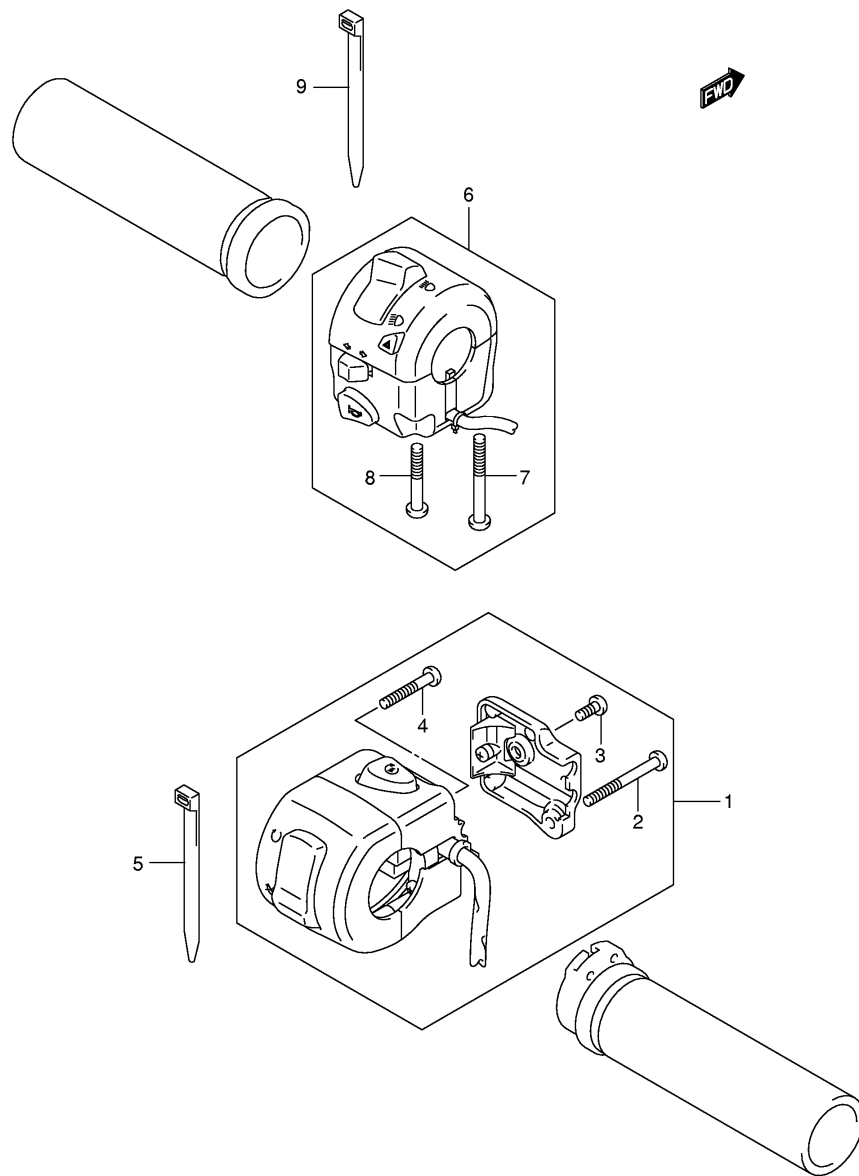
Ref No	Part No	Description
1	36610-10FH0	Harness, Wiring
2	09481-10501	• . Fuse (10a)
3	09481-15501	• . Fuse (15a)
4	36618-33E00	• . Cover, Speedometer
5	09404-06429	Clamp (l:45)
5	09404-06433	Clamp (l:80)
5	09404-06435	Clamp (l:135)
6	09407-11402	Clamp (l:90)
7	09407-14403	Clamp (l:125)
7	09407-18402	Clamp (l:165)
7	09407-25401	Clamp (l:235)
8	09407-19401	Clamp (l:190)
8a	09407-14407	Clamp (l:145)
9	36852-21E10	Wire, Horn Lead
10	36744-10F00	Bracket, Fuse
11	01550-06123	Bolt
13a	37102-10880	Lock Set
13b	37110-10FA0	• . Switch Assy, Ignition
14	07130-06163	Bolt
15	37740-10F00	Switch Assy, Stop Lamp
16	43139-10F00	Spring, Stop Lamp
17	37840-10F00	Switch Assy, Side Stand
18	02142-06203	Screw
20	01550-06163	Bolt, Horn
21	09407-03401	Clamp (l:33)
22	38740-24X50	Relay Assy, Fuel Pump
22a	38740-24A00	Relay Assy, Head Lamp
23	37146-48E00	Key, Blank
23a	37146-10F00	Key, Blank "boulevard"

FIG.33



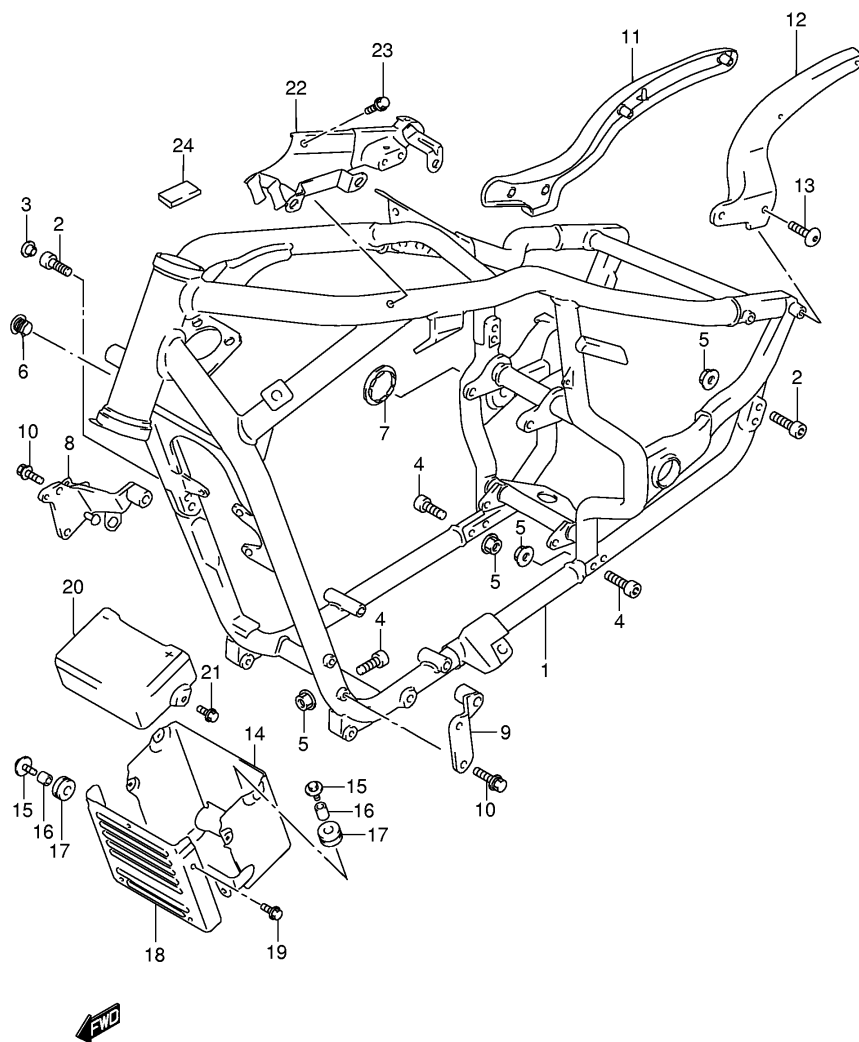
Ref No	Part No	Description
1	37200-41FA0	Switch Assy, Handle Rh
2	02112-05167	• . Screw
3	09407-14407	Clamp (l:145)
4	37400-10F60	Switch Assy, Handle Lh
5	02112-05167	• . Screw
6	09407-14407	Clamp (l:145)

FIG.33A



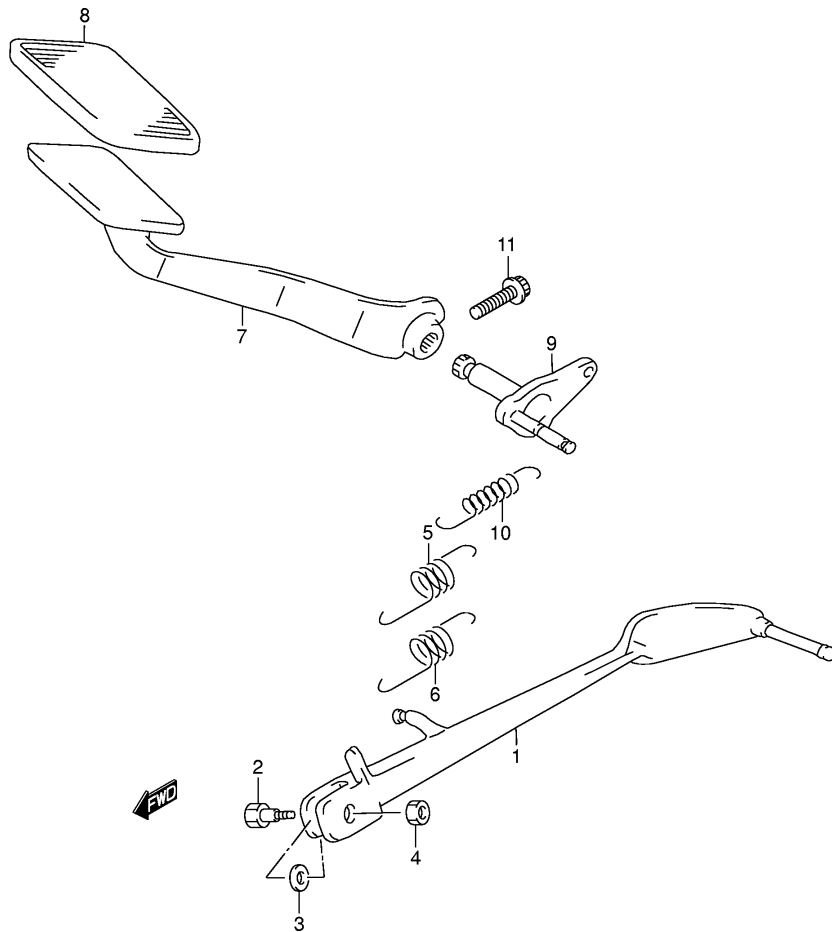
Ref No	Part No	Description
1	37200-41FC0	Switch Assy, Handle Rh
2	02112-0545A	. . Screw
3	02112-0510A	. . Screw
4	02112-0535A	. . Screw
5	09407-14407	Clamp (l:145)
6	37400-10FB0	Switch Assy, Handle Lh
7	02112-0545A	. . Screw
8	02112-0530A	. . Screw
9	09407-14407	Clamp (l:145)

FIG.34



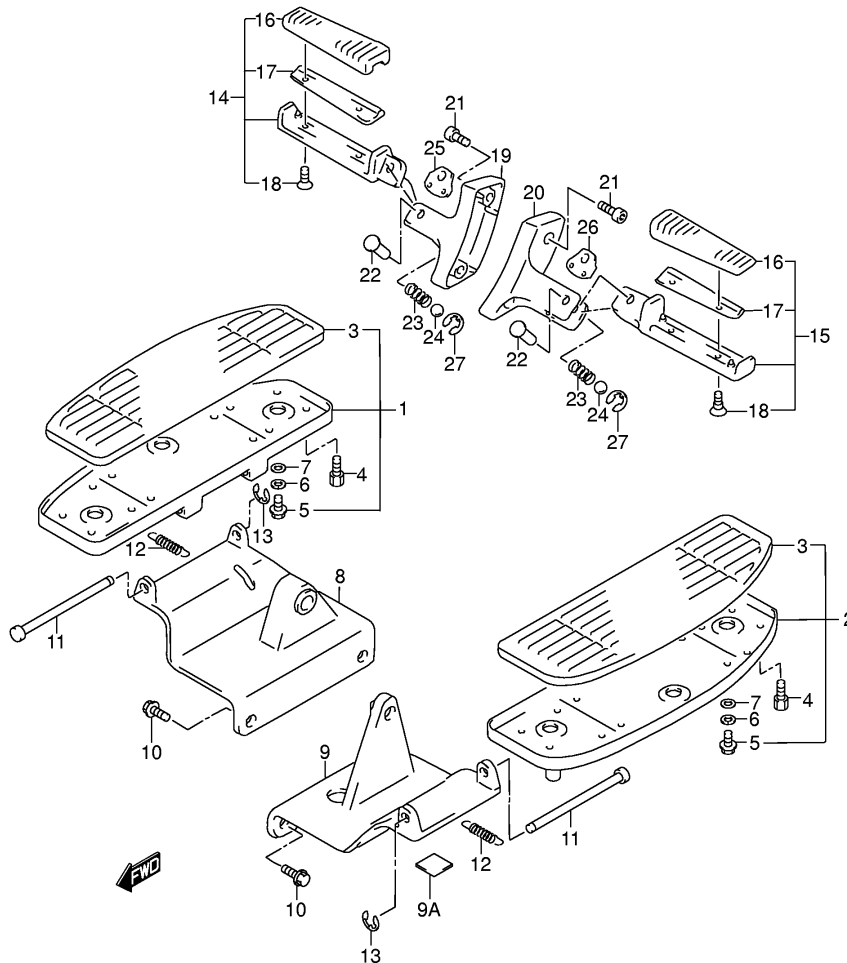
Ref No	Part No	Description
1	41100-10F40-019	Frame (black)
2	07130-10253	Bolt
3	09250-08012	Plug
4	07130-10353	Bolt
5	08319-31103	Nut
6	41898-10F00	Cap, Frame Hole
7	41899-10F00	Cap, Pivot Rh
8	41910-10F10	Plate, Engine Mount Rh
9	41920-10F10	Plate, Engine Mount Lh
10	09112-08012	Bolt
11	41610-10F30	Grip, Frame Handle Rh
12	41620-10F30	Grip, Frame Handle Lh
13	09139-10003	Bolt
14	41540-10F01	Holder, Battery
15	09116-06168	Bolt
16	09180-06261	Spacer
17	09320-08021	Cushion
18	41548-10F00	Holder, Battery Front
19	02142-06083	Screw
20	41549-10F02	Cover, Upper
21	63161-43E00	Bolt
22	47410-10FA1	Holder, Electric Parts
23	01550-06123	Bolt
24	11179-45D00	Cushion

FIG.35



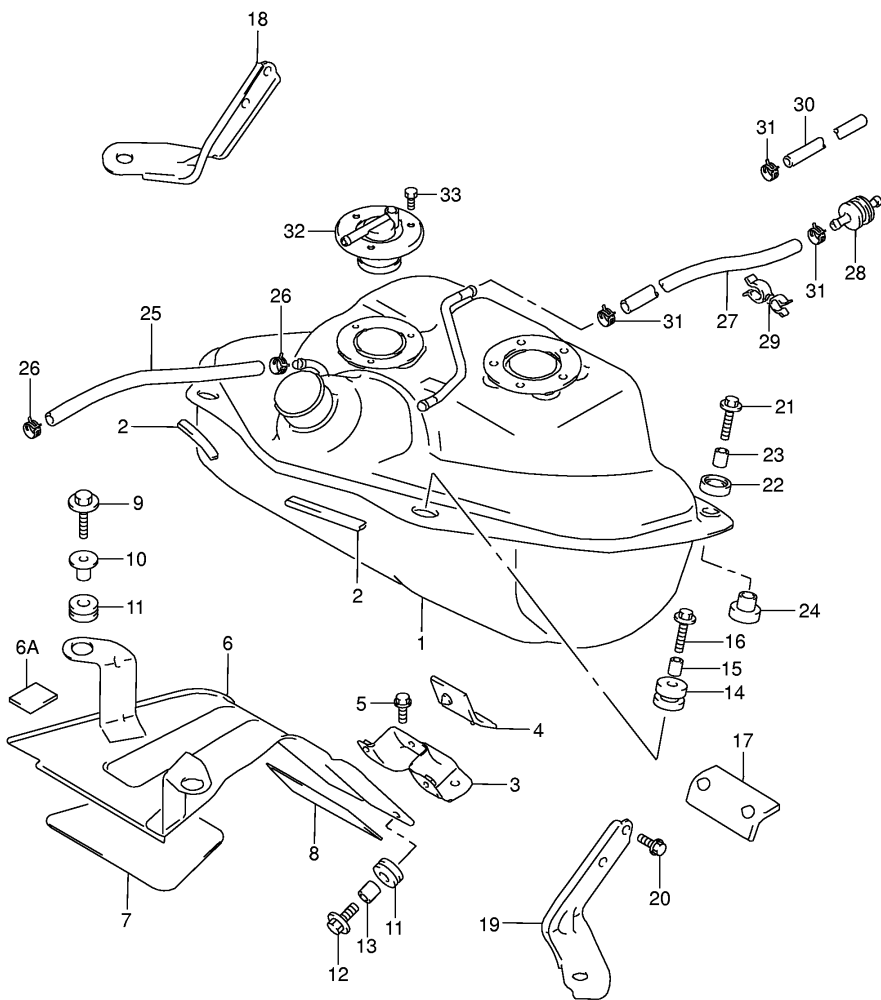
Ref No	Part No	Description
1	42310-10F01	Stand, Prop
2	09111-10027	Bolt
3	08221-12224	Shim
4	08319-21103	Nut
5	09443-14066	Spring, Inner
6	09443-19012	Spring, Outer
7	43110-10F10	Pedal, Brake
8	43151-10F00	Rubber
9	43120-10F00	Arm, Pedal Rod
10	09443-11030	Spring
11	07120-06253	Bolt

FIG.36



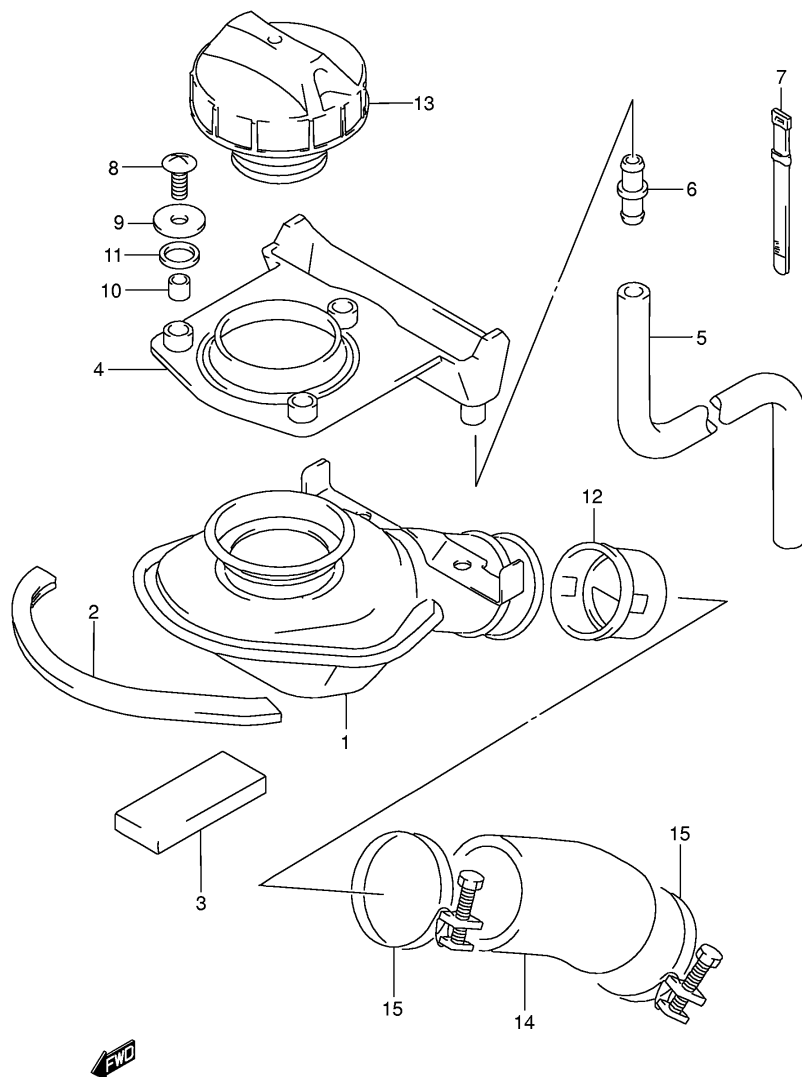
Ref No	Part No	Description
1	43501-10F10	Footrest Assy, Front Rh
2	43502-10F10	Footrest Assy, Front Lh
3	43550-10F10	• . Rubber
4	43576-07D01	• . Bolt, Bank Sensor
5	01550-06103	• . Bolt
6	09160-06503	• . Washer
7	09320-10016	• . Cushion
8	43510-10F00	Bracket, Front Footrest Rh
9	43520-10F00	Bracket, Front Footrest Lh
9a	47512-10D00	Cushion
10	01580-10353	Bolt
11	43539-10F00	Pin
12	09443-11033	Spring
13	08332-11063	E Ring
14	43600-38E00	Footrest Assy, Pillion Rh
15	43700-38E00	Footrest Assy, Pillion Lh
16	43612-38A00	• . Rubber
17	43632-38A00	• . Plate, Rubber Stop
18	09127-05017	• . Screw
19	43811-10F10	Bracket, Pillion Footrest Rh
20	43821-10F10	Bracket, Pillion Footrest Lh
21	09106-08104	Bolt, Bracket
22	09208-08010	Pin
23	09440-05005	Spring
24	06111-07004	Ball
25	43816-10F00	Plate, Rh
26	43826-10F00	Plate, Lh
27	08332-11063	E Ring

FIG.37



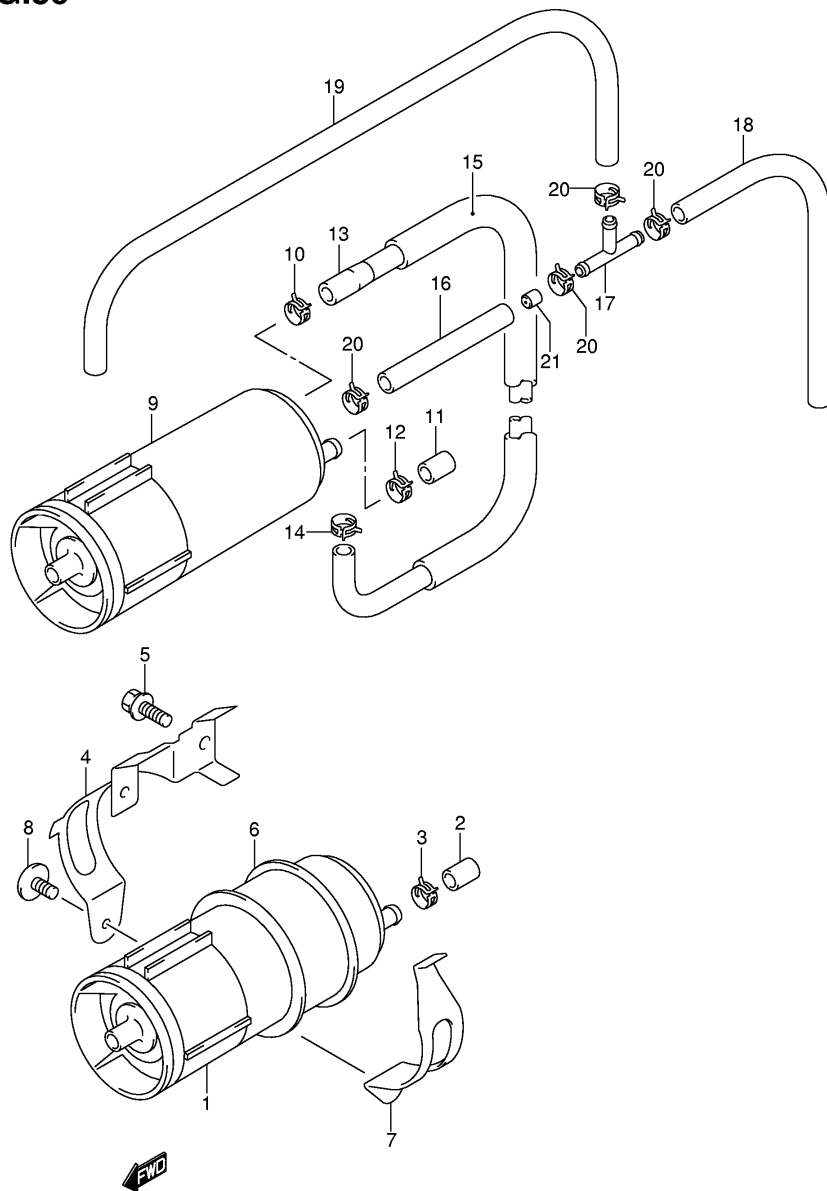
Ref No	Part No	Description
1	44110-10FA0	Tank, Fuel
2	68241-04X50-00B	Molding
3	44130-10F00	Bracket, Front
4	44511-10F10	Cushion, Bracket
5	01550-06103	Bolt
6	44270-10F02	Cover, Fuel Tank Front
6a	61544-94500	Cushion
7	44267-10F00	Shield, Cover Upper
8	44268-10F00	Shield, Cover Lower
9	09116-06171	Bolt, Cover Upper
10	09169-06070	Washer
11	09320-08001	Cushion
12	09116-06115	Bolt, Cover Lower
13	09180-06248	Spacer
14	44512-10F00	Cushion, Front
15	09180-06351	Spacer
16	09116-06172	Bolt
17	44541-10F00	Cushion, Rear Center
18	44150-10F00	Bracket, Rear Rh
19	44160-10F00	Bracket, Rear Lh
20	01550-06103	Bolt, Bracket
21	09116-06172	Bolt, Fuel Tank Rear
22	09320-14022	Cushion, Upper
23	09180-06271	Spacer
24	09320-10020	Cushion, Lower
25	09355-11165-600	Hose, Air Vent (l:600->90)
26	09401-15404	Clip
27	09355-54116-600	Hose, Tank & Valve (l:600->50)
28	85451-75100	Check Valve, 2 Way
29	09408-00140	Clamp
30	09355-54116-600	Hose, Valve & Catch (l:600->40)
31	09401-10409	Clip
32	89485-65D00	Valve, Fuel Cut
33	09117-05003	Bolt

FIG.38



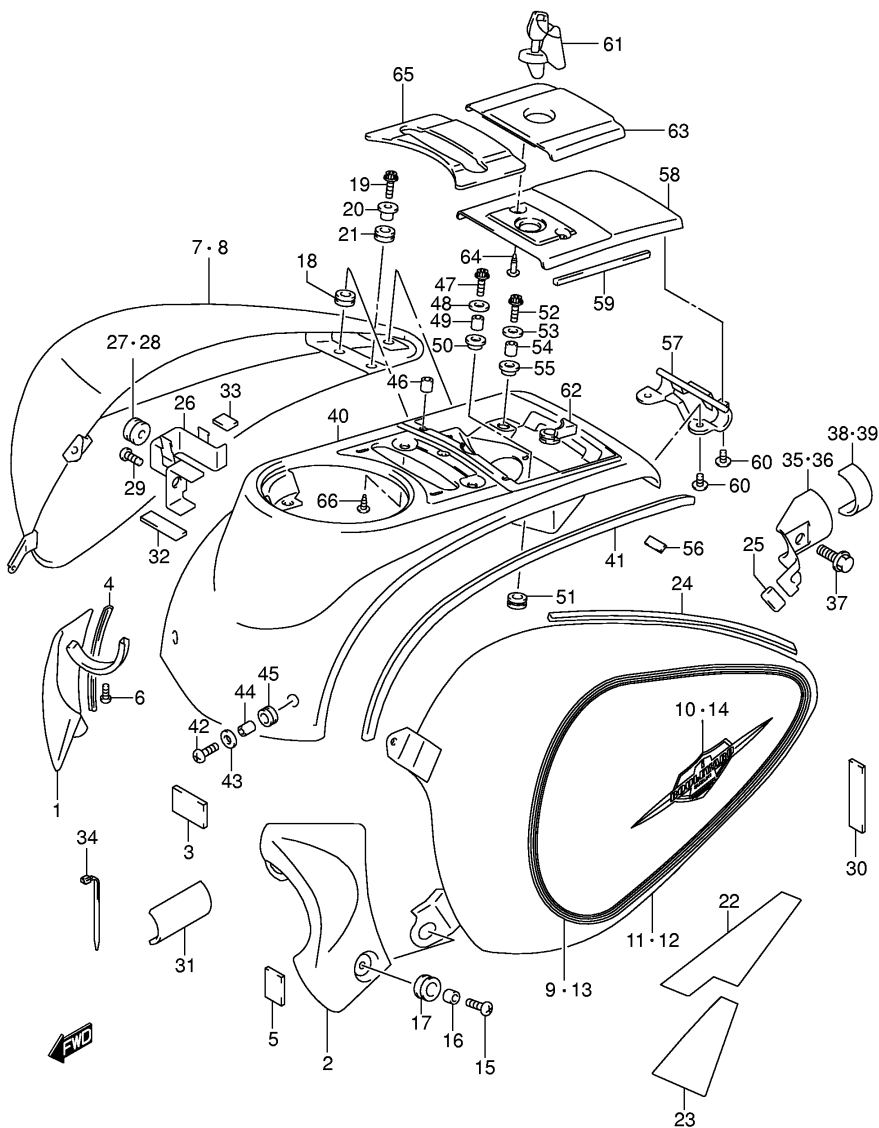
Ref No	Part No	Description
1	44190-10F00	Inlet, Fuel Tank
2	68241-04X50-00B	Molding
3	11179-45D00	Cushion
4	44261-10F00	Tray, Fuel Inlet
5	09352-70103-00B	Hose, Water Drain (l:2000->70)
6	09367-08001	Joint
7	09407-18402	Clamp
8	02142-05163	Screw
9	09160-05046	Washer
10	09180-05047	Spacer
11	44559-10F00	Cushion
12	89280-50F00	Valve, Fuel Inlet
13	44200-10F01	Cap Assy, Fuel Tank
14	44422-10F00	Hose, Inlet
15	09400-52312	Clamp

FIG.39



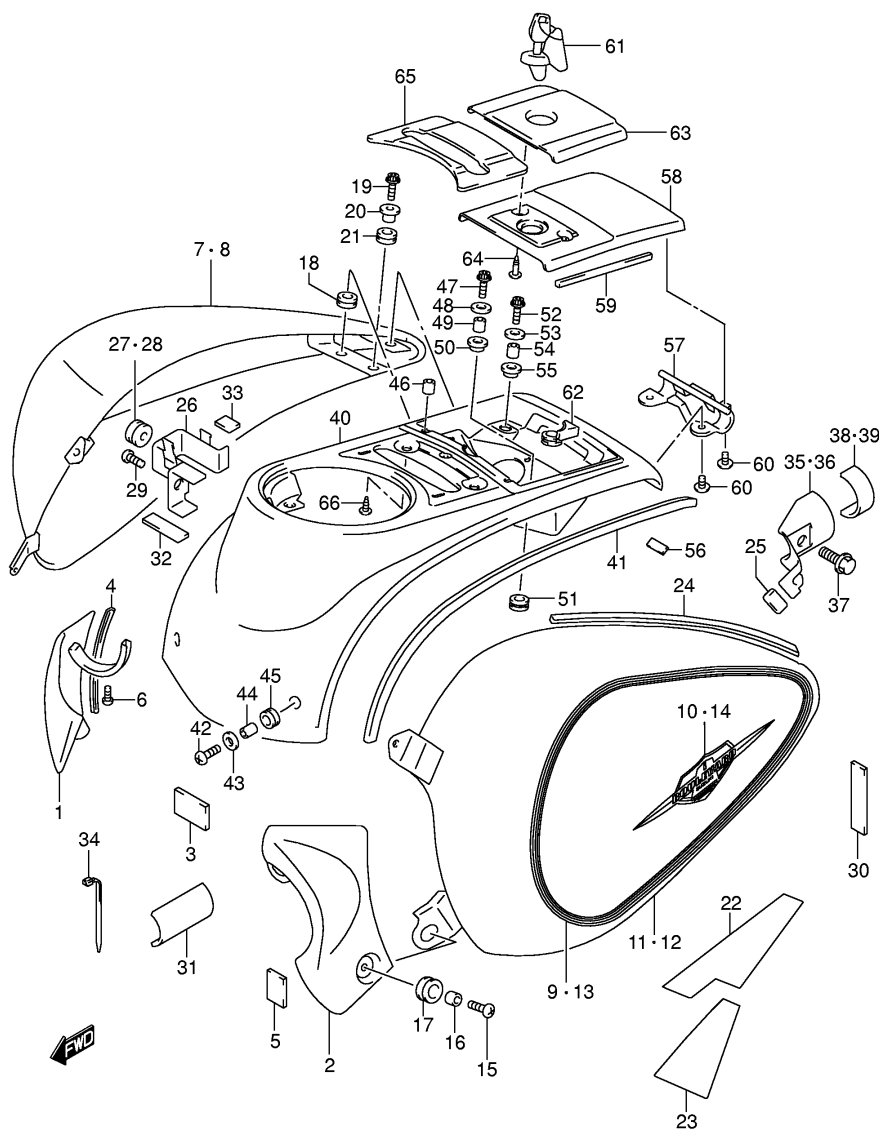
Ref No	Part No	Description
1	44390-10F00	Tank, Fuel Catch
2	09251-07003	Cap
3	09401-11407	Clip
4	44881-10F00	Bracket, Catch Tank
5	09116-06168	Bolt, Bracket
6	44883-26E00	Cushion
7	44882-10F00	Holder
8	02142-06123	Screw, Holder
9	17210-26E00	Canister
10	09401-11413	Clip, Canister
11	09251-07003	Cap
12	09401-11407	Clip, Cap
13	44433-10FA0	Hose, Carb Purge
14	09401-10402	Clip, Carb Purge
15	09351-14152-600	Protector (l:600->10)
16	09355-54116-600	Hose, Catch Tank Breather (l:600->50)
17	09367-08001	Joint, 3 Way
18	09355-54116-600	Hose, Breather Valve (l:600->40)
19	09355-54116-600	Hose, Carb Control Valve (l:600->00)
20	09401-10409	Clip
21	13685-10F00	Pipe, Purge Hose

FIG.40



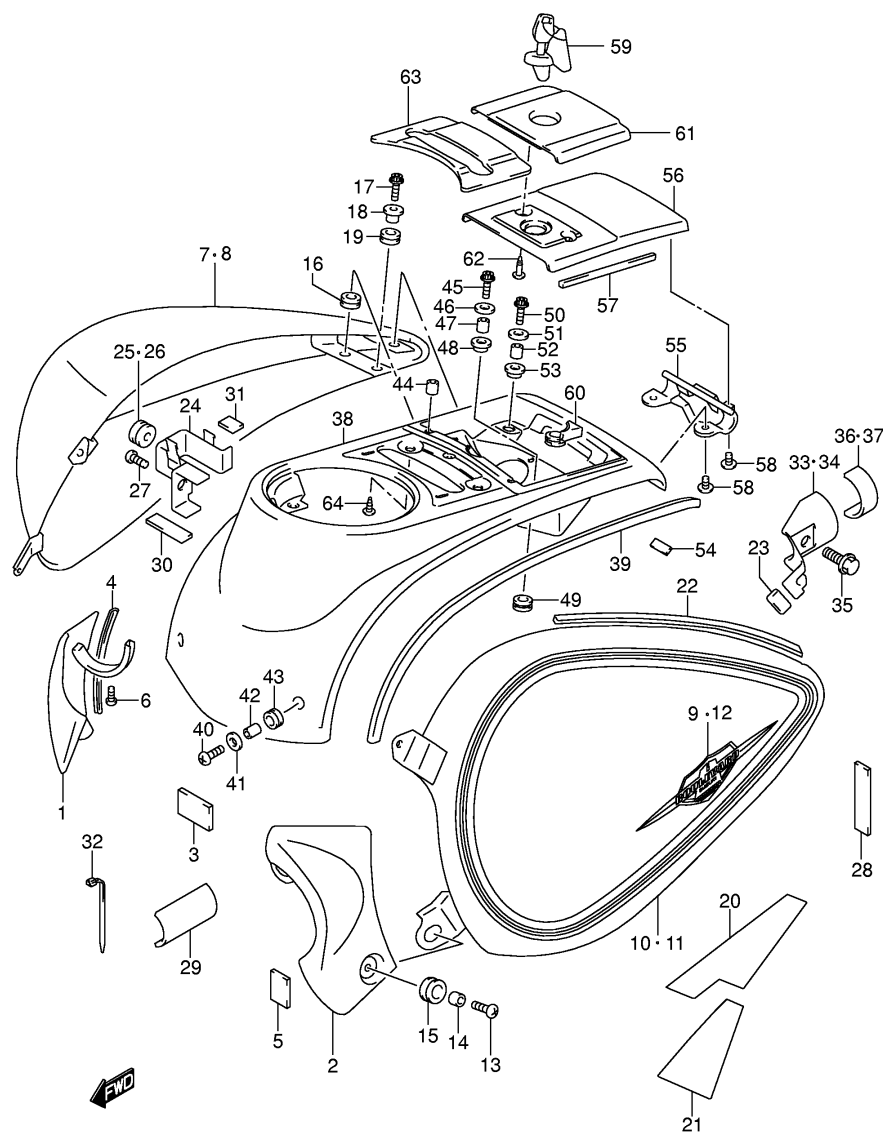
Ref No	Part No	Description
1	47510-10F01	Cover, Frame Head Rh
2	47520-10F02	Cover, Frame Head Lh
3	47829-10F00	Cushion
4	47514-10F00	Molding
5	47161-10D00	Tape
6	09139-06028	Screw
7	47800-10F50-YAY	Cover Assy, Side Rh (black)
8	47800-10F60-NY3	Cover Assy, Side Rh
8	47800-10F60-AVU	Cover Assy, Side Rh
9	68135-10FA0-BFB	• . Tape, Rh
9	68135-10FA0-BFC	• . Tape, Rh
10	68111-10FA0	Emblem, Rh
11	47900-10F50-YAY	Cover Assy, Side Lh (black)
12	47900-10F60-NY3	Cover Assy, Side Lh
12	47900-10F60-AVU	Cover Assy, Side Lh
13	68145-10FA0-BFB	• . Tape, Lh
13	68145-10FA0-BFC	• . Tape, Lh
14	68121-10FA0	Emblem, Lh
15	09139-06030	Screw
16	09180-06260	Spacer
17	09320-08021	Cushion
18	47822-10F00	Cushion, Outer
19	07120-06203	Bolt, Inner
20	47827-10F00	Washer
21	47826-10F00	Cushion
22	47835-10FA0	Cushion, Side Upper Rh No.1
23	47836-10FA0	Cushion, Side Upper Rh No.2
24	47837-10FA0	Molding, Side Upper Lower
25	47166-10FA0	Cushion, Bracket
26	47850-10FA0	Bracket, Side Cover Rh
27	09321-10034	Cushion, Rh
28	09321-10012	Cushion, Lh
29	01550-06163	Bolt
30	47164-10FA0	Tape, Shield
31	47165-10FA0	Cushion, Side Front
32	31812-29F00	Molding
33	17765-09F00	Molding, Fuel Hose
34	09407-18402	Clamp
35	47839-10FA0	Bracket, Side Upper Rh
36	47849-10FA0	Bracket, Side Upper Lh
37	01550-06163	Bolt
38	47161-10FA0	Cushion, No.1
39	47162-10FA0	Cushion, No.2
40	47821-10FA0	Cover, Meter
41	47824-10FB0	Molding
42	09139-06030	Screw, Front
43	09160-06036	Washer
44	09180-06256	Spacer
45	09320-08051	Cushion
46	09321-06013	Cushion, Lid
47	07120-06253	Bolt, Center
48	09160-06084	Washer
49	09180-06265	Spacer
50	47825-10F00	Cushion

FIG.40



Ref No	Part No	Description
51	47822-10F00	Cushion, Lower
52	07120-06163	Bolt, Rear
53	09160-06084	Washer
54	09180-06256	Spacer
55	09320-08051	Cushion
56	47829-10F00	Cushion, Rear
57	47380-10F00	Hinge, Fuel Lid
58	47811-10FA0	Lid, Fuel Inlet
59	47812-10F00	Cushion, Lid
60	02142-06123	Screw
61	95700-07860	Lock Set, Fuel Lid
62	47828-10F00	Cushion, Inlet Cover Rear Lh
63	47812-10FA0	Cover, Fuel Lid
64	03541-05123	Screw
65	47822-10FA0	Cover, Meter Switch
66	03541-05123	Screw

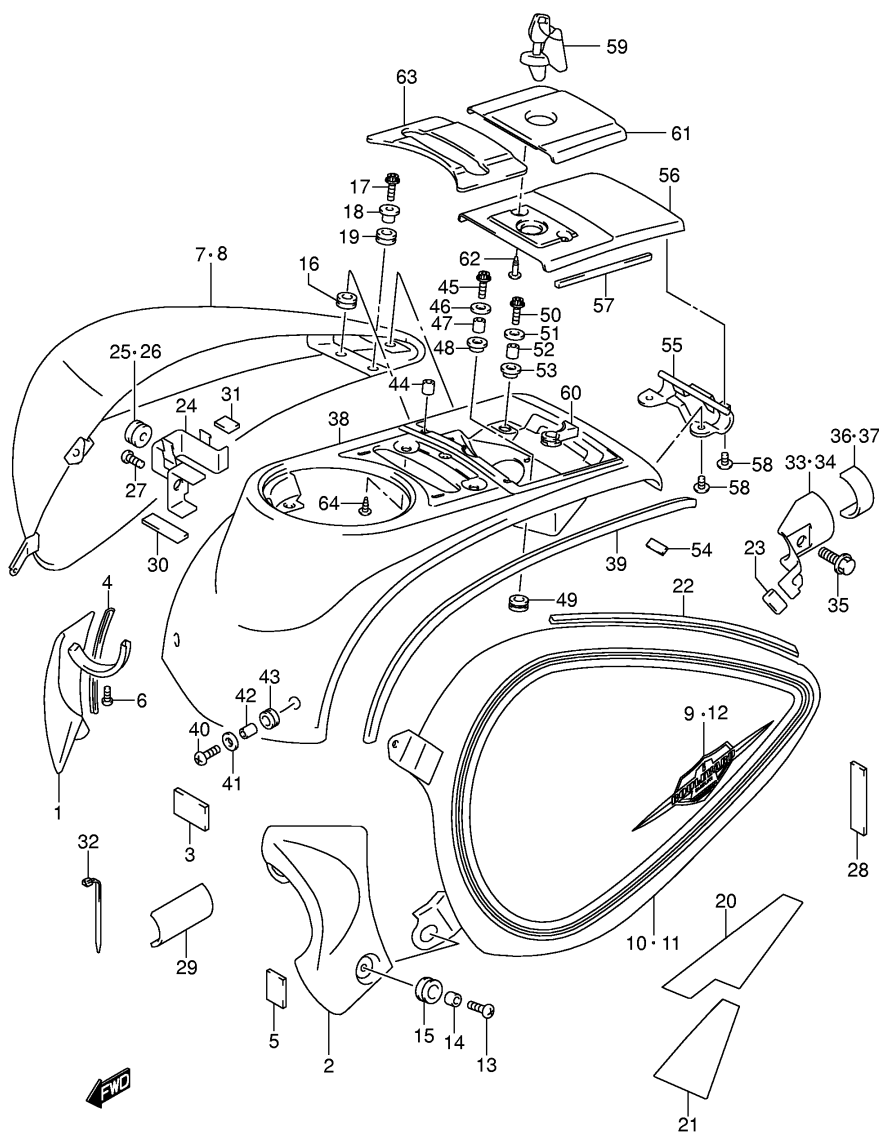
FIG.40A



Ref No	Part No	Description
1	47510-10F01	Cover, Frame Head Rh
2	47520-10F02	Cover, Frame Head Lh
3	47829-10F00	Cushion
4	47514-10F00	Molding
5	47161-10D00	Tape
6	09139-06028	Screw
7	47800-10F50-YAY	Cover Assy, Side Rh (black)
8	47800-10F70-YAY	Cover Assy, Side Rh (black)
8	47800-10F70-YD8	Cover Assy, Side Rh (silver)
9	68111-10FA0	Emblem, Rh
10	47900-10F50-YAY	Cover Assy, Side Lh (black)
11	47900-10F70-YAY	Cover Assy, Side Lh (black)
11	47900-10F70-YD8	Cover Assy, Side Lh (silver)
12	68121-10FA0	Emblem, Lh
13	09139-06030	Screw
14	09180-06260	Spacer
15	09320-08021	Cushion
16	47822-10F00	Cushion, Outer
17	07120-06203	Bolt, Inner
18	47827-10F00	Washer
19	47826-10F00	Cushion
20	47835-10FA0	Cushion, Side Upper Rh No.1
21	47836-10FA0	Cushion, Side Upper Rh No.2
22	47837-10FA0	Molding, Side Upper Lower
23	47166-10FA0	Cushion, Bracket
24	47850-10FA0	Bracket, Side Cover Rh
25	09321-10034	Cushion, Rh
26	09321-10012	Cushion, Lh
27	01550-06163	Bolt
28	47164-10FA0	Tape, Shield
29	47165-10FA0	Cushion, Side Front
30	31812-29F00	Molding
31	17765-09F00	Molding, Fuel Hose
32	09407-18402	Clamp
33	47839-10FA0	Bracket, Side Upper Rh
34	47849-10FA0	Bracket, Side Upper Lh
35	01550-06163	Bolt
36	47161-10FA0	Cushion, No.1
37	47162-10FA0	Cushion, No.2
38	47821-10FA0	Cover, Meter
39	47824-10FB0	Molding
40	09139-06030	Screw, Front
41	09160-06036	Washer
42	09180-06256	Spacer
43	09320-08051	Cushion
44	09321-06013	Cushion, Lid
45	07120-06253	Bolt, Center
46	09160-06084	Washer
47	09180-06265	Spacer
48	47825-10F00	Cushion
49	47822-10F00	Cushion, Lower
50	07120-06163	Bolt, Rear
51	09160-06084	Washer
52	09180-06256	Spacer

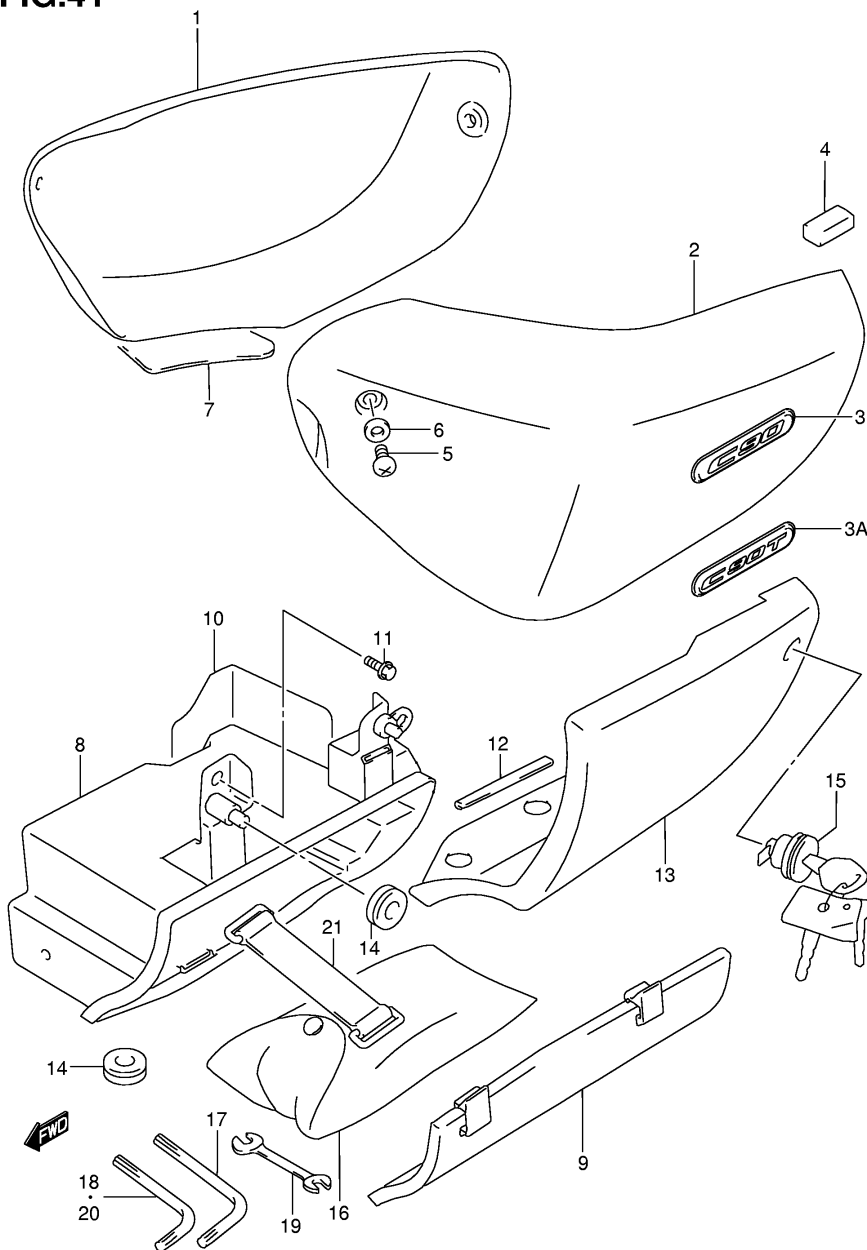
VL1500K5 E03 E28_040A
SIDE COVER

FIG.40A



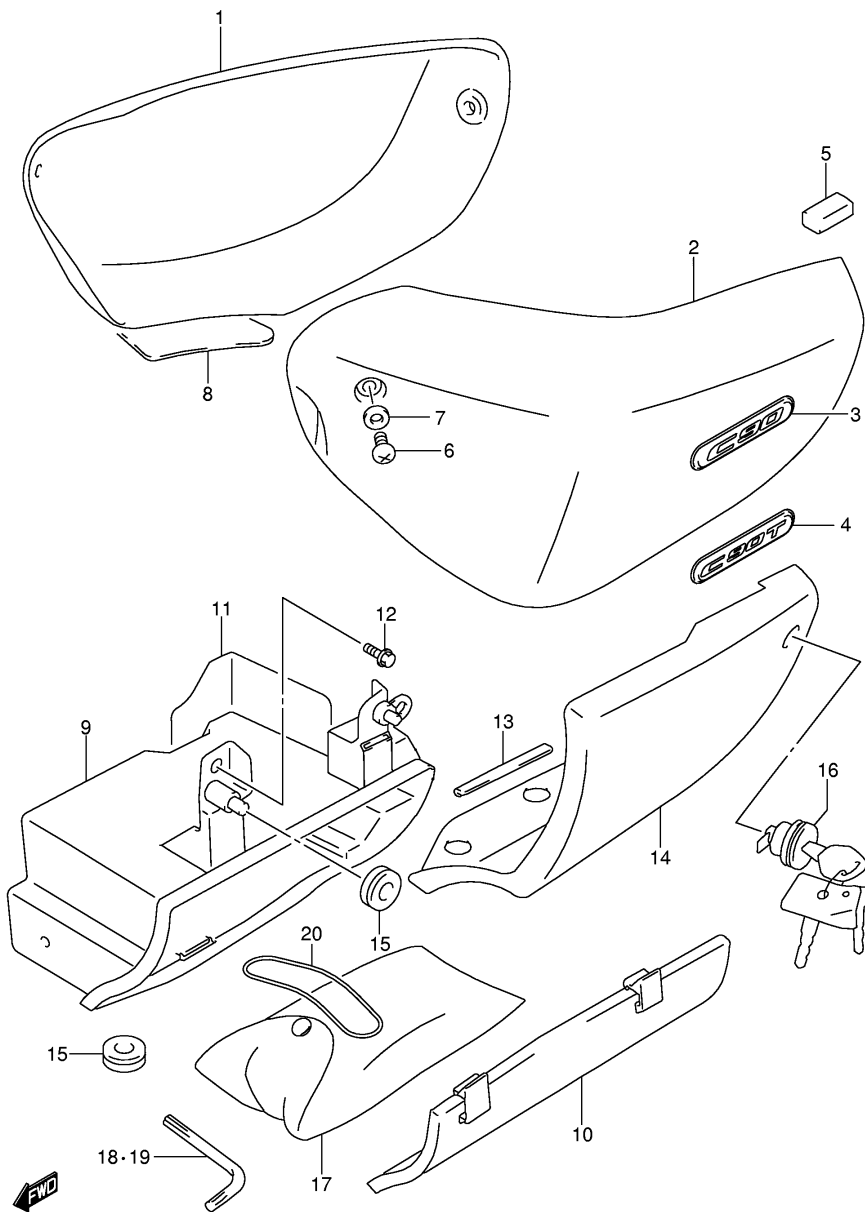
Ref No	Part No	Description
53	09320-08051	Cushion
54	47829-10F00	Cushion, Rear
55	47380-10F00	Hinge, Fuel Lid
56	47811-10FA0	Lid, Fuel Inlet
57	47812-10F00	Cushion, Lid
58	02142-06123	Screw
59	95700-07860	Lock Set, Fuel Lid
60	47828-10F00	Cushion, Inlet Cover Rear Lh
61	47812-10FA0	Cover, Fuel Lid
62	03541-05123	Screw
63	47822-10FA0	Cover, Meter Switch
64	03541-05123	Screw

FIG.41



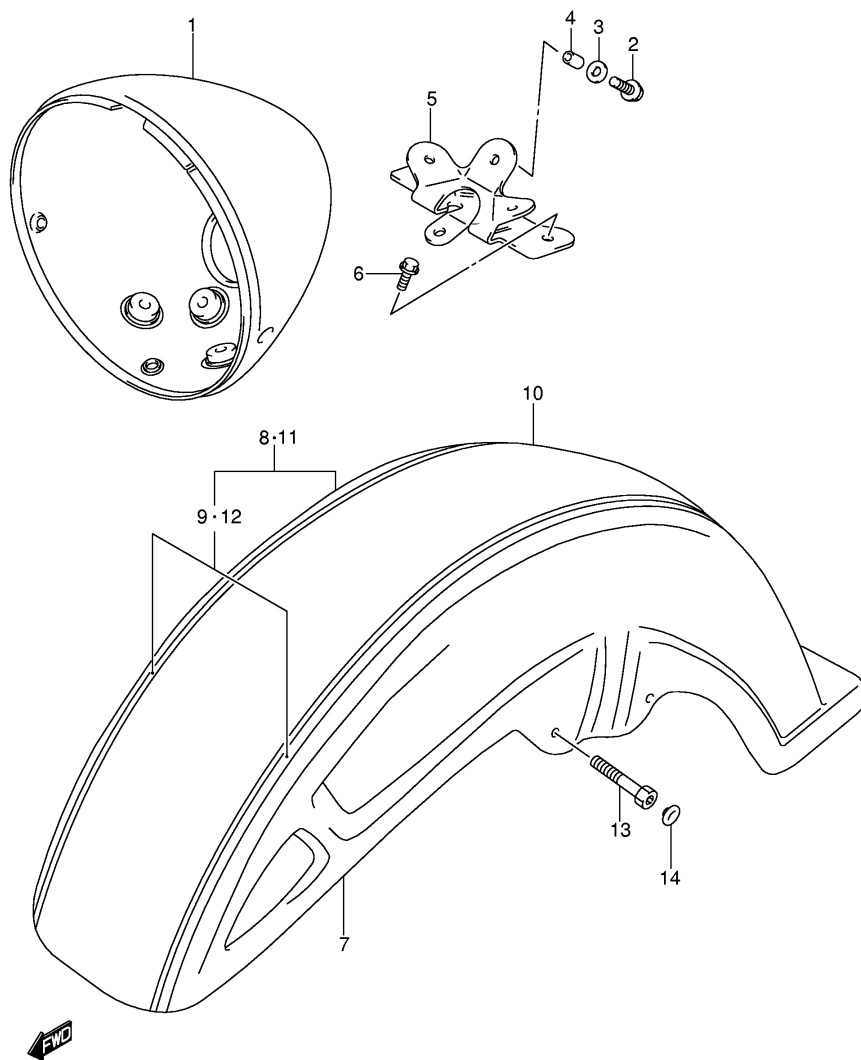
Ref No	Part No	Description
3	68131-10FA0	Emblem
3a	68131-10FB0	Emblem
4	47117-10F00	Cushion
5	09139-06030	Screw
6	09160-06094	Washer
7	47166-10F00	Shield, Frame Cover Rh
8	47431-10F00	Body, Tool Holder
9	47432-10F00	Cap, Tool Holder
10	47436-10F00	Shield, Body
11	09113-06001	Bolt
12	47212-10F00	Molding, Lh
13	47440-10F00	Cover, Tool Holder
14	09320-08047	Cushion
15	95700-07860	Lock Set, Cover
16	09800-21016	Tool Assy
17	09816-00139	Hexagon Spanner, 12
18	09816-00103	Hexagon Spanner, 4
19	09813-00027	Spanner (8x10)
20	09816-00059	Hexagon Spanner, 5
21	09462-00067	Band, Tool

FIG.41A



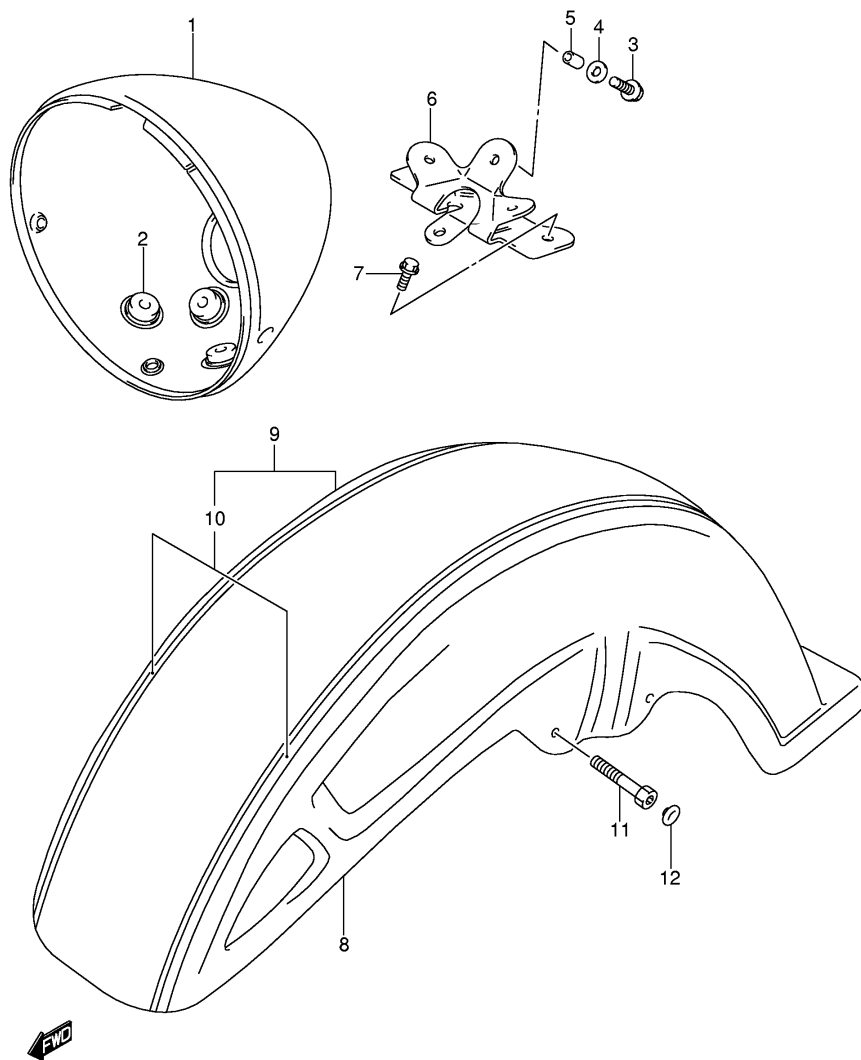
Ref No	Part No	Description
1	47110-10F00-YAY	Cover, Frame Rh (black)
1	47110-10F00-YHG	Cover, Frame Rh (gray)
1	47110-10F00-YAY	Cover, Frame Rh (black)
1	47110-10F00-YHL	Cover, Frame Rh (red)
1	47110-10F00-YC3	Cover, Frame Rh (white)
2	47210-10F00-YAY	Cover, Frame Lh (black)
2	47210-10F00-YHG	Cover, Frame Lh (gray)
2	47210-10F00-YAY	Cover, Frame Lh (black)
2	47210-10F00-YHL	Cover, Frame Lh (red)
2	47210-10F00-YC3	Cover, Frame Lh (white)
3	68131-10FA0	Emblem
4	68131-10FB0	Emblem
5	47117-10F00	Cushion
6	09139-06030	Screw
7	09160-06094	Washer
8	47166-10F00	Shield, Frame Cover Rh
9	47431-10F00	Body, Tool Holder
10	47432-10F00	Cap, Tool Holder
11	47436-10F00	Shield, Body
12	09113-06001	Bolt
13	47212-10F00	Molding, Lh
14	47440-10F00	Cover, Tool Holder
15	09320-08047	Cushion
16	95700-07860	Lock Set, Cover
17	09800-21055	Tool Assy
18	09816-00050	Hexagon Spanner, 6
19	09816-00059	Hexagon Spanner, 5
20	09280-61002	Band, Tool

FIG.42



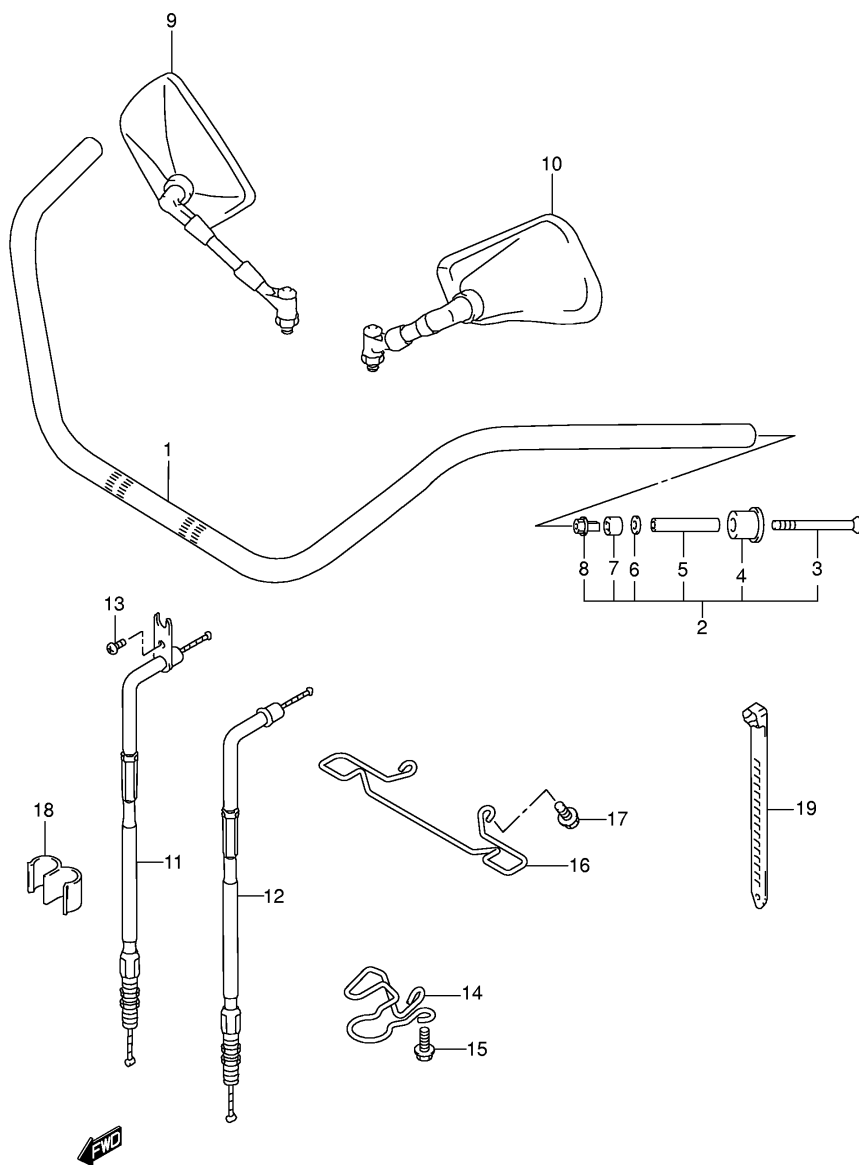
Ref No	Part No	Description
1	51800-10FA0	Housing, Headlamp
2	01500-06253	Bolt
3	09160-06077	Washer
4	09180-06307	Spacer
5	51850-10FA0	Bracket
6	01550-06163	Bolt
12	68150-10F30-CFG	• . Tape Set
12	68150-10F30-CLY	• . Tape Set
13	07130-08407	Bolt
14	09250-06011	Cap

FIG.42A



Ref No	Part No	Description
1	51800-10FA0	Housing, Headlamp
2	09320-09010	• Cushion
3	01500-06253	Bolt
4	09160-06077	Washer
5	09180-06307	Spacer
6	51850-10FA0	Bracket
7	01550-06163	Bolt
8	53110-10F30-YAY	Fender, Front (black)
8	53110-10F30-YHG	Fender, Front (gray)
8	53110-10F30-YAY	Fender, Front (black)
9	53100-10FB0-CZW	Fender, Front
9	53100-10FB0-CZZ	Fender, Front
10	68150-10F30-CZW	• Tape Set
10	68150-10F30-CZZ	• Tape Set
11	07130-08407	Bolt
12	09250-06011	Cap

FIG.43



Ref No	Part No	Description
1	56111-10FC0	Handlebar
2	56200-10890	Balancer Set, Handlebar
3	09127-06017	• . Screw
4	56272-26D01	• . Expander, Outer
5	56276-17D00	• . Spacer
6	09160-06131	• . Washer
7	56272-10G10	• . Expander, Inner
8	56273-10G00	• . Nut
9	56500-41F00	Mirror Assy, Rear View Rh
10	56600-41F00	Mirror Assy, Rear View Lh
11	58300-10F50	Cable Assy, Throttle No.1
12	58300-10F60	Cable Assy, Throttle No.2
13	09139-05033	Screw, Case
14	58626-10FA0	Guide, Throttle Cable
15	07120-06123	Bolt
16	58631-10FA0	Guide, Cable
17	01550-06163	Bolt
18	09408-00033	Clip
19	09407-14403	Clamp
19	09407-11401	Clamp

HANDLE LEVER (MODEL K5/K6)

Ref No	Part No	Description
1	57110-26D00	Grip, Throttle
2	57300-48E00	Lever Assy, Brake
3	57420-32C00	• . Lever
4	57437-32C01	• . Bolt, Lever
5	08319-31063	• . Nut
6	57430-32C10	• . Knocker
7	57438-32C00	• . Spring
8	57431-48E00	• . Bolt, Pivot
9	08316-10067	• . Nut
10	57460-17C11	Switch Assy, Stop
11	57465-17C00	• . Screw
12	57210-26D00	Grip, Lh
13	57500-10F00	Lever Assy, Clutch
14	57620-10F00	• . Lever, Clutch
15	57437-32C01	• . Bolt, Lever
16	08319-31063	• . Nut
17	57430-10F00	• . Knocker
18	57431-48E00	• . Bolt, Pivot
19	08316-10063	• . Nut
20	57560-10F00	Switch Assy, Clutch

FIG.44

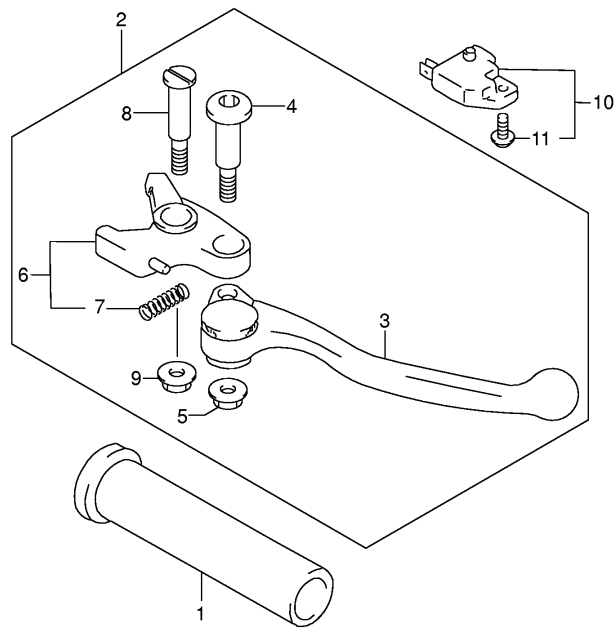
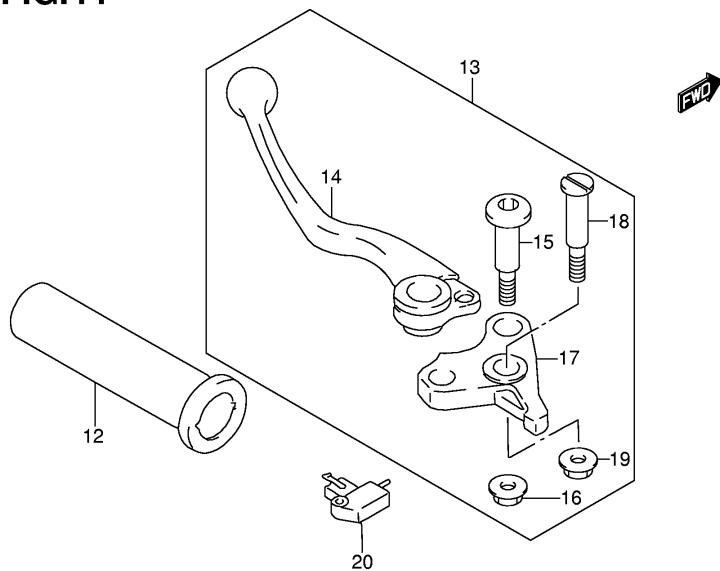
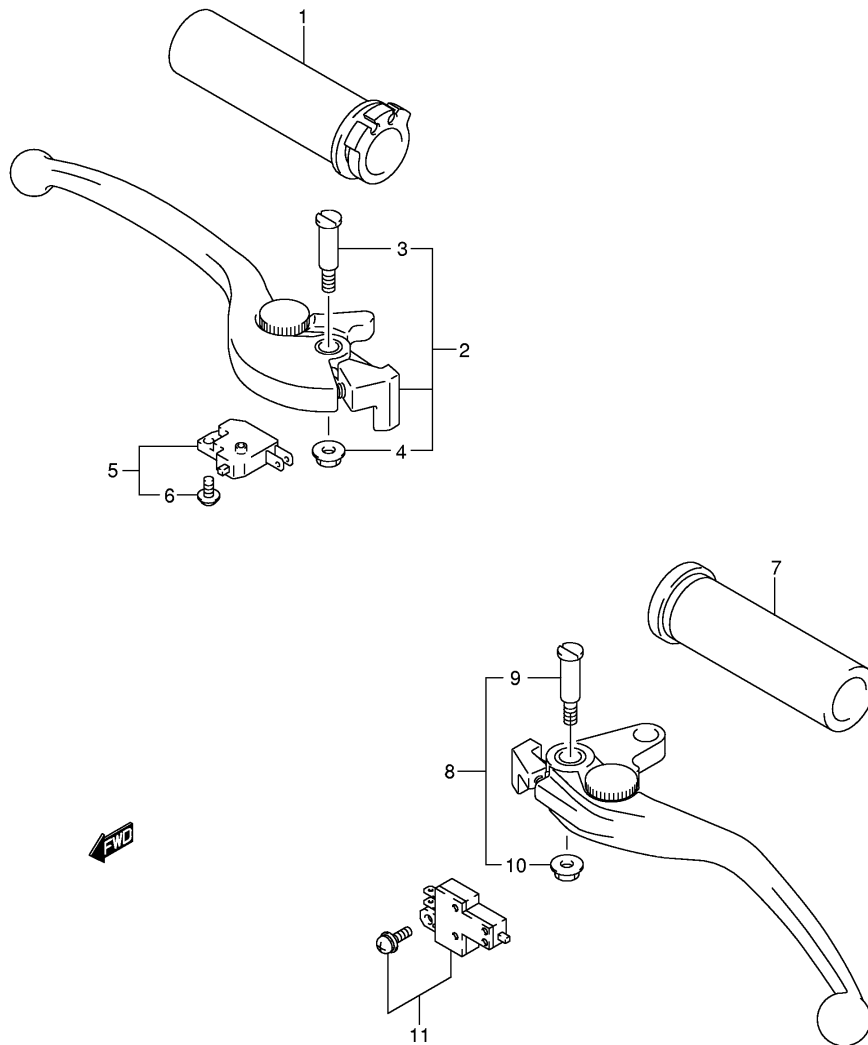


FIG.44A



Ref No	Part No	Description
1	57110-26D00	Grip, Throttle
2	57300-48G00	Lever Assy, Brake
3	57431-48G00	• . Bolt, Pivot
4	08319-21068	• . Nut
5	57460-17C11	Switch Assy, Stop
6	57465-17C00	• . Screw
7	57210-26D00	Grip, Lh
8	57500-10F10	Lever Assy, Clutch
9	57431-48G00	• . Bolt, Pivot
10	08319-21068	• . Nut
11	57560-10F00	Switch Assy, Clutch

FIG.45

REAR FENDER (MODEL K5/K6)

Ref No	Part No	Description
7	68271-34A00-YES	• . Emblem (silver)
10	68271-34A00-YES	• . Emblem (silver)
11	09106-08156	Bolt
12	63411-10F01	Mud Guard, Front
13	09113-06001	Bolt
14	95700-10840	Lock Set, Helmet
15	09139-06089	Screw
16	09250-05011-5PK	Plug

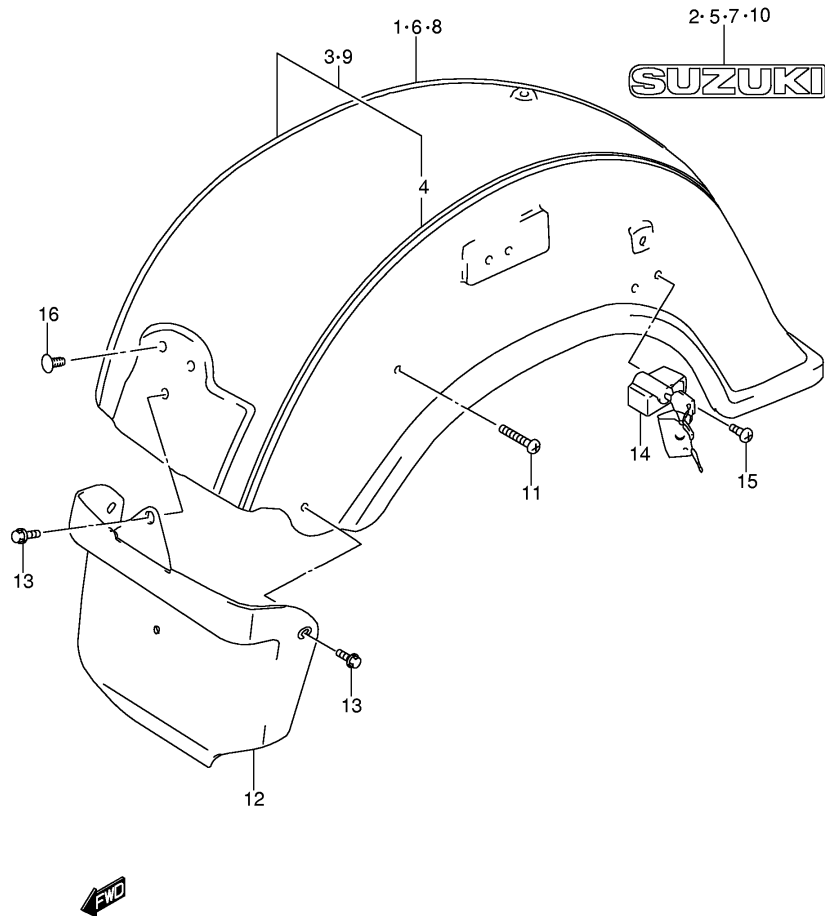
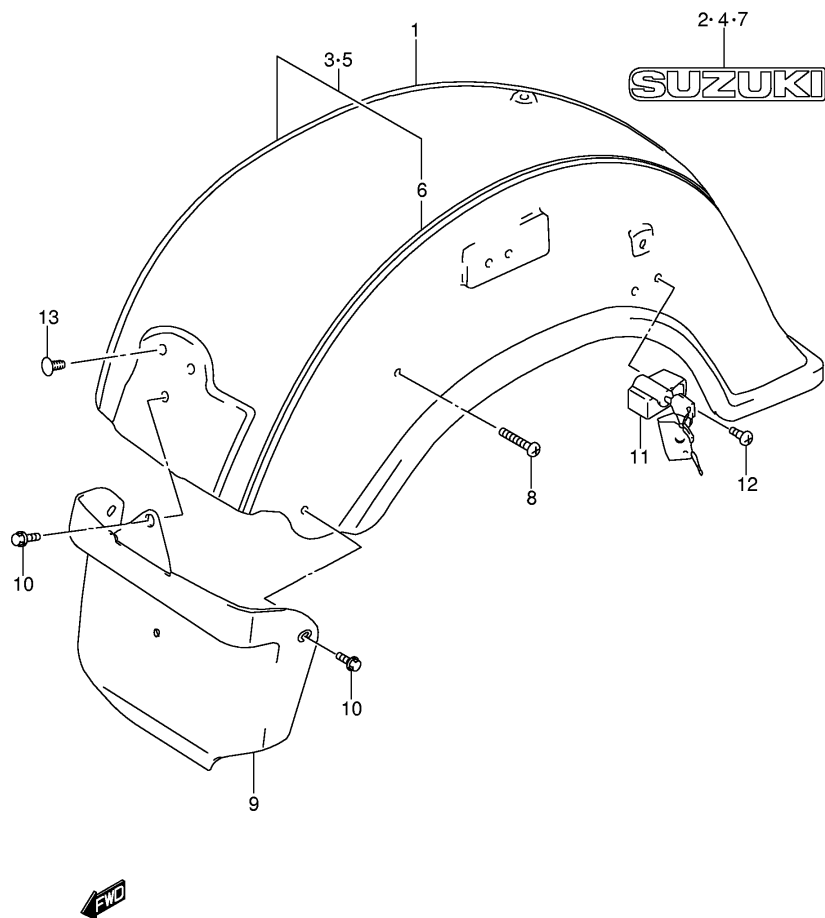
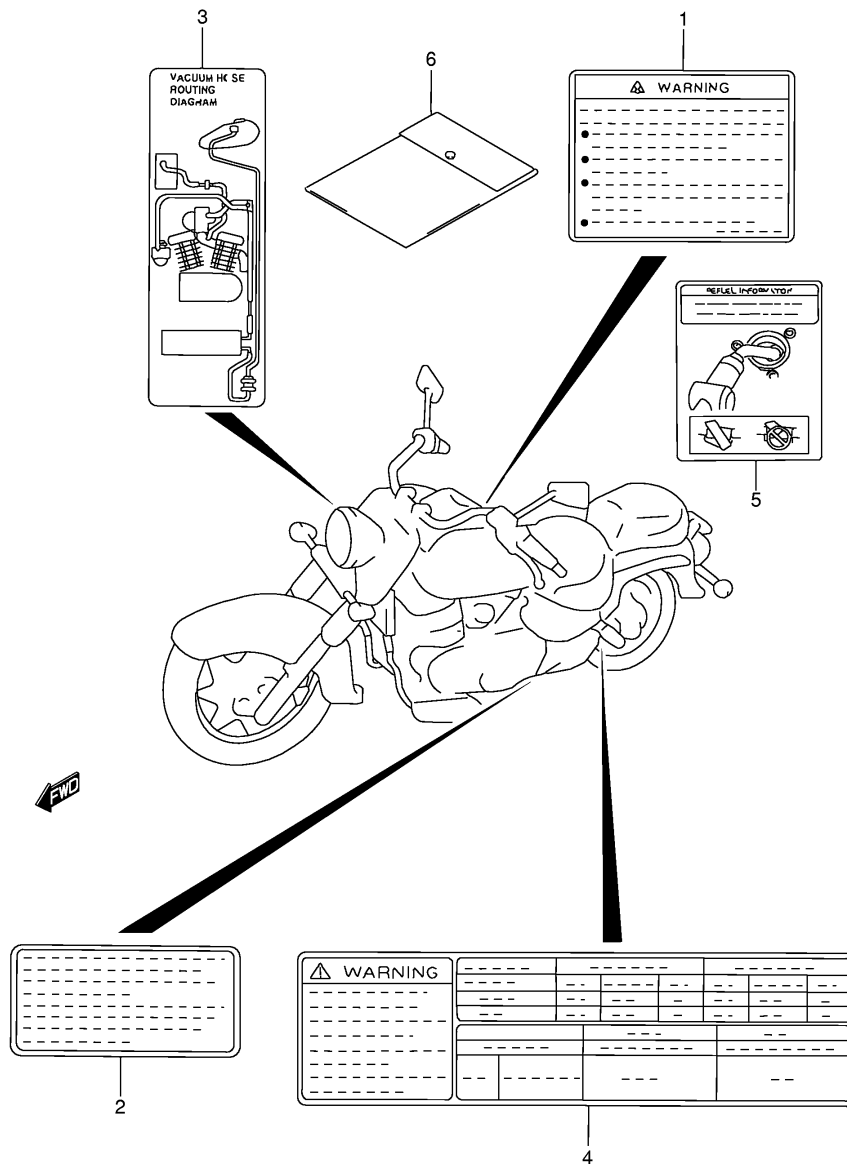


FIG.45A



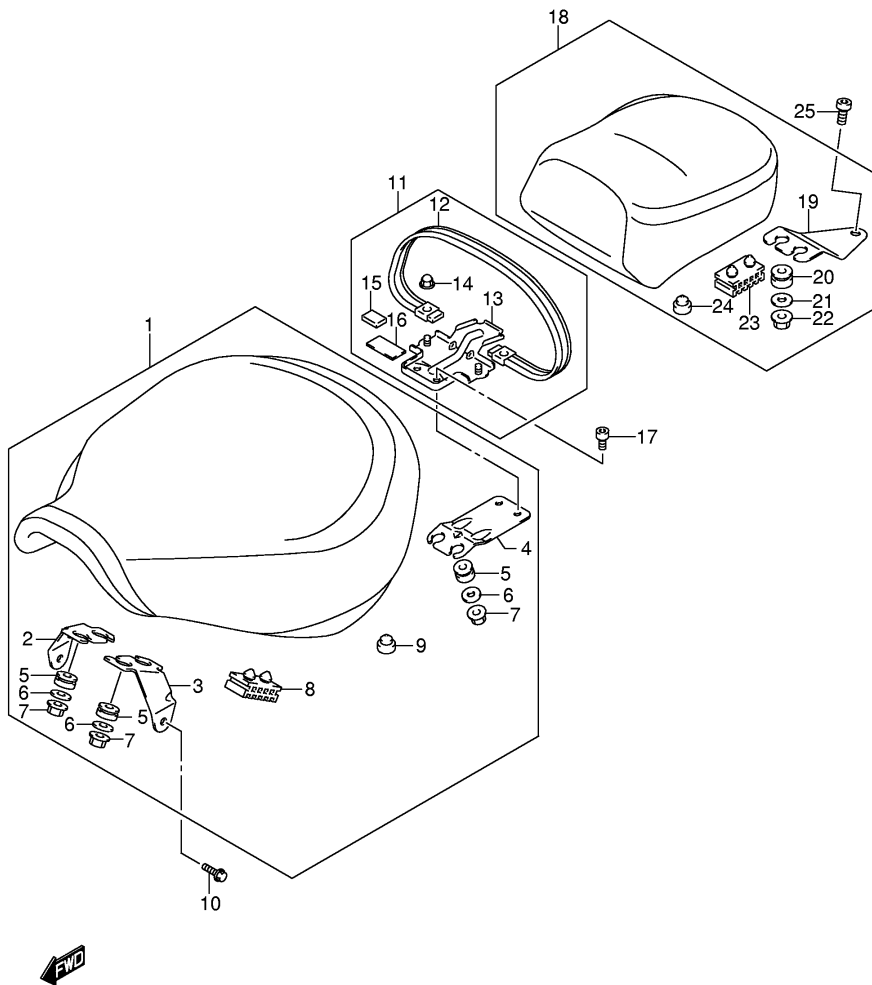
Ref No	Part No	Description
1	63100-10FB1-YAY	Fender, Rear (black)
1	63100-10FB1-YHG	Fender, Rear (gray)
2	68271-34A00-YES	• . Emblem (silver)
3	63100-10FB1-YAY	Fender, Rear (black)
4	68271-34A00-YES	• . Emblem (silver)
5	63100-10FF0-CZW	Fender, Rear
5	63100-10FF0-CZZ	Fender, Rear (gray)
6	68170-10F30-CZW	• . Tape Set
6	68170-10F30-CZZ	• . Tape Set
7	68271-34A00-YES	• . Emblem (silver)
7	68271-34A00-YJH	• . Emblem (gray)
8	09106-08156	Bolt
9	63411-10F01	Mud Guard, Front
10	09113-06001	Bolt
11	95700-10840	Lock Set, Helmet
12	09139-06089	Screw
13	09250-05011-5PK	Plug

FIG.46



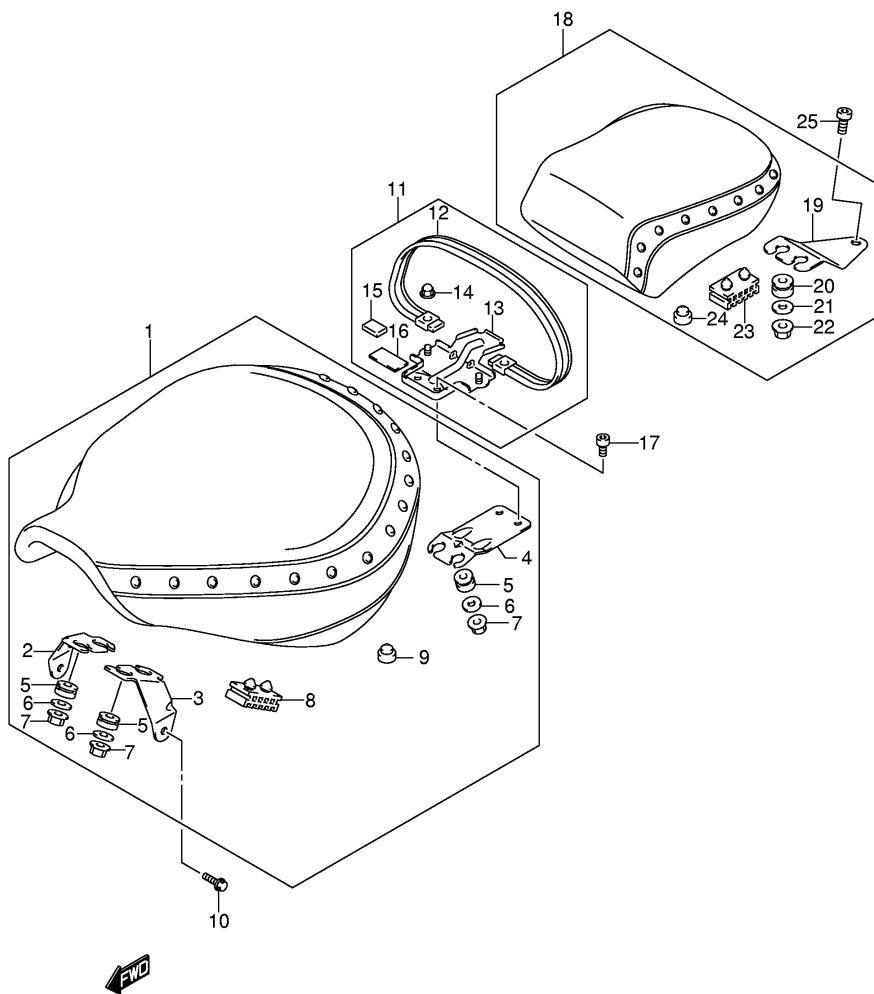
Ref No	Part No	Description
1	68319-29F00	Label, General Warning
1	68319-29F10	Label, General Warning
2	68353-26E02	Label, Manual Notice
3	68387-10F20	Label, Hose Routing
4	68332-10F11	Label, Tire Information
4	68332-10F01	Label, Tire Information
4	68332-10F40	Label, Tire Information
4	68332-10F30	Label, Tire Information
5	68928-10F00	Label, Fuel Information
5	68928-10F30	Label, Fuel Information
6	94980-42A00	Bag, Manual
7	99011-10F59-03A	Manual, Owner's
7	99011-10F59-01A	Manual, Owner's (english)
7	99011-10F59-01F	Manual, Owner's (french)

FIG.47



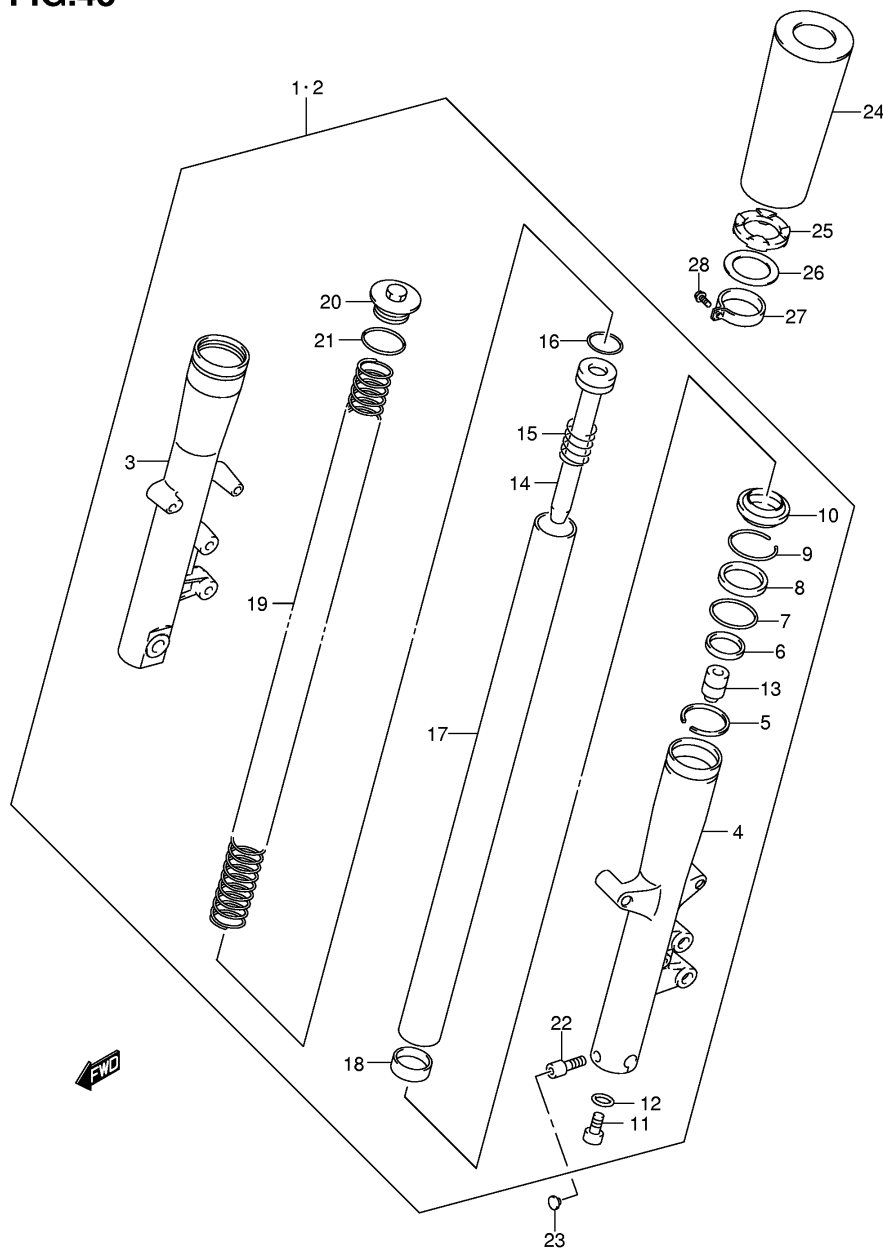
Ref No	Part No	Description
1	45100-10FA0-P8Z	Seat Assy
2	45115-10FA0	. Bracket, Fr R
3	45116-10FA0	. Bracket, Fr L
4	45117-10FA0	. Bracket, Rr
5	45215-06B00	. Cushion
6	09160-06088	. Washer
7	08316-10063	. Nut
8	45149-42F00	. Cushion
9	09321-10011	. Cushion
10	09106-08177	Bolt, Seat Front
11	45180-10FA1-48H	Band Assy, Seat
12	45181-10FA1	. Band
13	45185-10FA0	. Bracket, Seat Band
14	08313-20063	. Nut
15	61544-94500	. Cushion
16	44885-38A00	. Cushion, Band Bracket
17	09106-06064	Bolt, Seat Band Bracket
18	45300-10FA1-P8Z	Seat Assy, Pillion
19	45316-10FA0	. Bracket, Rr
20	45215-06B00	. Cushion
21	09160-06088	. Washer
22	08316-10063	. Nut
23	45149-42F00	. Cushion, Rr
24	09321-10011	. Cushion, Fr
25	09106-08169	Bolt, Seat Pillion Rr

FIG.47A



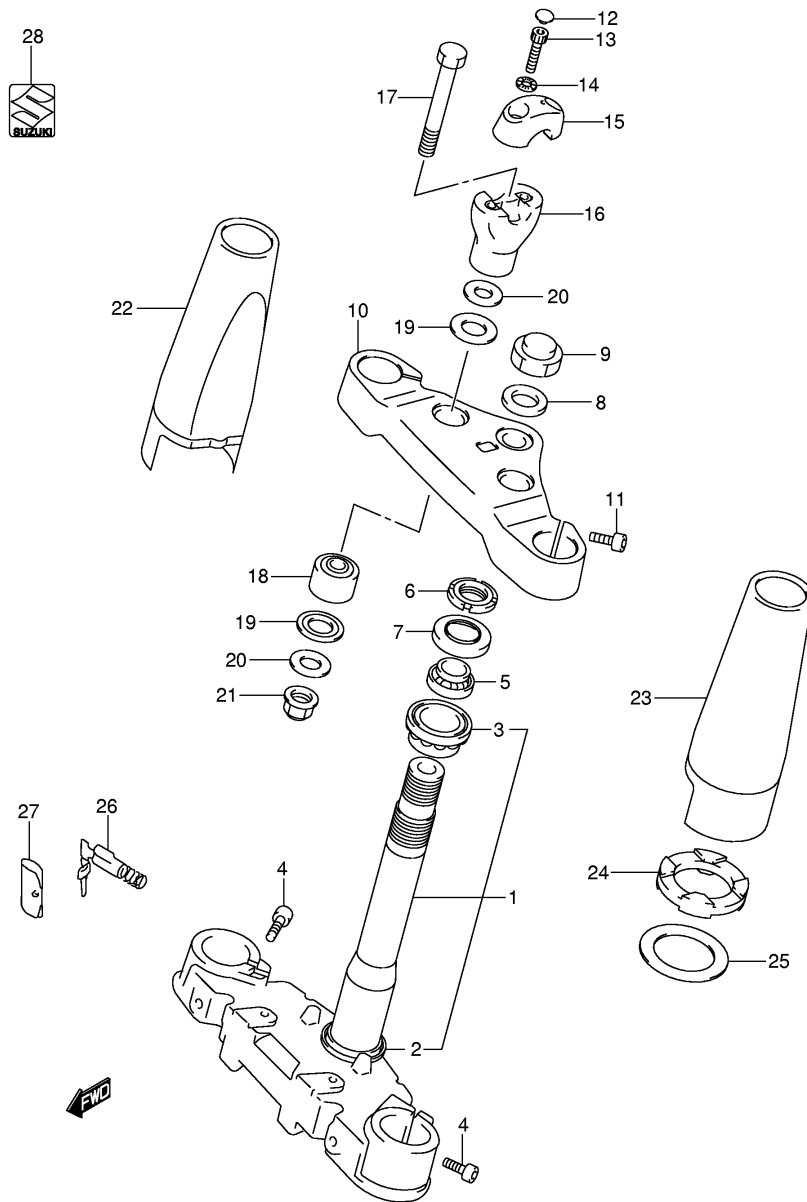
Ref No	Part No	Description
1	45100-10FB0-P8Z	Seat Assy
2	45115-10FA0	• . Bracket, Fr R
3	45116-10FA0	• . Bracket, Fr L
4	45117-10FA0	• . Bracket, Rr
5	45215-06B00	• . Cushion
6	09160-06088	• . Washer
7	08316-10063	• . Nut
8	45149-42F00	• . Cushion
9	09321-10011	• . Cushion
10	09106-08177	Bolt, Seat Front
11	45180-10FA1-48H	Band Assy, Seat
12	45181-10FA1	• . Band
13	45185-10FA0	• . Bracket, Seat Band
14	08313-20063	• . Nut
15	61544-94500	• . Cushion
16	44885-38A00	• . Cushion, Band Bracket
17	09106-06064	Bolt, Seat Band Bracket
18	45300-10FB0-P8Z	Seat Assy, Pillion
19	45316-10FA0	• . Bracket, Rr
20	45215-06B00	• . Cushion
21	09160-06088	• . Washer
22	08316-10063	• . Nut
23	45149-42F00	• . Cushion, Rr
24	09321-10011	• . Cushion, Fr
25	09106-08169	Bolt, Seat Pillion Rr

FIG.48



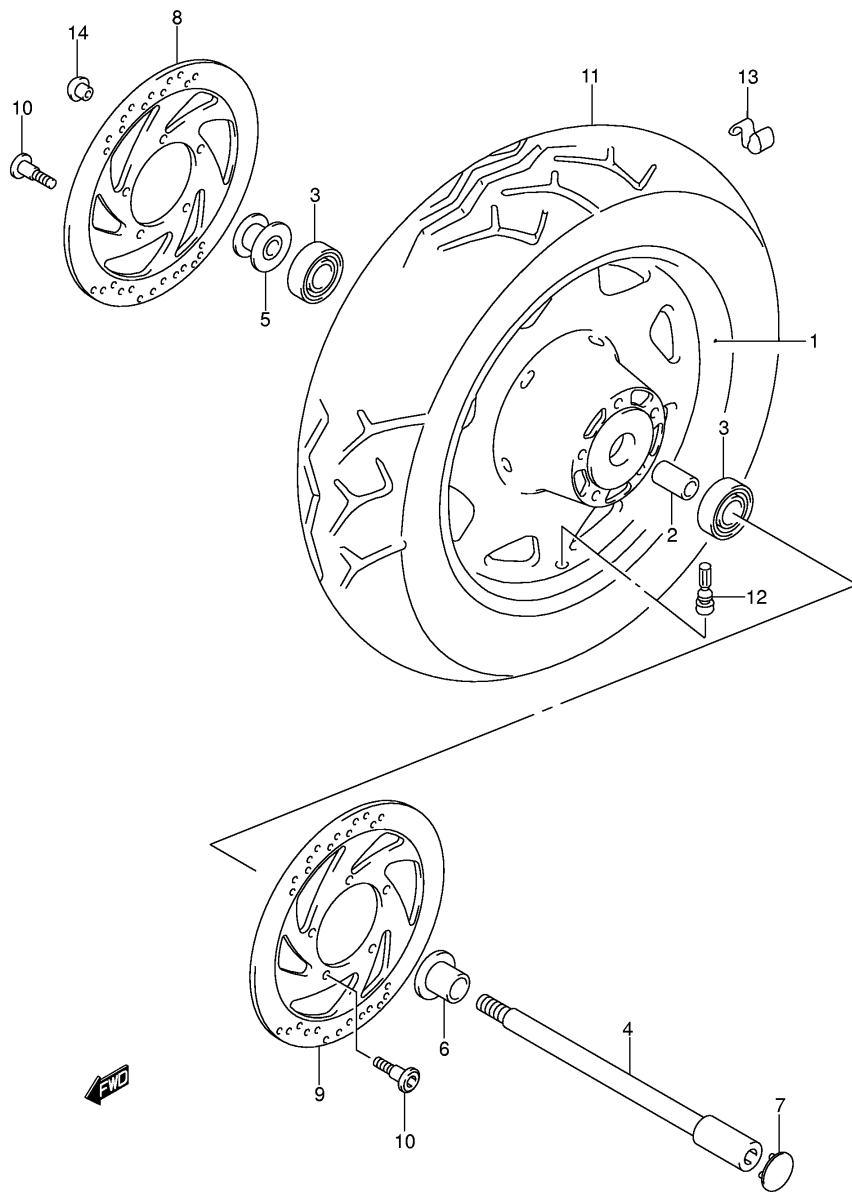
Ref No	Part No	Description
1	51103-10F70	Damper Assy, Front Fork Rh
2	51104-10F70	Damper Assy, Front Fork Lh
3	51131-10F50	. . Tube, Outer Rh
4	51141-10F50	. . Tube, Outer Lh
5	51469-10F00	. . Guide, Case
6	51152-11D60	. . Bush, Guide
7	51168-38B00	. . Spacer, Seal
8	51153-08D00	. . Seal, Oil
9	51556-38B00	. . Ring
10	51571-47D50	. . Seal, Dust
11	51147-06F10	. . Bolt
12	51148-36011	. . Gasket
13	51195-10F00	. . Piece, Oil Lock
14	51146-10F00	. . Pipe, Seat
15	51177-10F00	. . Spring
16	51196-47D00	. . Ring
17	51110-10F70	. . Tube, Inner
18	51121-42E00	. . Bush, Slide
19	51171-10F70	. . Spring, Front
20	51189-38C00	. . Bolt, Fork
21	51117-12C00	. . O Ring
22	51166-10F00	. . Bolt, Lh
23	09250-06009	Cap
24	51464-10F70	Case, Under
25	51468-10F00	Seat, Rubber
26	51467-10F00	Washer
27	51465-41F20	Spacer
28	51466-10F00	Bolt

FIG.49



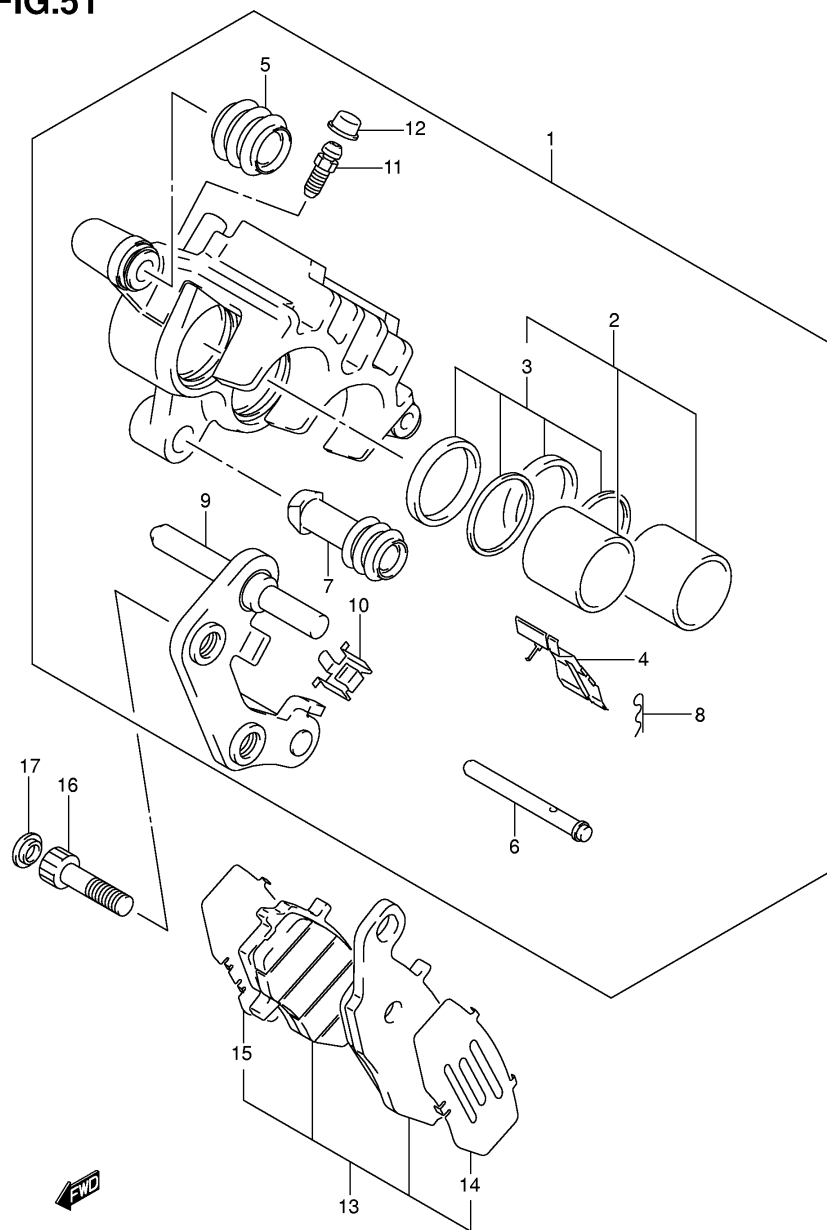
Ref No	Part No	Description
1	51410-10F70	Bracket, Under
2	51644-12C00	• . Seal, Lower
3	09267-30010	• . Bearing (30x55x17)
4	51451-10F70	Bolt, Stem
5	09267-25009	Bearing (25x47x15)
6	51631-28000	Nut, Stem
7	51643-40502	Seal, Dust Upper
8	51356-24B01	Washer, Stem
9	51353-24B00	Nut, Stem
10	51311-10F70	Head, Steering Stem
11	51321-06G00	Bolt
12	09250-06009	Cap, Bolt
13	51321-10F00	Bolt, Holder
14	09164-08015	Washer
15	56211-41F20	Holder, Handle Upper
16	56221-10F70	Holder, Handle Lower
17	51226-10F70	Bolt, Stay
18	56240-41F20	Damper, Rubber
19	56245-41F20	Seat, Rubber
20	51354-41F20	Washer
21	56246-41F20	Nut
22	51530-10F70	Cover, Upper R
23	51540-10F70	Cover, Upper L
24	51468-10F00	Seat, Rubber
25	51467-10F70	Washer
26	51900-38810	Lock Assy, Steering
27	51920-48E00	Case, Key
28	68281-35F00	Emblem, "s"

FIG.50



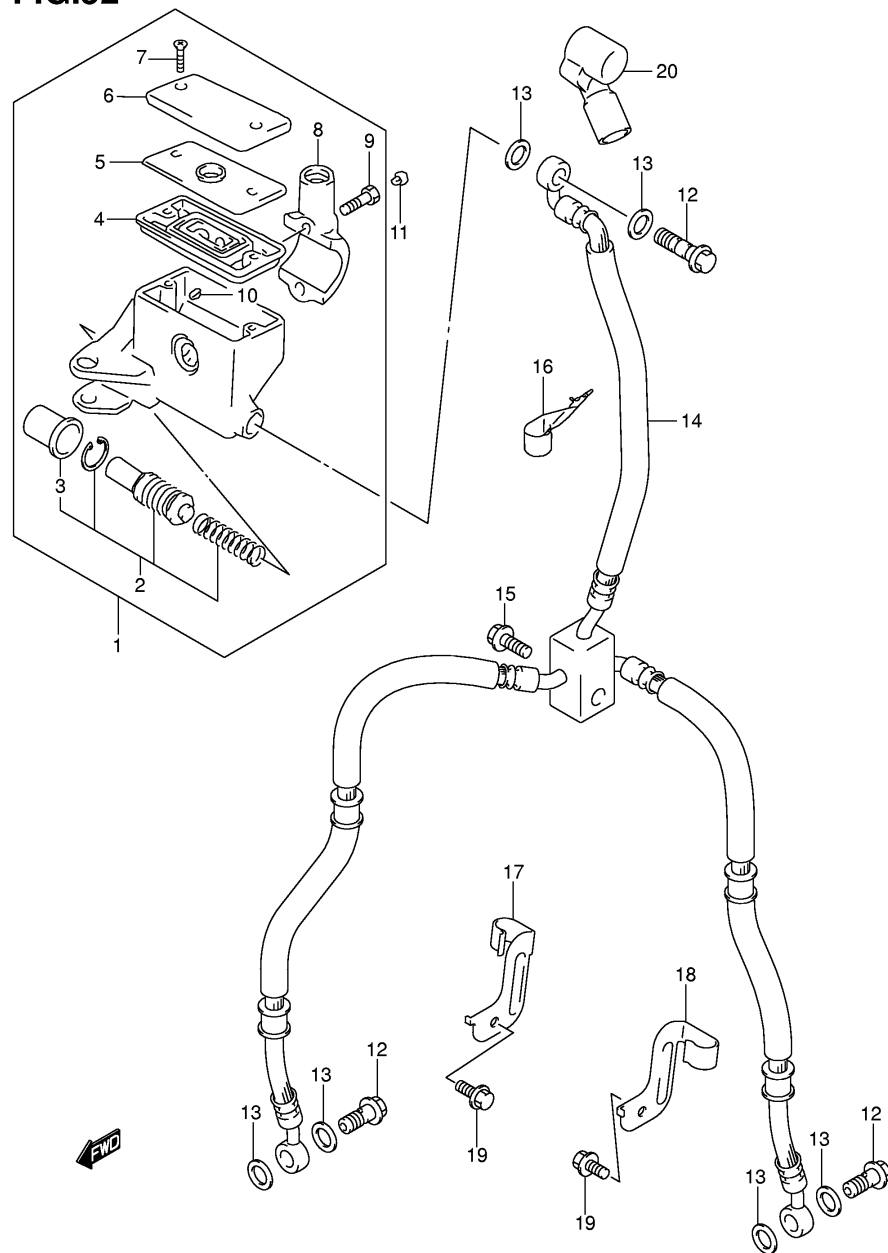
Ref No	Part No	Description
1	54111-10F20-YAA	Wheel, Front (mt3.50x16) (silver)
2	54731-10F00	Spacer, Hub Bearing
3	08133-62037	Bearing
4	54711-10F01	Axle, Front
5	54740-10F00	Spacer, Axle Rh
6	54740-32C00	Spacer, Axle Lh
7	54792-38B00	Cap, Lh
8	59211-10F10	Disc, Front Brake Rh
9	59221-10F10	Disc, Front Brake Lh
10	09106-08148	Bolt, Disc
12	43130-24A00	Valve Assy, Wheel Rim Tr412
13	43222-73H10	Balancer, Wheel No.1
13	43224-73H10	Balancer, Wheel No.2
13	43226-73H10	Balancer, Wheel No.3
14	54791-38B01	Cap, Axle Rh

FIG.51



Ref No	Part No	Description
1	59100-33DD0-999	Caliper Assy, Front Rh
1	59300-33DD0-999	Caliper Assy, Front Lh
2	59300-33831	• . Piston Set
3	59300-33841	•• .. Seal Set, Piston
4	59115-33D00	• . Spring, Pad, R
4	59315-33D00	• . Spring, Pad, L
5	59112-44B00	• . Boot
6	59141-44B01	• . Pin
7	59313-36500	• . Insulator, Axle
8	69142-45000	• . Clip, Pad Pin
9	59150-33D01	• . Carrier, Caliper, R
9	59350-33D01	• . Carrier, Caliper, L
10	59116-33D00	• . Guide, Pad
11	59121-18410	• . Bleeder
12	55156-66310	• . Cap
13	59102-33880	Pad & Shim Set Rh
13	59302-33870	Pad & Shim Set Lh
14	59171-33D00	• . Shim, Pad No.1
15	59172-33D00	• . Shim, Pad No.2
16	09106-10038	Bolt
17	09250-08014	Cap, Bolt

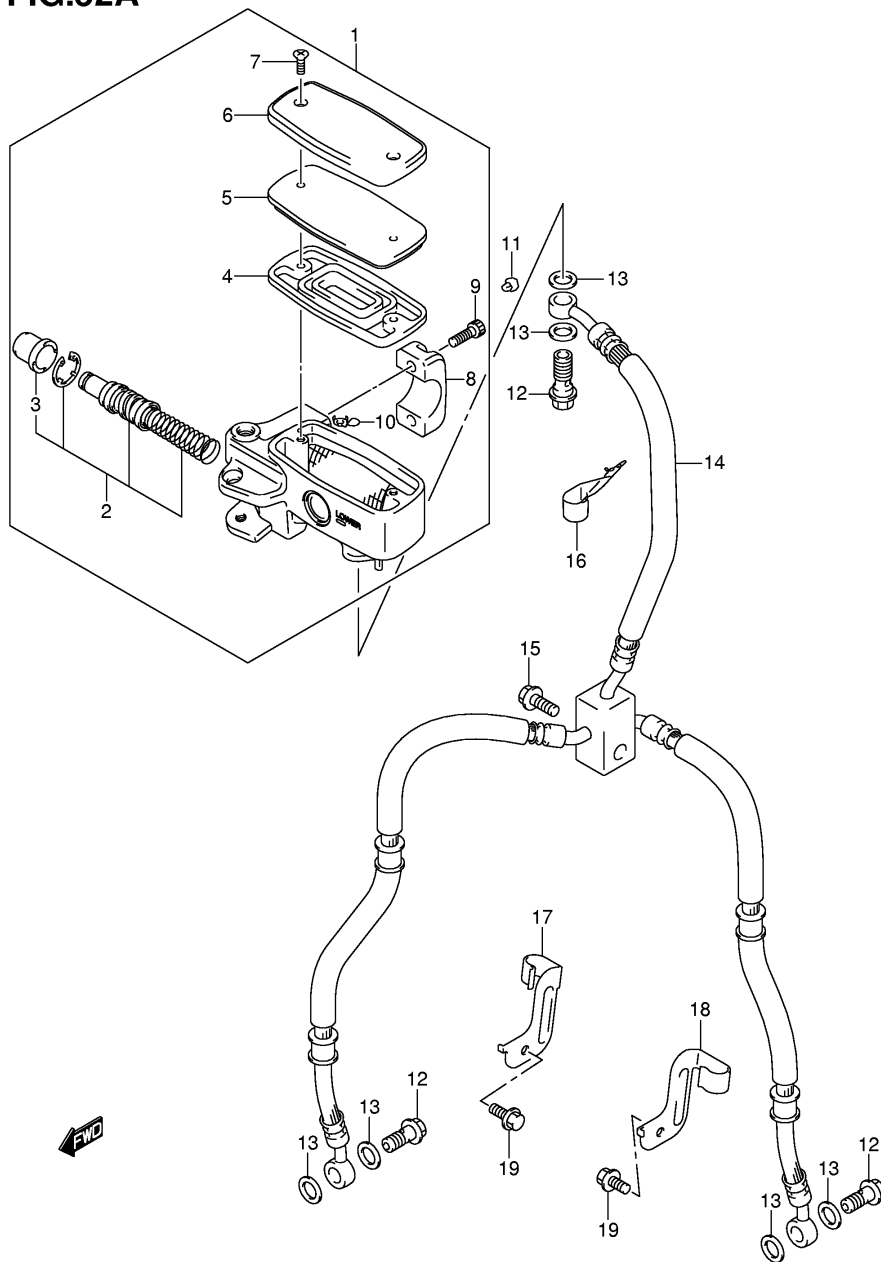
FIG.52



Ref No	Part No	Description
1	59600-10F40	Cylinder Assy, Front Master
2	59600-45860	• . Piston & Cup Set
3	59666-44300	•• .. Boot
4	59667-49460	• . Diaphragm
5	59668-41C00	• . Plate
6	59669-10F00	• . Cap
7	02122-04127	• . Screw
8	59671-38A00	• . Holder
9	07130-06207	• . Bolt
10	59664-48B00	• . Protector
11	09250-05008	Cap
12	09360-10042	Bolt (10x1.25x22)
13	09161-10009	Washer (10x15x1.5)
14	59480-10F20	Hose, Front Brake
15	09103-06272	Bolt, Brake Hose
16	59266-10F10	Clamp, Fr Brake Hose
17	59268-10F10	Clamp, Fr Brake Hose Rh
18	59278-10F10	Clamp, Fr Brake Hose Lh
19	09103-06222	Bolt
20	59711-10F10	Boot, Fr Master Cylinder

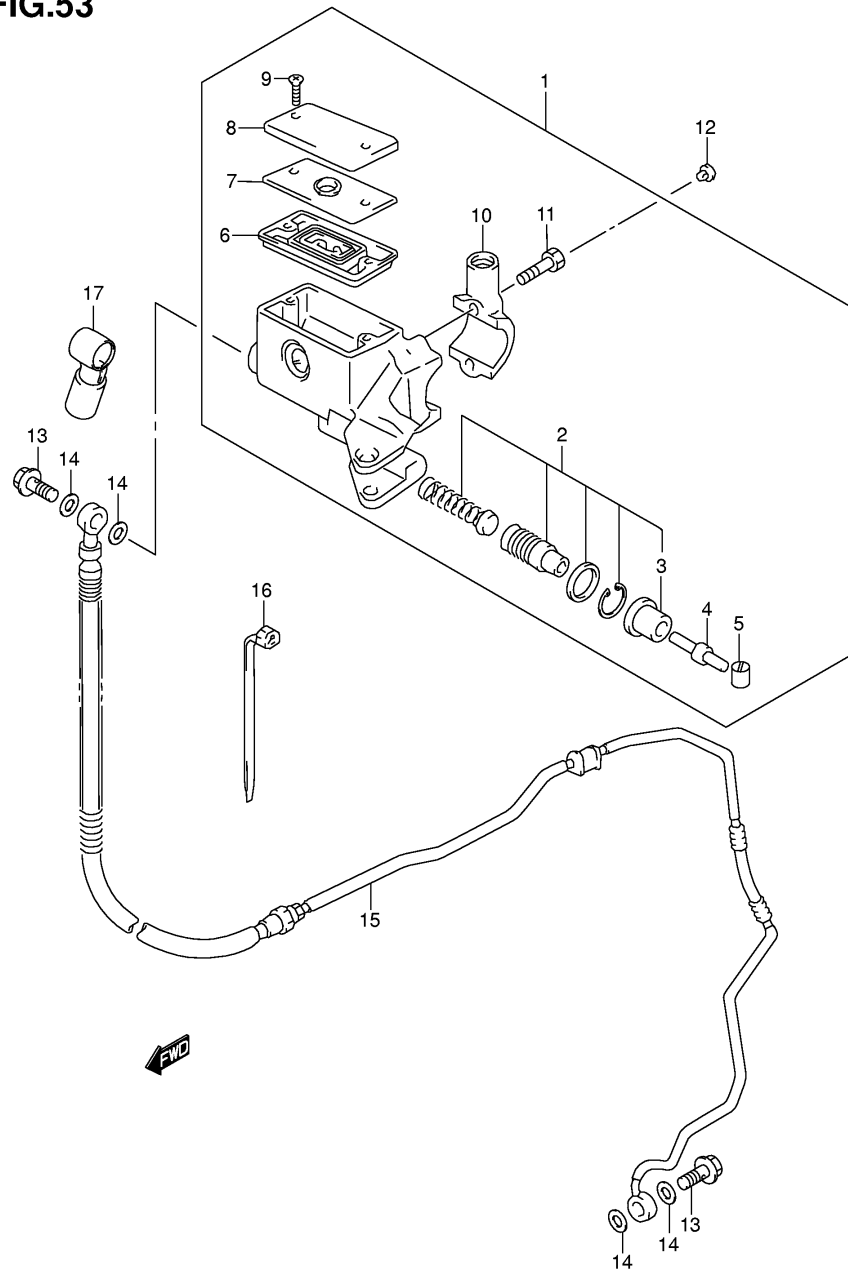
VL1500K5 E03 E28_052
FRONT MASTER CYLINDER

FIG.52A



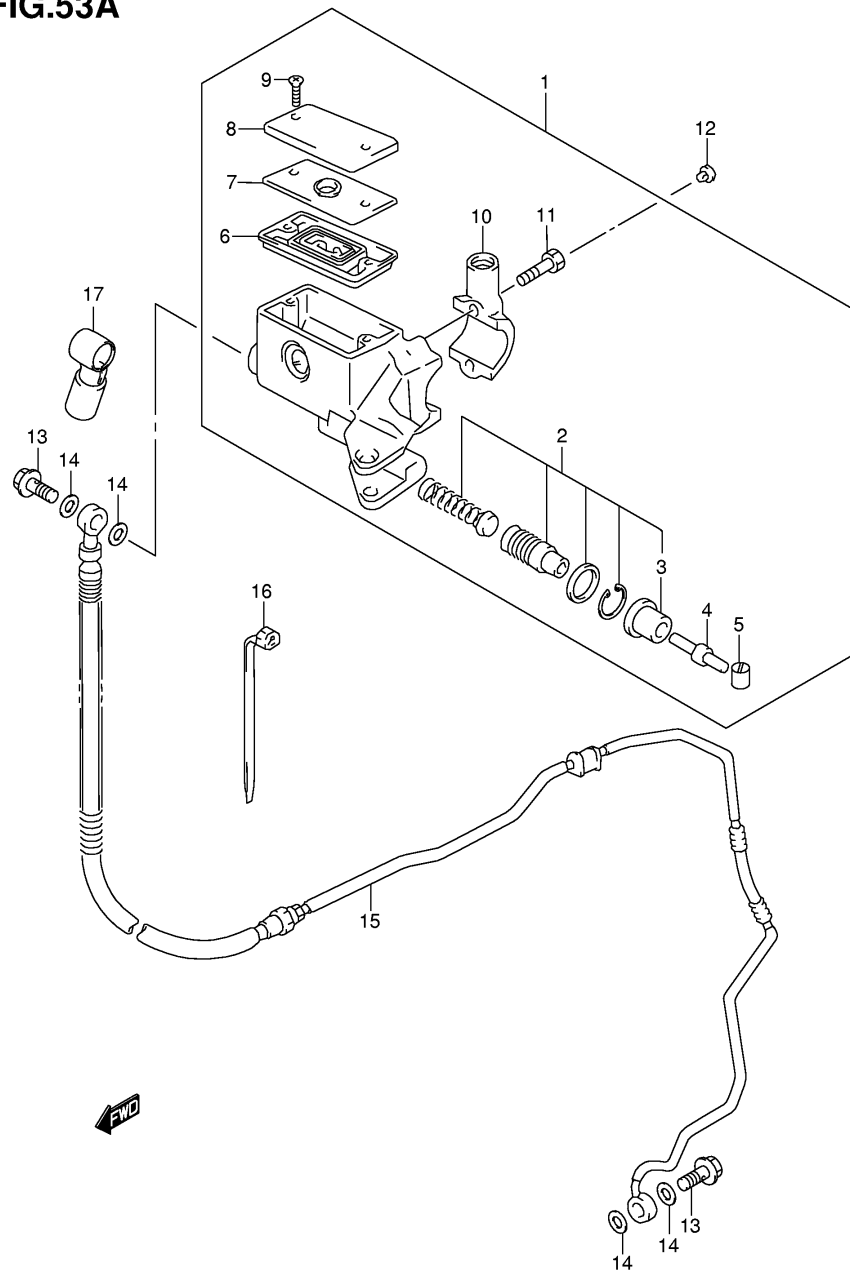
Ref No	Part No	Description
1	59600-10FB0	Cylinder Assy, Front Master
2	59601-45810	• . Piston & Cup Set
3	59666-44300	•• . Boot
4	59667-10F00	• . Diaphragm
5	57437-10F00	• . Plate
6	59669-10F20	• . Cap
7	02122-04127	• . Screw
8	59671-10F10	• . Holder
9	07130-06207	• . Bolt
10	59664-32F00	• . Protector
11	09250-05008	Cap
12	09360-10042	Bolt (10x1.25x22)
13	09161-10009	Washer (10x15x1.5)
14	59480-10F30	Hose, Front Brake
15	09103-06272	Bolt, Brake Hose
16	59266-10F10	Clamp, Fr Brake Hose
17	59268-10F10	Clamp, Fr Brake Hose Rh
18	59278-10F10	Clamp, Fr Brake Hose Lh
19	09103-06222	Bolt

FIG.53



Ref No	Part No	Description
1	59800-10F10	Cylinder Assy, Clutch Master
2	59800-08810	• . Piston & Cup Set
3	59666-44300	•• .. Boot
4	59871-10F00	• . Push Rod
5	59892-08A00	• . Bush
6	59667-49460	• . Diaphragm
7	59668-41C00	• . Plate
8	59669-10F00	• . Cap
9	02122-04127	• . Screw
10	59671-38A00	• . Holder
11	07130-06207	• . Bolt
12	09250-05008	Cap
13	09360-10042	Bolt, Lower (10x1.25x22)
14	09161-10009	Washer (10x15x1.5)
15	59900-10F20	Hose Assy, Clutch
16	09407-25401	Clamp (I:235)
17	59711-10F10	Boot, Clutch Master Cylinder

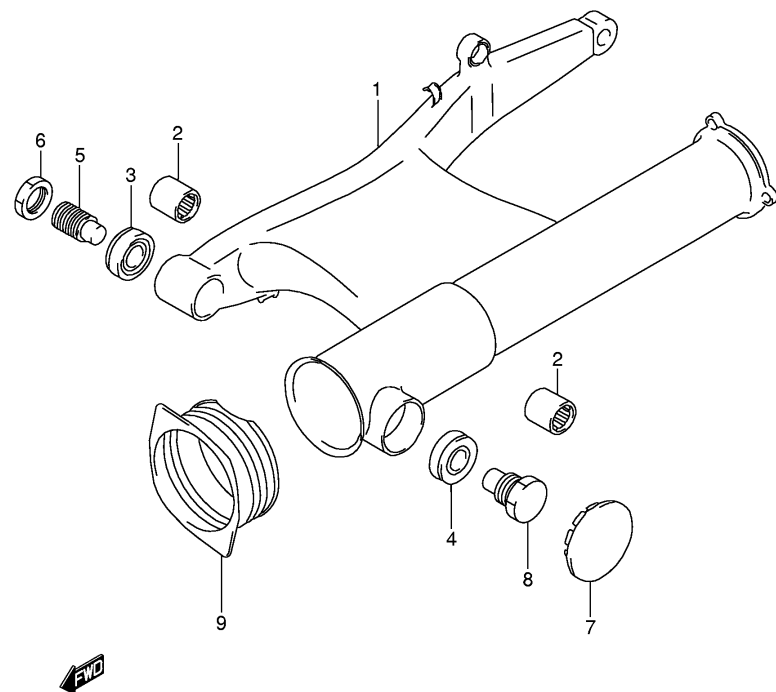
FIG.53A



Ref No	Part No	Description
1	59800-10F20	Cylinder Assy, Clutch Master
2	59800-08810	. Piston & Cup Set
3	59666-44300	.. Boot
4	59871-10F00	. Push Rod
5	59892-08A00	. Bush
6	59667-49460	. Diaphragm
7	59668-41C00	. Plate
8	59669-10F00	. Cap
9	02122-04127	. Screw
10	59671-38A00	. Holder
11	07130-06207	. Bolt
12	09250-05008	Cap
13	09360-10042	Bolt, Lower (10x1.25x22)
14	09161-10009	Washer (10x15x1.5)
15	59900-10F30	Hose Assy, Clutch
16	09407-25401	Clamp (I:235)
17	59711-10F10	Boot, Clutch Master Cylinder

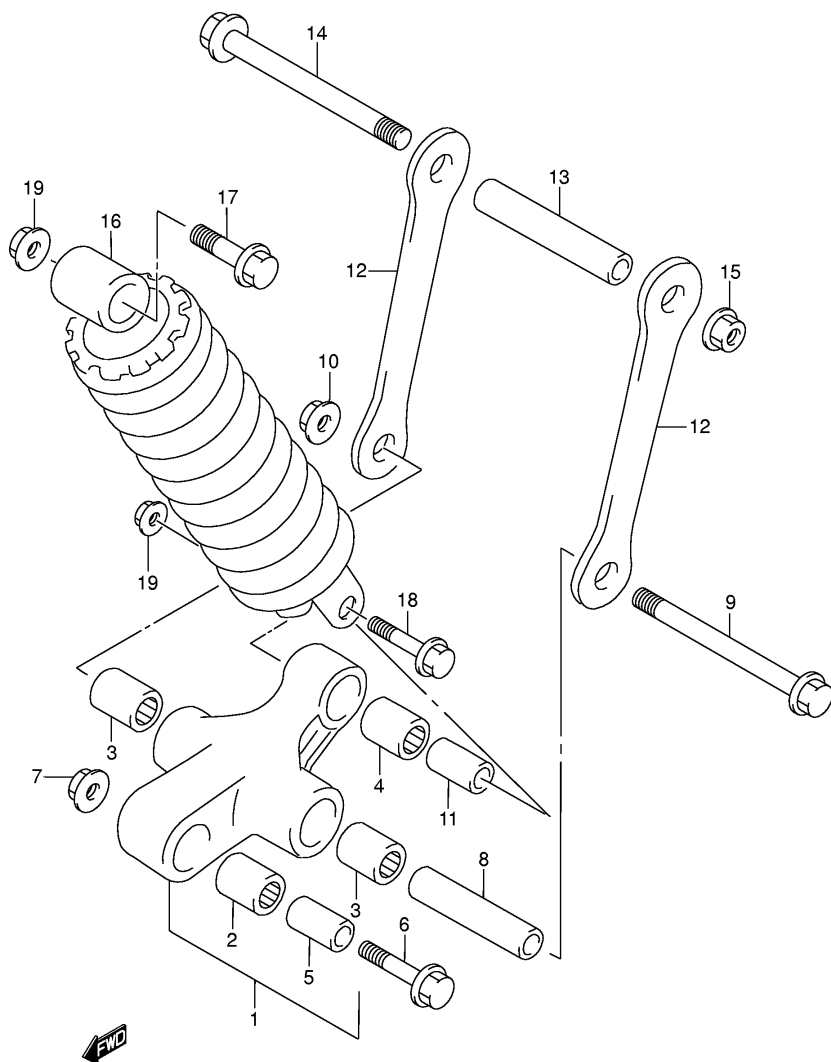
VL1500K5 E03 E28_053A
CLUTCH MASTER CYLINDER

FIG.54



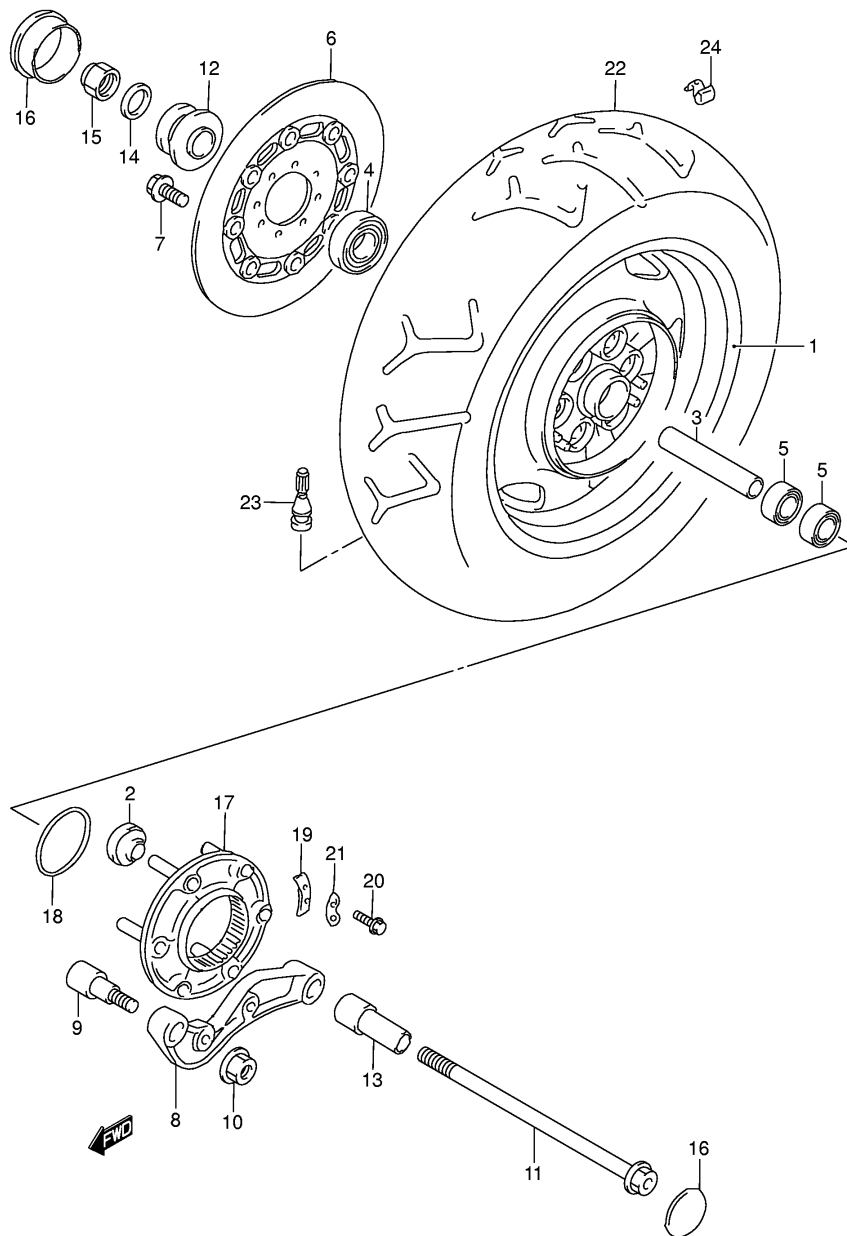
Ref No	Part No	Description
1	61100-10860-019	Swinging Arm Set, Rear (black)
2	09263-20071	• . Bearing, Rod (20x27x23.5)
3	09265-17013	Bearing, Pivot Rh (17x40x13.25,with Plate)
4	09265-17012	Bearing, Pivot Lh (17x40x13.25)
5	61213-24A00	Bolt, Pivot Rh
6	09140-24007	Nut, Pivot Rh
7	61222-05A01	Cap, Pivot Lh
8	61213-10F00	Bolt, Pivot Lh
9	61372-10F00	Boot, Shaft

FIG.55



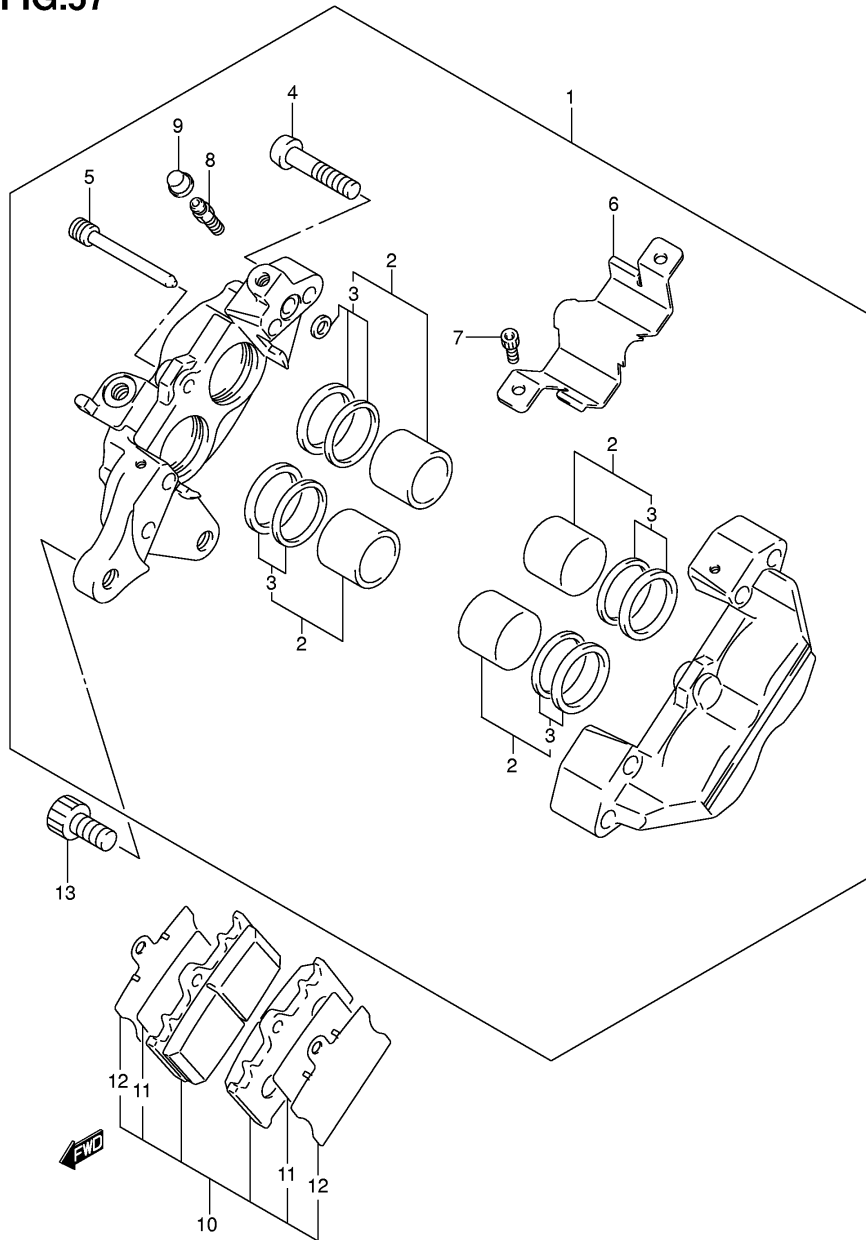
Ref No	Part No	Description
1	62600-26840	Lever Set, Rear Cushion
2	09263-20074	• . Bearing, Front (20x27x32)
3	09263-20071	• . Bearing, Center (20x27x23.5)
4	09263-17034	• . Bearing, Rear (17x24x26)
5	09180-14014	Spacer, Front (14x20x34)
6	09103-14016	Bolt, Front (14x66)
7	08319-31143	Nut
8	09180-14020	Spacer, Center (14x20x99)
9	09103-14017	Bolt, Center (14x129)
10	08319-31143	Nut
11	62684-40A10	Spacer, Rear (10x17x30)
12	62641-10F00	Rod, Rear Cushion Lever
13	09180-14020	Spacer, Rod (14x20x99)
14	09103-14017	Bolt, Rod (14x129)
15	08319-31143	Nut
16	62100-10F40	Absorber Assy, Rear Shock
16	62100-10F21	Absorber Assy, Rear Shock
17	09103-10064	Bolt, Upper (10x50)
18	09103-10101	Bolt, Lower (10x54)
19	08319-31103	Nut

FIG.56



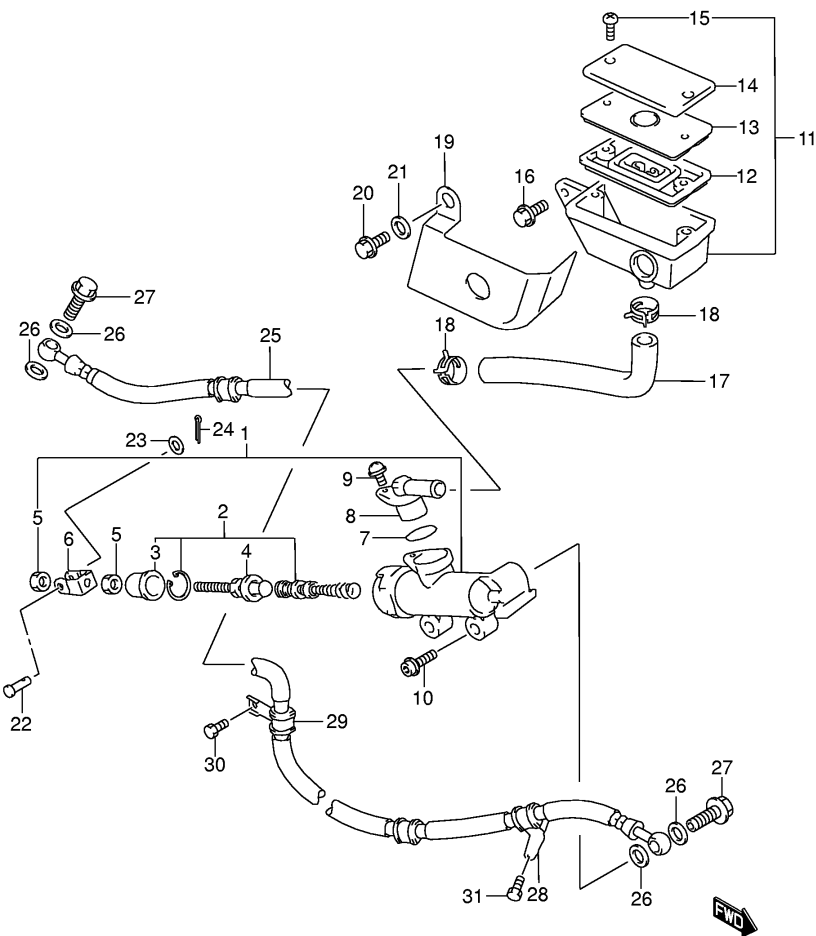
Ref No	Part No	Description
1	64100-10830-YAA	Wheel Set, Rear (mt5.00x15) (silver)
2	09319-12019	• . Bushing (12x41x34)
3	09180-20112	Spacer (20.8x27.2x124)
4	08133-62047	Bearing, Rh
5	09262-20042	Bearing, Lh (20x47x14)
6	69210-10F22	Disc, Rear Brake
7	09106-08148	Bolt, Disc (8x33)
8	69721-10F01	Bracket, Rear Caliper
9	64241-10F00	Pin, Bracket
10	08319-31123	Nut
11	64711-10F00	Axle, Rear
12	64740-10F00	Spacer, Axle Rh
13	64772-10F00	Spacer, Axle Lh
14	08322-01183	Washer
15	09159-18004	Nut
16	64792-38B00	Cap, Rear Axle
17	64680-24A00	Joint Assy, Rear Hub
18	09280-65003	O Ring (d:2.1,id:65.0)
19	64677-45110	Washer, Thrust
20	09119-06049	Bolt (6x16)
21	09169-06030	Washer
22	43130-24A00	Valve Assy, Wheel Rim Tr412
23	43222-73H10	Balancer, Wheel No.1
24	43224-73H10	Balancer, Wheel No.2
24	43226-73H10	Balancer, Wheel No.3

FIG.57



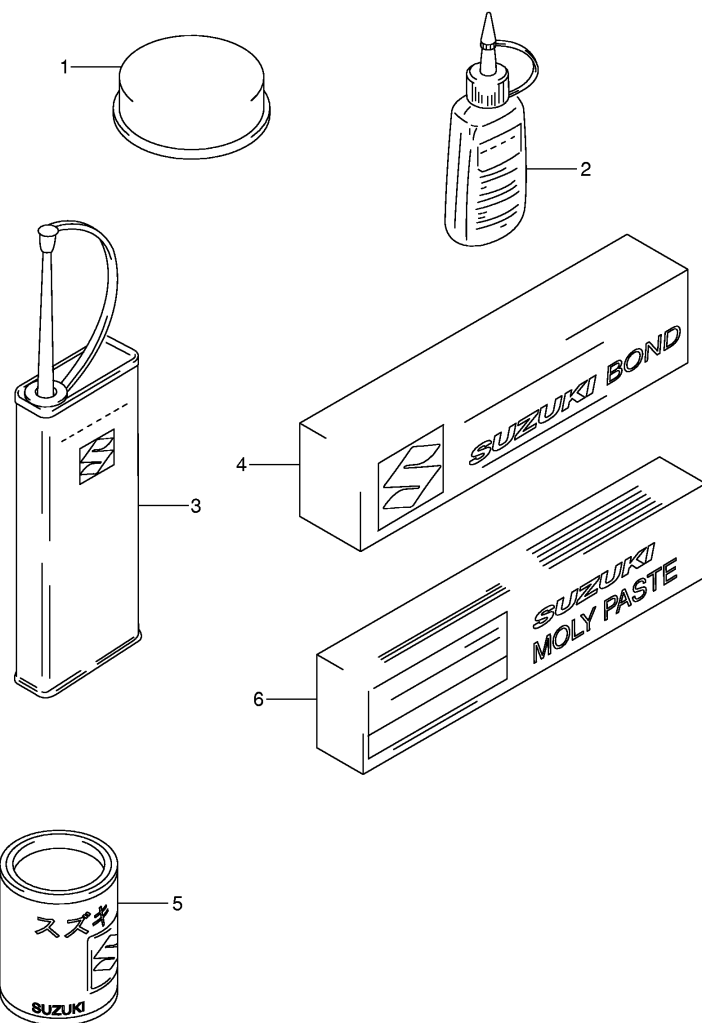
Ref No	Part No	Description
1	69100-10F10-999	Caliper Assy, Rear
2	69100-10810	• . Piston Set
3	59300-35840	• .. Seal Set, Piston
4	59145-18G00	• . Bolt
5	59141-40F00	• . Pin, Pad
6	69151-10F10	• . Cover
7	59153-22D00	• . Screw
8	59121-18410	• . Bleeder
9	55156-66310	• . Cap, Bleeder
10	69100-10850	Pad & Shim Set
11	69171-10F10	• . Shim, Pad
12	69172-10F10	• . Cover, Shim
13	07130-10203	Bolt

FIG.58



Ref No	Part No	Description
1	69600-10F00	Cylinder Assy, Rear Master
2	69600-04820	• . Piston/cup Set
3	69691-00A00	• • .. Boot
4	69670-00B21	• . Rod, Push
5	69693-05A00	• . Nut
6	69692-27A30	• . Yoke
7	69686-34200	• . O Ring
8	69672-05A00	• . Connector
9	02112-74123	• . Screw
10	07120-06163	Bolt
11	69740-10F00	Tank Assy, Reservoir
12	59667-49460	• . Diaphragm
13	59668-41C00	• . Plate
14	59669-41C00	• . Cap
15	69689-49300	• . Screw
16	01550-06163	Bolt (6x16)
17	69731-10F00	Hose, Reservoir Tank
18	09401-13417	Clamp
19	69795-10F00	Cover, Reservoir Tank
20	01550-06103	Bolt (6x10)
21	08322-01063	Washer
22	09200-06068	Pin
23	08322-01063	Washer
24	04111-20158	Pin, Cotter
25	69480-10F20	Hose, Rear Brake
26	09161-10009	Washer (10x15x1.5)
27	09360-10042	Bolt, Cylinder (10x1.25x22)
28	69268-10F10	Clamp, Brake Hose
29	59268-01D10	Clamp, Brake Hose
30	02162-06123	Bolt (6x12)
31	01550-06163	Bolt (6x16)

FIG.59



Ref No	Part No	Description
1	99000-25110	Brake Pad Grease (pbc)
2	99104-32020	Thread Lock, Super (1361a)
2	99104-32030	Thread Lock, Super (1363a)
2	99000-32050	Thread Lock, Super (1342)
2	99000-32100	Thread Lock, Super (1305)
2	99000-32130	Thread Lock, Super (1360)
3	99000-32040	Thread Lock Cement
4	99000-31110	Suzuki Bond (1215)
4	99000-31140	Suzuki Bond (1207b)black
5	99000-25030	Suzuki Super Grease
6	99000-25140	Suzuki Moly Paste